REPORT

GENERAL DESCRIPTION

Product Description: Wilson 324 50DJogging Set				
	Report number:			
N .	Inspection Date :		300	3
	Service Item.:	☑ PSI	□ IPI	□ DPI
THE RESERVE THE PARTY OF THE PA		□PM	□FI	☐ RE-PSI
	Customer:	Wilson		
	Customer P.O.:			
N N	Vendor:			
	Vendor P.O No.:			
	Export Area:	Mexico		
	Manufacturer	N/A		
PPC 3 DPC 2011 (C PPC 2015)	Location Area	Quanzhou,	Fujian, Chir	a PRC

QUANTITY CHECK

		Quantity	Quantity on PO #		ed Quantity
Client P.O. #	Item No	Product Quantity (sets)	Cartons Quantity (ctns)	Finished Quantity (sets)	Packed Cartons (ctns)
	24108	3600	N/A	3600	150
	24117	3600	N/A	3600	150
281000148/28A	24126	3600	N/A	3600	150
201000140/20A	24135	3600	N/A	3600	150
	24144	3600	N/A	3600	150
	24153	3600	N/A	3600	150
Total.:		21600sets	N/A	21600sets	900ctns

INSPECTION INFORMATION

Inspection based on			2465	10-10-100 C	NO. 00. 00.
☑Approval Sample	☑ Specifications	☑ P/O#	☐ Photos	✓ Drawing	☐ Others.:

OVER	ALL	INS	PE	CTI	ON
	RF	SIII	T		

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and the same of			•		•

Due to remark 1

PROBLEMATIC REMARKS

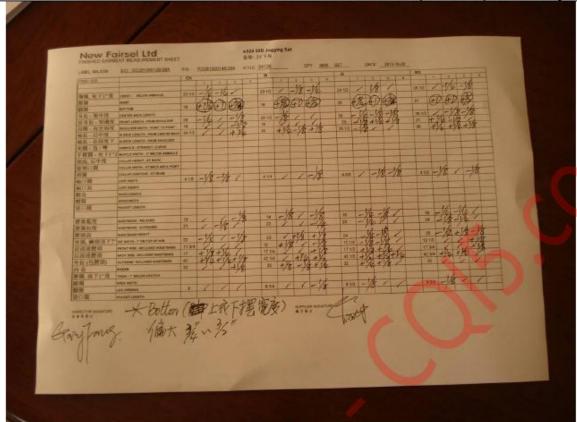
- 1. For the upper wear of item#24126, the deviation of bottom size was found in range: 3/4"~3/2".
- 2. No the signature was found on all approved samples provided by the supplier.
- 3. The inspection standard is single sampling plan for S-3/S-4, please refer to AQL for details.

Please see below attached photos to demonstrate the above Problematic Remarks:

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For the upper wear of item#24126, the deviation of bottom size was found in range: 3/4"~3/2".





Size check on bottom of CH size(required is 18",actual size is 19.5")

Size check on bottom of CH size(required is 18",actual size is 19.5")

INSPECTION METHODS APPLIED

Inspection	n Criteria - Acceptable C	(uality Level (AQL)	
Inspection service requirement	F	inal Random Inspection	
Sampling standard performed per	ANSI/ASQC Z1.4-1993 (ISO 285	Single sampling plan 9-1, MIL-STD 105E, or l	
General inspection levels at	S-4/S-3	No. of sample size inspected	See below AQL
Acceptable Quality Level (AQL)	Critical	Major	Minor
for :	Not allowed	2.5	4.0
No. of sample size inspected for :	See below AQL	See below AQL	See below AQL

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Total No. of packed cartons	900ctns	cartons	Number of cartons open shall be the square
No. of inspected cartons	30	cartons	root of the available cartons quantity.

APPEARANCE & FUNCTION INSPECTION

	N- # 0	4400	
	Critical	Major	Minor
	20015	12	8
Pleat fabric	0	1	0
Untrimmed thread end	0	0	1_
Uneven sewing	0	0	1
Total defects found:	0	1	2
Maximum Critical/Major/Minor Allowed:	0	1	2
Samples Checked:	20	20 🦱	20
Inspection Result:	<u> </u>	Within AQL	
PO# It	em No # 2	4108	
Details of Non-Conformity (Sampling Plan - S-4)	Critical	Major	Minor
ance & Visual Defects		10	0
Pleat fabric	0	1	0
Poor needle holes	0	1	0
Untrimmed thread end	0	0	1
Uneven sewing	0	0	1
Total defects found:	0	2	2
Maximum Critical/Major/Minor Allowed:	0	2	3
Samples Checked:	32sets	32sets	32sets
Inspection Result:	V	Within AQL	
	Details of Non-Conformity (Sampling Plan – S-3) ance & Visual Defects Pleat fabric Untrimmed thread end Uneven sewing Total defects found: Maximum Critical/Major/Minor Allowed: Samples Checked: Inspection Result: PO # It Details of Non-Conformity (Sampling Plan – S-4) ance & Visual Defects Pleat fabric Poor needle holes Untrimmed thread end Uneven sewing Total defects found: Maximum Critical/Major/Minor Allowed: Samples Checked:	PO # Item No # 2 Details of Non-Conformity (Sampling Plan – S-3) Critical ance & Visual Defects Pleat fabric 0 Untrimmed thread end 0 Uneven sewing 0 Total defects found: 0 Maximum Critical/Major/Minor Allowed: 0 Samples Checked: 20 Inspection Result: PO # Item No # 2 Details of Non-Conformity (Sampling Plan – S-4) Critical ance & Visual Defects Pleat fabric 0 Poor needle holes 0 Untrimmed thread end 0 Uneven sewing 0 Total defects found: 0 Maximum Critical/Major/Minor Allowed: 0 Maximum Critical/Major/Minor Allowed: 0 Samples Checked: 32sets	PO # Item No # 24108 Details of Non-Conformity (Sampling Plan – S-3) Critical Major ance & Visual Defects Pleat fabric 0 1 Untrimmed thread end 0 0 Uneven sewing 0 0 Total defects found: 0 1 Maximum Critical/Major/Minor Allowed: 0 1 Samples Checked: 20 20 Inspection Result: ✓ Within AQL PO # Item No # 24108 Details of Non-Conformity (Sampling Plan – S-4) Critical Major ance & Visual Defects Pleat fabric 0 1 Untrimmed thread end 0 0 Uneven sewing 0 0 Total defects found: 0 1 Untrimmed thread end 0 0 Uneven sewing 0 0 0 Maximum Critical/Major/Minor Allowed: 0 2 Maximum Critical/Major/Minor Allowed: 0 2 Samples Checked: 32sets 32sets

Defect Photo:







Poor needle holes-Maj

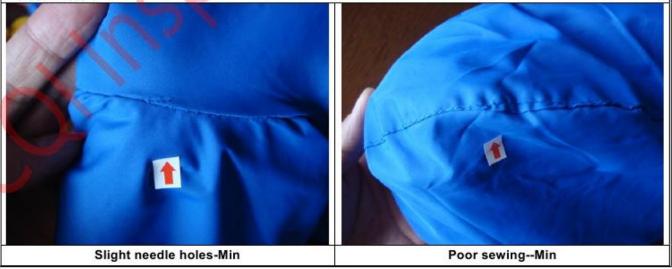
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	PO#	Item No # 2	4126	
No.	Details of Non-Conformity (Sampling Plan - S-3)	Critical	Major	Minor
Appeara	nnce & Visual Defects			19
8.	Pleat fabric	0	0	1
9.	Untrimmed thread end	0	0	1
	Total defects found:	0	0	2
	Maximum Critical/Major/Minor Allowed:	0	1	2
	Samples Checked:	20	20	20
	Inspection Result:	·	Within AQL	: -:
	PO#	Item No # 2	4126	
No.	Details of Non-Conformity (Sampling Plan - S-4)	Critical	Major	Minor
Appeara	nnce & Visual Defects		20	XO.
10.	Slight needle holes	0	0	1
11.	Poor stitches	0	1	0
12.	Pleat fabric	0	0	1
13.	Untrimmed thread end	0	0	1
	Total defects found:	0	1	3
	Maximum Critical/Major/Minor Allowed:	0	2	3
	Samples Checked:	32sets	32sets	32sets
	Inspection Result:		Within AQL	

Defect Photo:



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	PO #		tem No # 2	4153	
No.	Details of Non-Conformity		Critical	Major	Minor
Appear	ance & Visual Defects				
14.	Untrimmed thread end		0	0	2
15.	Pleat fabric		0	1	0
	120	Total defects found:	0	1	2
	Maximum Cı	ritical/Major/Minor Allowed:	0	1	2
		Samples Checked:	20	20	20
	I STATE STATE	Inspection Result:	V	Within AQL	0
	PO #	H	tem No# 2	4153	
No.	Details of Non-Conformity	(Sampling Plan - S-4)	Critical	Major	Minor
	ance & Visual Defects			100 100 100 100 100 100 100 100 100 100	6
16.	Untrimmed thread end		0	0	2
17.	Pleat fabric		0	1	0
18.	Logo off position		0	1	0
		Total defects found:	0	2	2
	Maximum Ci	ritical/Major/Minor Allowed:	0	2	3
		Samples Checked:	32sets	32sets	32sets
		Inspection Result:	V	Within AQL	
Defect I					TO Y
11111					

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Logo off position(to closed to pocket)--Maj

Untrimmed thread end--Min

	PO#	em No# 2	4144	10
No.	Details of Non-Conformity (Sampling Plan - S-3)	Critical	Major	Minor
Appear	ance & Visual Defects			
19.	Untrimmed thread end	0	0	1
20.	Logo label was slant	0	1	0
	Total defects found:	0	1	1
	Maximum Critical/Major/Minor Allowed:	0	1	2
	Samples Checked:	20	20	20
	Inspection Result:	☑ Within AQL		
	PO#	em No # 2	4144	Ų.
No.	Details of Non-Conformity (Sampling Plan - S-4)	Critical	Major	Minor
Appear	ance & Visual Defects			
21.	Untrimmed thread end	0	0	2
22.	Pleat fabric	0	1	0
23.	Logo label was slant	0	1	0
	Total defects found:	0	2	2
	Maximum Critical/Major/Minor Allowed:	0	2	3
	Samples Checked:	32sets	32sets	32sets
	Inspection Result:	₹	Within AQI	

Defect Photo:





Logo label was slant-Maj

Untrimmed thread end--Min

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Pleat fabric--Maj

Untrimmed thread end--Min

	PO#	em No # 24	4117	(0
No.	Details of Non-Conformity (Sampling Plan - S-3)	Critical	Major	Minor
Appear	ance & Visual Defects		- 7	
24.	Untrimmed thread end	0	0	1
25.	Uneven sewing	0	0	1
	Total defects found:	0	0	2
	Maximum Critical/Major/Minor Allowed:	0	1	2
	Samples Checked:	20	20	20
	Inspection Result:	₹	Within AQL	-
	PO#	em No# 24	4117	
No.	Details of Non-Conformity (Sampling Plan - S-4)	Critical	Major	Minor
Appear	ance & Visual Defects		a 155-	(6)
26.	Untrimmed thread end	0	0	1
27.	Uneven sewing	0	0	2
28.	Poor loose stitches	0	1	0
	Total defects found:	0	1	3
	Maximum Critical/Major/Minor Allowed:	0	2	3
	Samples Checked:	32sets	32sets	32sets
	Inspection Result:	V	Within AQL	

Defect Photo:







Uneven sewing--Min

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	PO#	Iten	n No # 24	1135	
No.	Details of Non-Conformity (Sampling Pla	n – S-3)	Critical	Major	Minor
Appear	ance & Visual Defects				
29.	Untrimmed thread end-Min		0	0	2
	Total de	fects found:	0	0	2
	Maximum Critical/Major/Min	or Allowed:	0	1	2
	Sample	es Checked:	20	20	20
	Inspec	tion Result:	V	Within AQL	8
	PO#	Iten	n No# 24	1135	0
No.	Details of Non-Conformity (Sampling Pla	n – S-4)	Critical	Major	Minor
Appear	ance & Visual Defects				8
30.	Poor loose stitches		0	1	0
31.	Untrimmed thread end-Min		0	0	1
32.	Logo label was slant		0	1	0
	Total de	fects found:	0	2	2
	Maximum Critical/Major/Min	or Allowed:	0	2	3
	Sample	es Checked:	32sets	32sets	32sets
	Inspec	tion Result:	V	Within AQL	

Defect Photo:



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GENERAL INSPECTION CHECKLIST

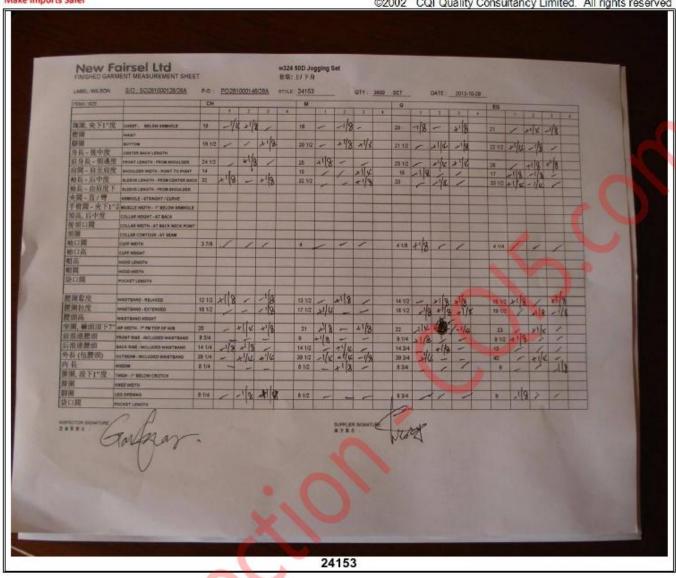
	1	15	Resul	t	Testing Conditions & Requirements /	Sample
#	Inspection Item	Pass	Fail	Pend	Record	Size
1.	Carton Drop test	V			Found acceptable after test.	3ctns
2.	Barcode Scanning test	\square			Readable & correct.	3sets
3.	Adhesion Check for printing	$\overline{\mathbf{V}}$			Found acceptable after test.	3sets
4.	Pull test for seam	V			Found acceptable after test.	3sets
5.	Fatigue test on zip	V			Found acceptable after test.	3sets
6.	Accessible sharp Point & Sharp edges check (if any,)	☑			Found acceptable	3sets
7.	Odor check	V			No particular smell found, acceptable.	3sets
8.	Cleanliness check	$\overline{\mathbf{V}}$			Acceptable, except defects on AQLs.	3sets

ON-SITE MEASUREMENT FOR SIZE

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_	LABOL WESON	5/0: BO26100012B/28A		£928	1000146	5/2/5A H1	VIII. 24100			OTV 2600	MY		DATE	2913-10-	á				
	COMMANDEE.		CH	W	V	Vs	4 1	1	1	1	0	L		10	ers.	7.	111211		3
	期間, 東下1"度	CHEST - MILLION ASSESSED.	21 1/2	1	-1/4	2 1	22 10	21/4	1	1	23 1/2	-	-114	44	700	بالد ه		No.	
_	BC (0)	WART	1000				10000	-			100,000		-		28.1	2 - 14	-	1/3	-
	(B) (B) - (を中)文	CENTER SACK LENGTH	TIV.	+	2118	1	15	1	1	218	20	-	20/16	1	21	21	21	18	
	前身長-短過度	PRINCIPAGE CANADA PROPERTY.	28 1/2	-1/9	+118	10	29	-1/0	4114	47/8	29 1/2					27	alla		
	房間-房至房里	AMOUNTED HOTE PORT TO PORT	17.112			41/8	18 10	10		THE RESERVE OF THE PARTY OF THE	19 1/2	-	+1/8		30 1	11	11 11	-	
	植物一层中型	SLEEVE LEWETH PROMICEOFFER MACK	35 17		100	41/2	36.	100	+1/4	1	36 1/2	2/4	1		27		- CIL	-18	
	特長-由府度下	SCHOOL SHOUTH - FROM SHOULDER				10000			1			N.Sell					100	14	100
	央陽-直/時 王財間-東下1"5	MUNICLE WETH - 1" BELOW ANNIOLE							-			1						100	
	细商, 居中理	DISLAN HISSHT - AT BACK															-	1	
	使物口間	COLLAN WOTH AT BACK NICK PLANT																	
	90.091	EGULAR CONTOUR - AT REAM										1						100	
	和口間 和口房	ELFFWOTH	4.3/8	-	1000	1	4.1/2	1	418	1	4 55	713	51	-118	41	14 -	1	21/8	
		HOOD LEASTH	_					1000	-1230		-		100	1000	11/1				
	W100	HOOD WETH	_												-	-			N 1
	袋口間	POCKET LENGTH																	
	RESIGNATE	MARTHANO - BELACED	13	1/8	-118	-	14	41/8	-10	418	15	-	411	-	3		+11	1	
		MARTHAND - EXTENDED	21		-112	1	22	1242	10	4118	23	41/3	1	-		4	-	9	
		WARTSAND HEIGHT		-					-					100		7			
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		PLINT REE INCLUDED WARTHAND	1134	-	1	XIV	17 114	. 15	-	-	12 1/4	100	2/8	100		1/2	120	-	
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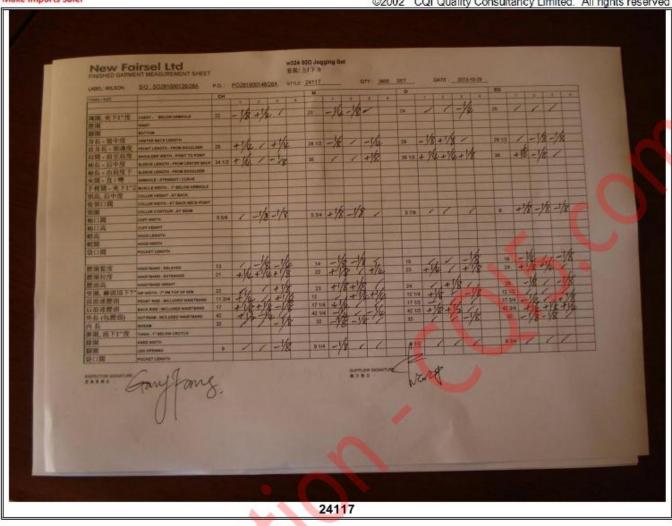


	D_WLSON	ENT MEASUREMENT SHEET	FO	PO28	1000148	ONA STYLE	24144			QTY : 360	0 521	1	DATE:_	2013-10-29					
750	7801		CH	Vi	TV2	V+ 1 +	M	1		3 1	9	-	3 1	9.1 4	ED.	* 1	1.1	7 10	100
			-				21	110	1/2	100	22	11/2	a1/8	174	1000			Alte	
	是下17月	CHEST - RELOW ARRIOLE	19	10	1/2	11/2	20	-15	70	1/2	21	C. LA	- 14	-1/8	22	4118	-1/2	1	-
EV 10		DOTTON .	21	14	-1×	4/3	22	1	1/K	2 110	23	1	41/4	-118	54	7	100	-1/4	
	- 10-0-10	CENTER BACK LENGTH								-	1000		maga.			-	-		- C
	長-新港度	PROST LENGTH - PROM SHOULDER	26 1/2	1	-/8	- 18	27	2	6	-1/4	27 1/2	- 0			28	-114	-1/8		
	- 與至前度	SHOULDER WETH - PORT TO PORT	15	21/2	1	-1/8	100	+ /4	110	-118	33	-	21/10	-48	33 12	1		+1/4	
	- 后中度	HERVE LENGTH - FROM CENTER BACK	32	1	+1/8	-	32 1/2	1/8	478	* 19	33	100	41 0	-	33.112	-	-6-	A IS	
	- 出別度下	ALEXY LENGTH - FROM DATALOGS.													W			1	
		MINISTER WORK IT MEDICAL AND COLUMN					-											100	
	。后中度	COLLAN HORSHT-AT BACK															-	1	
10.30	日間	COLLAR WOTH: AT BACK RECK FURT															-		-
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\$2121	100	POCNET LENGTH														-	_		
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超級		MASTERAC RELATED	12.1/2		11/8	/	13 1/2			1	54.5/5 18.3/5		-14	+18	15.10		124	9-10	-
EM:30		MASTIMANO - EXTENDED	16 1/2	-10	-18		17 1/2	21/8	1	-	38:30	-	-		10 10	-		- day	Total Control
建筑		MARTEARD HOSHT	20	1/8	-1/8	7	21	- 0	1	+1/6	22	100	1	246	23	100	12	1/4	
	CERTIFIC CA	FRONT RISE - NOLLOCO WHICE BAND	834	200		1/2	9	Tib	-/8		9-14		1	-118	9 62		- 23	14	
		BACK RISE-WILLIAMS WASTRAND	16 1/6	+1/0		+1/2	161/2	11/3	250	1	1436	a all	x 2/1/2	1	15	E	1 1	- +1/8	
		DATES - NELDEED WASTEARD	30 1/4	200	246	41/4	39 1/2	-118	-18		39.34		1	TYL	42	1	12	Cid.	
内长		HIEM	31	1/2	- 1/8	3	31	41/16	1	27/3	31	-1/1	4	21/4	31	-4	4	1	
	-	THESE - 1" BELOW CASTON	_	10000	1200	1920	-								-			-	
50 (H)		ENEE HIGTH	mark.	-	1	-	8 1/2	11/8	1	11/8	834	1	-	-48	9	100	-	11	1
袋口屋		LEU SPENNS POCKET LENGTA	8:1/4	-	1	-	202	10	-	10	-	100	-	100		1000	- 100	9	
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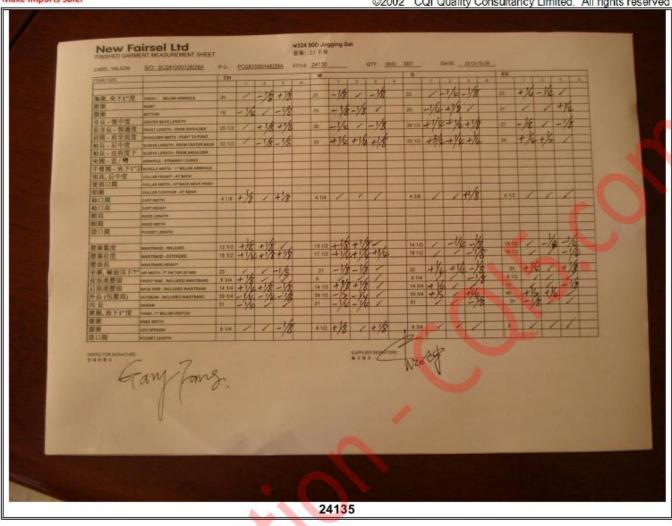




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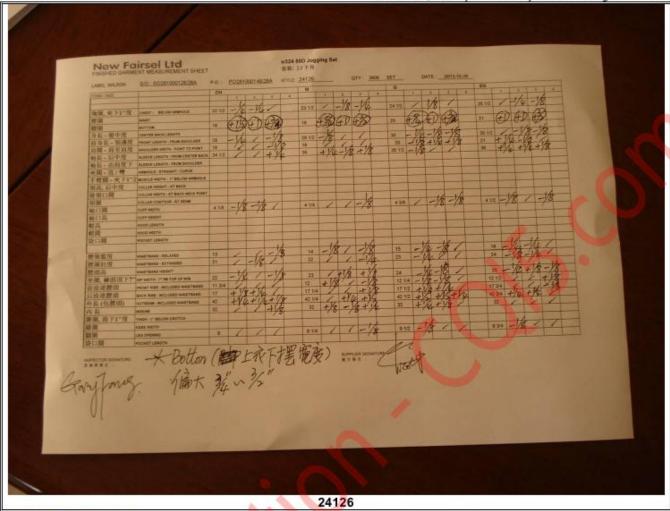


PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing



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©2002 CQI Quality Consultancy Limited. All rights reserved W Wilson M(32-34) Logo on upper wear Logo label on upper wear(inner of collar) w Wilson M(32-34) Logo on pants Logo on pants(inner of waist band)



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Inner view



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©2002 CQI Quality Consultancy Limited. All rights reserved TALLA: M(32-34) EXTERIOR: 100% POLIÉSTER
FORRO: 100% POLIÉSTER
ELÁSTICO: 80% POLIÉSTER 13% ELASTODIEM INSTRUCCIONES DE CUIDADO LAVAR PRENDAS POR SEPARADO LAVAR A MANO CON AGUA FRIA A 30 NO USAR BLANQUEADOR SECAR COLGADO A LA SON × 200 Label info Zipper 24153 COLOUR V 1GRO-VER COLOUR V-2AZM-RSF SIZE:CH(30)M(32)G(34)EG(36) SIZE:CH(30)M(32)G(34)EG(36) OTY. OTY: 4 8 G.W G.W.: 11 11 KGS KGS N.W. 10 N.W.: 10 KGS KGS MEAS: 37 X 35 X 46 CM MEAS: 37 X 35 X 46 CM MXCGA MXCGA S0281000128/28A S0281000128/28A

STYLE NO. 24153 CTN NO .: 73

STYLE NO.:24153 CTN NO :: 108

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©2002 CQI Quality Consultancy Limited. All rights reserved Shipping mark /side mark and packing of V2 Shipping mark /side mark and packing of V1 PRODUCTION APPROVAL SAMPLES SAMPLES Compared to approved sample Actual products--V1 W Wilson M(32) Logo on upper wear Logo label on upper wear(inner of collar)

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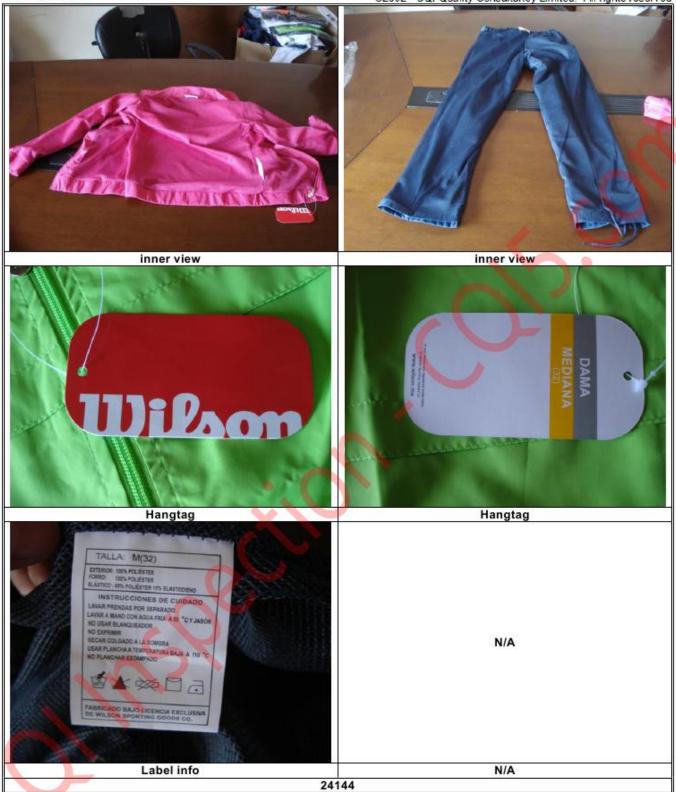
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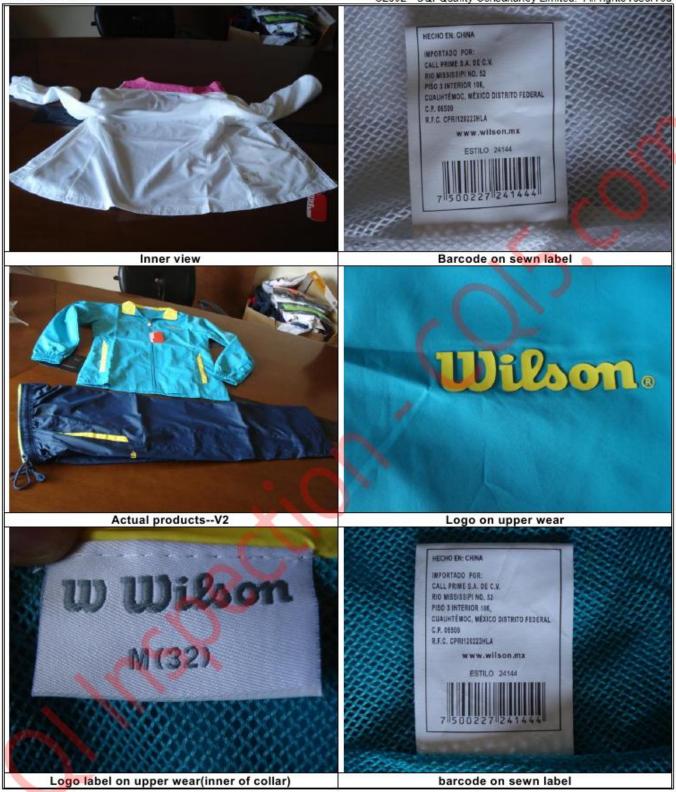
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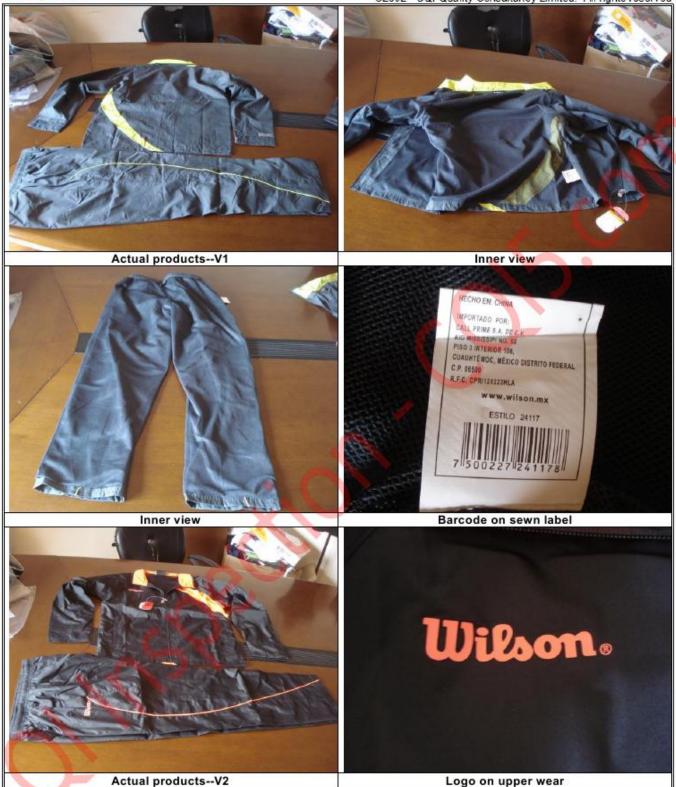
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FORRO: 10% POLIÉSTER
ELÁSTICO: 15% POLIÉSTER 15% ELASTODIENO TALLA: M(32-34) INSTRUCCIONES DE CUIDADO LAVAR PRENDAS POR SEPARADO INSTRUCCIONES DE CUIDADO LAVAR A MANO CON AGUA FRÍA A 30 °C Y JABÓN NO USAR BLANGUEADOR NO EXPREME SECAR COLGADO A LA SONDRA USAR PLANCHA A TEMPERATURA BAJA A 118 °C NO PLANCHAR ESTAMPADO SECAR COLGADO A LA SOMBRA USAR PLANCHA A TEMPERATURA BAJA A 110 °C NO PLANCHAR ESTAMPADO ★☆☆□己 四人多人 FABRICADO BAJO LICENCIA EXCLUSIVA DE WILSON SPORTING GOODS CO. FABRICADO BAJO LICENCIA EXCLUSIVA DE WILSON SPORTING GOODS CO. Label info for M Label info for CH 24135 COLOUR V-IGRO-MOR COLOUR: V-2NEG-AZR SIZE-CH(30)M(32)G(34)EG(36) SIZE:CH(30)M(32)G(34)EG(36) 8 G.W. KGS N.W.: 10 GW-KGS KGS MEAS. 37 X 35 X 46 CM 10 MEAS: 37 X 35 X 46 CM

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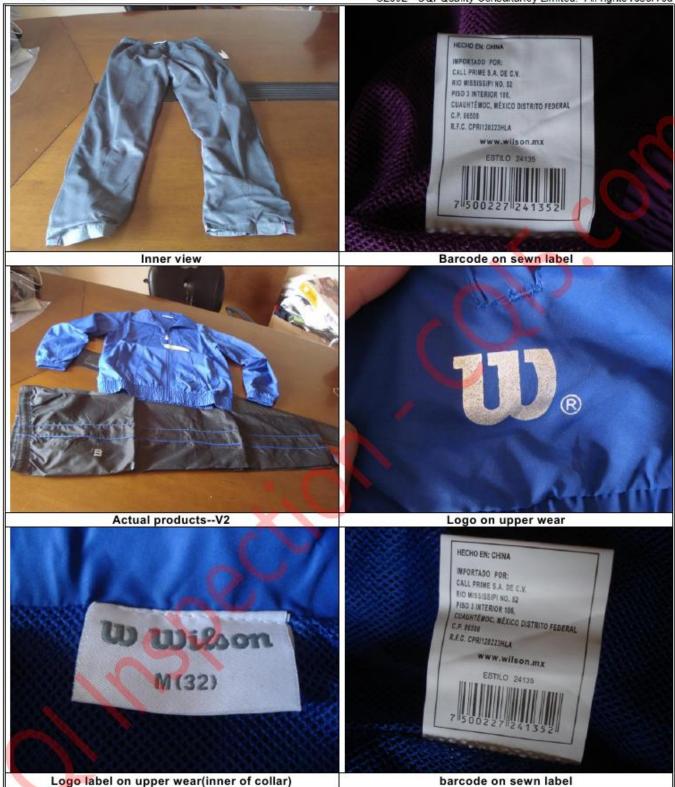
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Zipper check

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Pulling check



End of the report

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