

INSPECTION REPORT

GENERAL DESCRIPTION

Product Description .:	Headphones Gamer HD sound, Led Light, Microphone omnidirectional and speakers 3.5/ USB			
	Report number .:			
	Inspection Date.:			
	Service Item .:	<input checked="" type="checkbox"/> PSI	<input type="checkbox"/> IPI	<input type="checkbox"/> DPI
		<input type="checkbox"/> PM	<input type="checkbox"/> FI	<input type="checkbox"/> RE-PSI
	Customer .:	R		
	Customer P.O .:	1854		
	Vendor .:			
	Vendor P.O No .:			
	Target Market .:			
	Manufacturer .:			
Location Area .:	Dongguan, Gaundong, China			

QUANTITY CHECK

Client P.O. #	SKU	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
1854	78917	4500	225	4500	225
Total		4500	225	4500	225

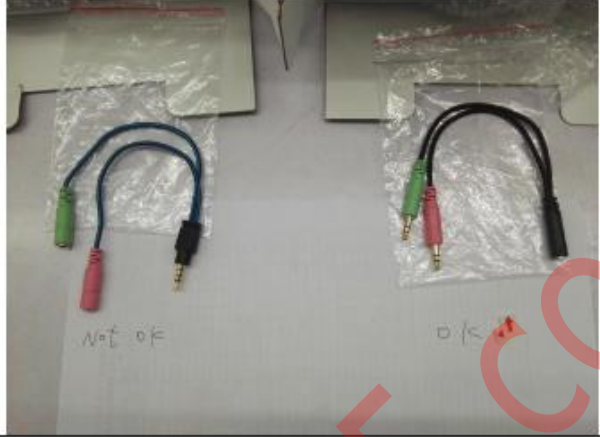
INSPECTION INFORMATION

Inspection based on					
<input type="checkbox"/> Approval Sample	<input type="checkbox"/> Specifications	<input type="checkbox"/> P/O#	<input checked="" type="checkbox"/> Photos	<input type="checkbox"/> Drawing	<input checked="" type="checkbox"/> Others.:

OVERALL INSPECTION RESULT	FAIL	
Bases On Below AQL & Approved sample& Remark:		
Approved sample	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
AQL	FAIL	Beyond AQL
Remark	FAIL	Due to Remark 1 to 3

PROBLEMATIC REMARKS

1. Major and minor defects were beyond AQL standard. Found 60pcs with wrong wrong connection cable in package and 75pcs with white mark on product, which was cleanable. The factory said they would rework the two problems, which needs to be confirmed by client.
 2. The barcode on the color box could not be scanned.
 3. The actual impedance of speaker was beyond the tolerance given by client.
 4. No anti-cutting board was found when opening cartons.
 5. The inspector only found air hole in the big poly bag, but without warning text, which the opening was beyond 17cm.
 6. The factory refused to do all drop tests.
 7. The test videos will be sent by wetransfer.
- Please see below attached photos to demonstrate the above Problematic Remarks:**



Remark 1: Found 60pcs with wrong connection cable in package.





Remark 1: Found 75pcs with white mark on product, which was cleanable.



Remark 2: The barcode on the color box could not be scanned.

135.0	THD(R)	1k	0.08 %
132.0	框线		
129.0	阻抗(L)	1k	31.7 Ω
126.0	阻抗(R)	1k	31.4 Ω
120.0	平衡度		
117.0	1k		-1.48 dB
114.0	其他(L)		正(+)
111.0	极性		PASS
	左右位置		

Speaker diameter: 50 mm
 Impedance: 20 Ohms±15%
 Speaker sensitivity: 115dB ±3dB
 Frequency Response: 20Hz-20KHz
 Microphone measures: 6mm*2.7mm
 Microphone Sensitive: -38±3dB

Remark 3: The actual impedance of speaker was beyond the tolerance given by client.



Remark 4: No anti-cutting board was found when opening cartons.



Remark 5: The inspector only found air hole in the big poly bag, but without warning text, which the opening was beyond 17cm.

INSPECTION METHODS APPLIED

Inspection Criteria - Acceptable Quality Level (AQL)			
Inspection service requirement	Final Random Inspection		
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)		
General inspection levels at	III	No. of sample size inspected	315PCS
Acceptable Quality Level (AQL) for :	Critical	Major	Minor
	Not allowed	2.5	4.0
No. of sample size inspected for :	315PCS	315PCS	315PCS
Total No. of packed cartons	225	cartons	Number of cartons open shall be the square root of the available cartons quantity.
No. of inspected cartons	16	cartons	
Samples selected from the following cartons :			
Comments.:	Carton number: 7,45,12,100,49,91,87,79,222,58,10,138,6,188,70,25		

APPEARANCE & FUNCTION INSPECTION

PO #		1854	Item No #		78917
No.	Details of Non-Conformity		Critical	Major	Minor
Appearance & Visual Defects					
1.	Wrong connection cable in package		0	60	0
2.	White mark removable		0	0	75
3.	Dirty stains removable		0	0	4

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4.	Foreign material	0	0	1
5.	Scratch mark	0	0	5
Functional Defects				
6.	/	0	0	0
Safety of product (Zero tolerance, if product hurts the users directly or potentially.)				
7.	/	0	0	0
Total defects found:		0	60	85
Maximum Critical/Major/Minor Allowed:		0	14	21
Samples Checked:		315	315	315
Inspection Result:		<input checked="" type="checkbox"/> Beyond AQL		

Defect Photo :



Wrong connection cable in package-Major



Wrong connection cable in package-Major



Wrong connection cable in package-Major



Wrong connection cable in package-Major(60pcs)



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<p>White marks-minor</p> 	<p>White marks-minor</p> 
<p>White marks-minor</p> 	<p>White marks-minor</p> 
<p>White marks-minor</p> 	<p>White marks-minor</p> 



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



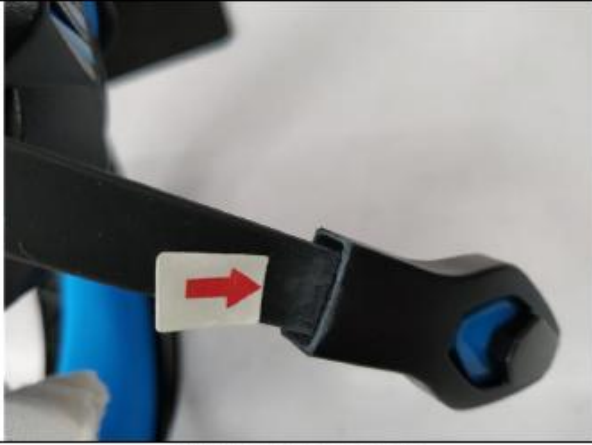
White marks-minor



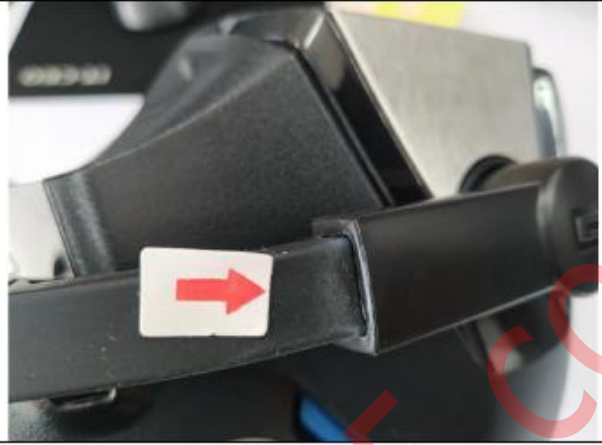
White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



White marks-minor



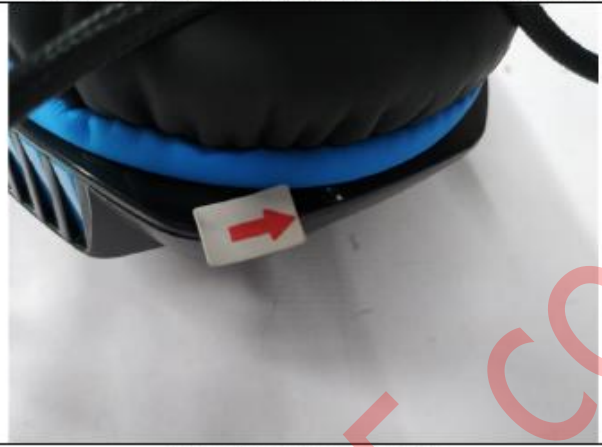
White marks-minor



White marks-minor



Dirty stains removable



Dirty stains removable



Dirty stains removable



Dirty stains removable



Foreign material-minor



Scratch mark-minor



GENERAL INSPECTION CHECKLIST

#	Inspection Item	Result			Testing Conditions & Requirements / Record	Sample Size
		Pass	Fail	Pend		
1.	Outside Appearance	<input type="checkbox"/>	<input checked="" type="checkbox"/>	N/A	Refer to defects on AQLs.	315pcs
2.	General Function Inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	315pcs
3.	Product drop with packing	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Factory refused to do these tests.	N/A
4.	Product Bare drop	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		N/A
5.	Carton Drop test	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		N/A
6.	Barcode Scanning test(Outer carton barcode)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	It could be read and correct.	5pcs
7.	Barcode Scanning test(color box barcode)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	The barcode on the color box could not be scanned	32pcs
8.	Stretching function test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	315pcs
9.	3M tape test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
10.	Call function,microphone function and silent mode check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	315pcs
11.	Fitting test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	8pcs
12.	Listen to music and volume adjustment function test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	315pcs
13.	Rub test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
14.	Endurance test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	5pcs

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15.	Light function test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	315pcs
16.	Internal check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	2pcs
17.	Cable pull test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	2kg,acceptable.	8pcs
18.	Headphone sensitivity and frequency response check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
19.	Headphone impedance	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
20.	Microphone sensitivity and frequency response check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
21.	Microphone impedance	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	2pcs
22.	Headphone impedance	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	The actual impedance of speaker was beyond the tolerance given by client.	2pcs
23.	Abuse test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	8pcs
24.	Connector cable function check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Meet basic usage.	100pcs
25.	Led light working voltage and current check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No accessible sharp points or edges found, meet basic usage.	2pcs
26.	Shaking test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable.	315pcs
27.	Accessible sharp Point & Sharp edges check (if any,)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No accessible sharp points or edges found, meet basic usage.	315pcs
28.	Structure & Workmanship	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	The judge for reference only, subject to problematic remark on 1 st page.	3pcs
29.	Odor check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No particular smell found, acceptable.	315pcs
30.	Cleanliness check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable, except defects on AQLs.	315pcs

ON-SITE TESTS (Photos)

1. Below photos to demonstrate the technique & process for certain on-site testing item.
2. For different products with the same testing item, only one photo will be taken as evidence.
3. It reflects the actual test result under the on-site testing condition provided, the testing result
4. can't be a documentary evidence for any disputes, for your reference only.



Barcode Scanning test



Barcode could not be scanned-Fail



Stretching function test



Stretching function test



Stretching function test



Stretching function test



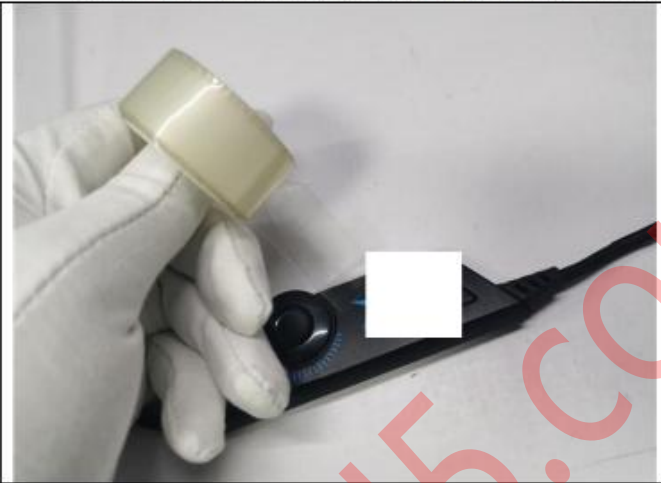
3M tape test



3M tape test



3M tape test



3M tape test



Call function,microphone function and silent mode check



Call function,microphone function and silent mode check



Call function,microphone function and silent mode check



Call function,microphone function and silent mode check



Fitting test



Fitting test



Listen to music and volume adjustment function test(Connect to Android phone)



Listen to music and volume adjustment function test(Connect to the computer)



Listen to music and volume adjustment function test(Connect to iOS phone)



Listen to music and volume adjustment function test(Connect to iOS phone)



Rub test



Rub test



Endurance test



Endurance test



Light function test



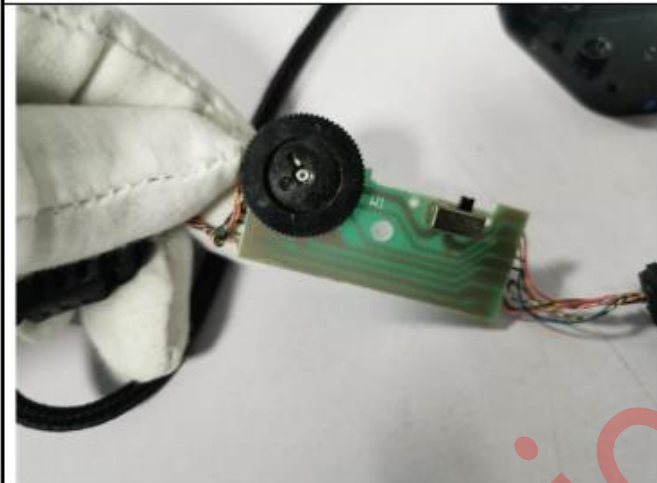
Light function test



Internal check



Internal check



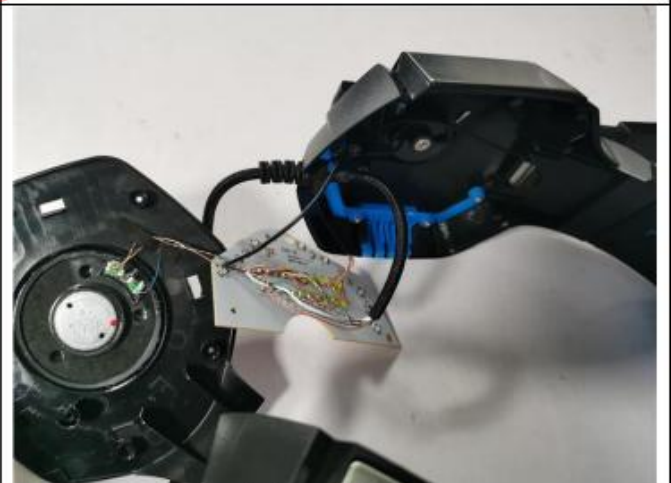
Internal check



Internal check



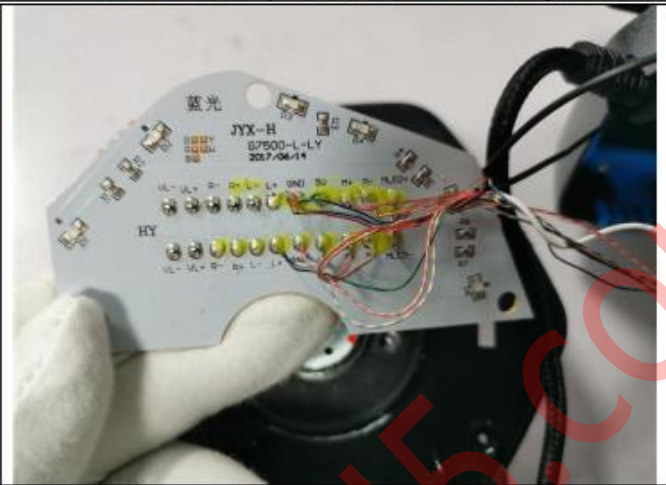
Internal check



Internal check



Internal check



Internal check



Internal check



Internal check



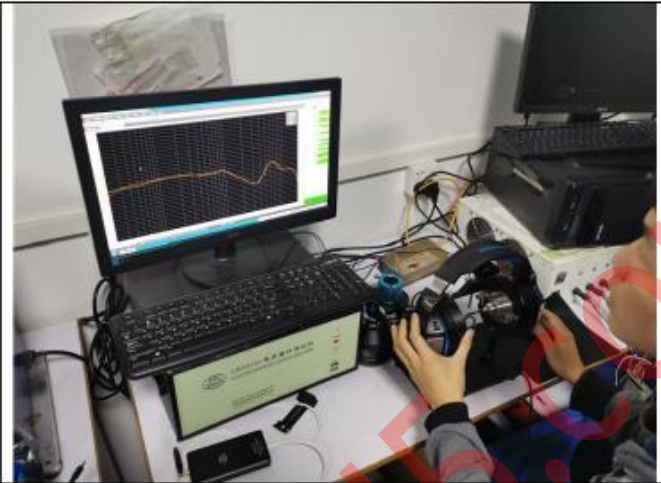
Cable pull test



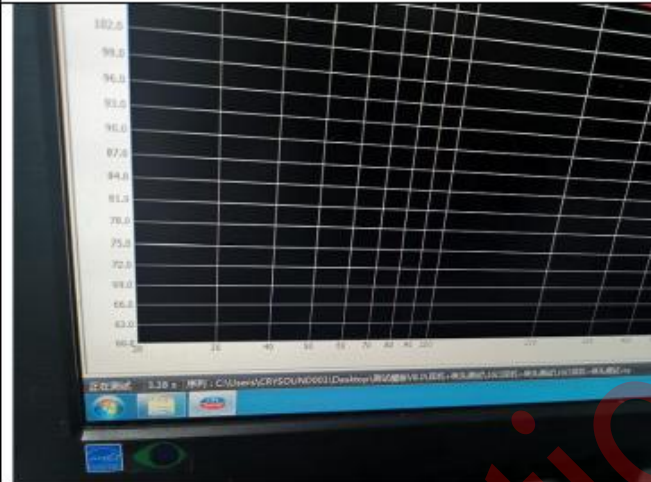
Cable pull test



Cable pull test



Headphone sensitivity and frequency response check



Headphone sensitivity and frequency response check



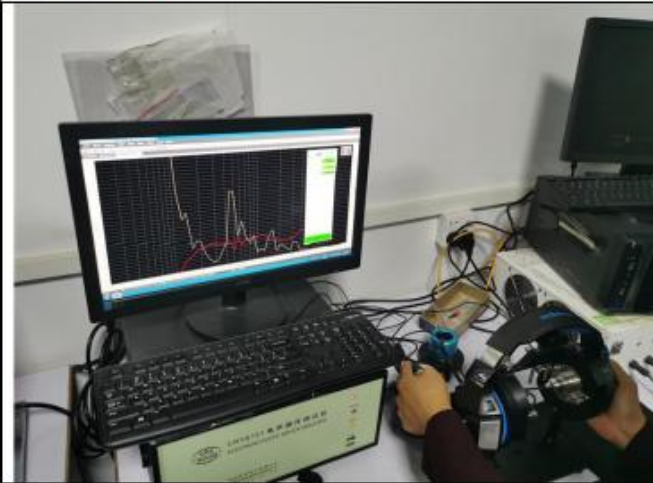
Headphone sensitivity and frequency response check



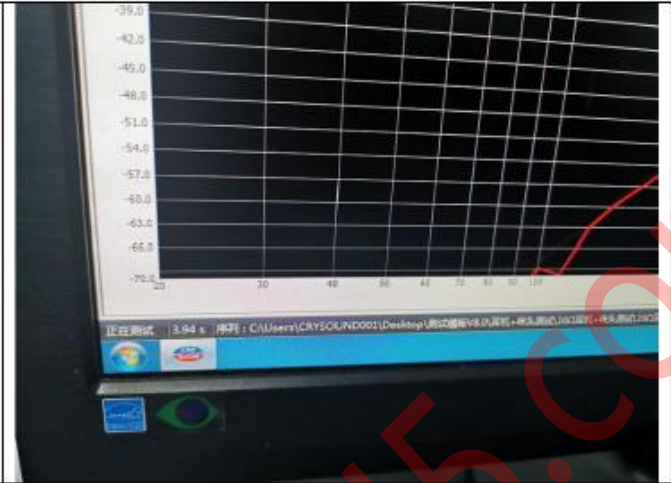
Headphone sensitivity and frequency response check



Microphone impedance



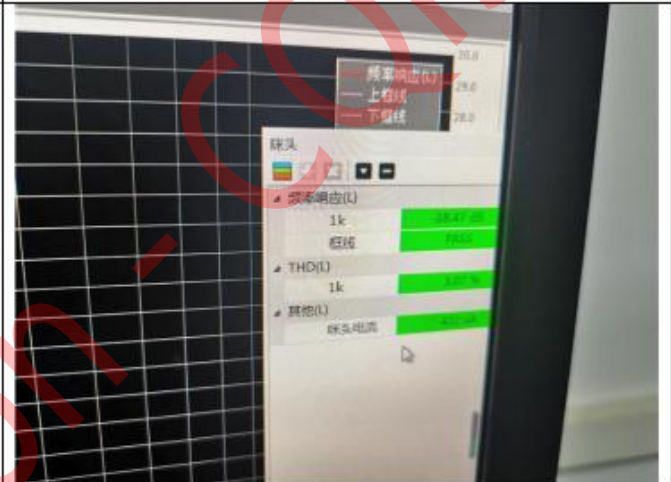
Microphone sensitivity and frequency response check



Microphone sensitivity and frequency response check



Microphone sensitivity and frequency response check



Microphone sensitivity and frequency response check



Abuse test



Abuse test



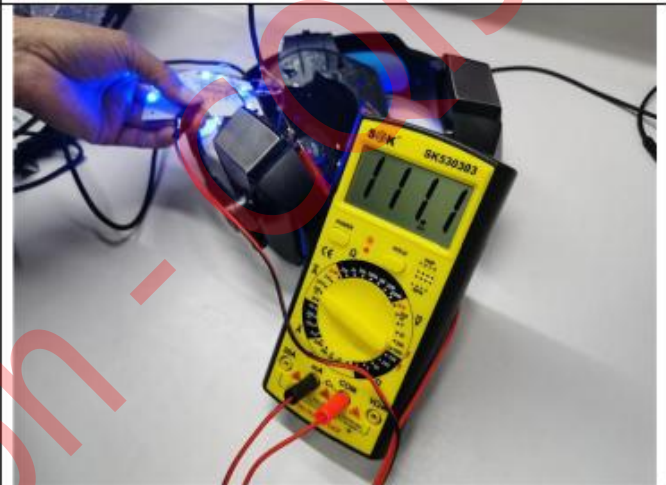
Abuse test



Abuse test



Led light working voltage check



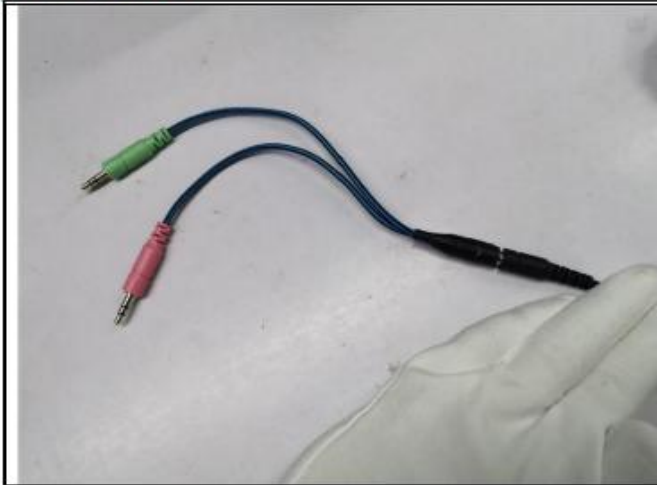
Led light working current check



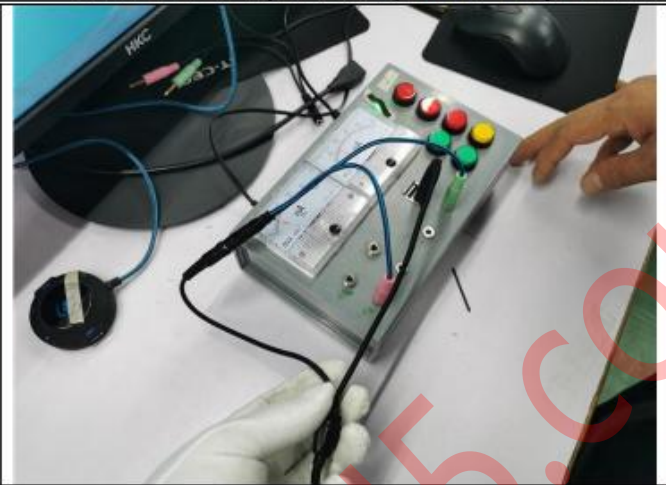
Shaking test



Shaking test



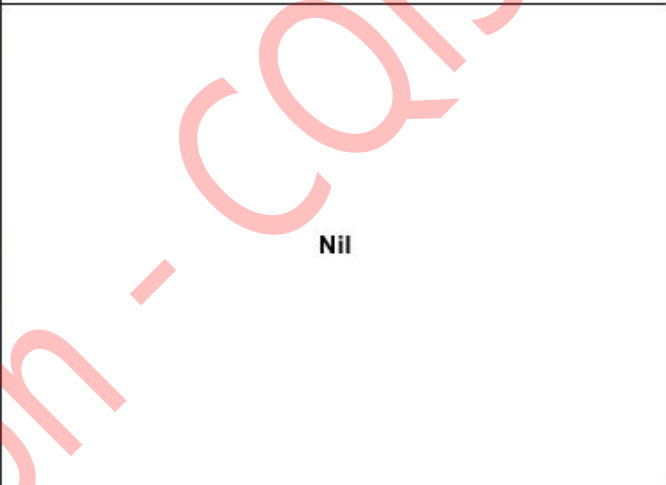
Connector cable function check



Connector cable function check



Connector cable function check



Nil

Product size

Nil





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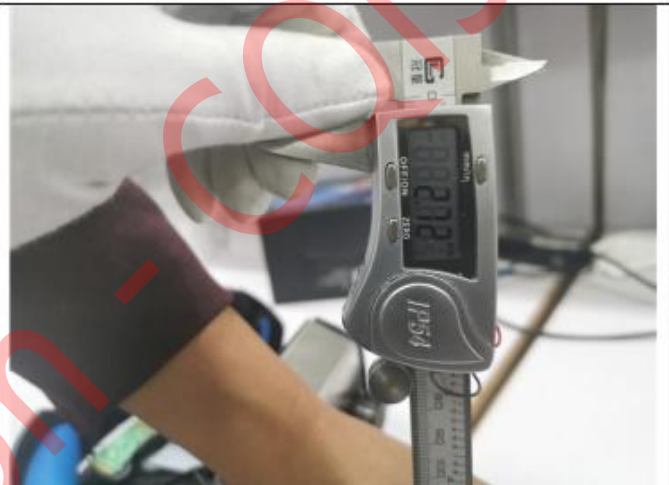
Speaker diameter



Plug size



Microphone dimension



Microphone dimension



Microphone dimension



USB port size

	<p>Nil</p>
<p>USB port size</p>	<p>Nil</p>

ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:	Check point	Parameter required on PO	Parameter required on unit packaging	Overall size of products
78917	Headphone size	195x220mm	N/A	200x210mm
	Cable length	2.1m	N/A	2.3m
	Speaker diameter	50 mm	N/A	50.85mm
	Microphone measures	6mm*2.7mm	N/A	5.99x2.72mm
	Connector	3.5mm	N/A	3.55mm

Item No:	Product net weight for single piece	Product net weight (with unit packaging)	Gross weight of outer carton (PO required)	Gross weight (printed on outer carton)	Actual G.W. (+/- 5%)
78917	401.49g	532.5g	N/A	11.8kgs	11.88kgs

Item No:	Carton size(LxWxH) (PO required)	Carton size(LxWxH) (Printed on Carton)	Actual Carton size(LxWxH) (+/-5%)
78917	N/A	N/A	57.5x42x45cm

Item No:	Product with package size(LxWxH) (PO required)	Product with package size(LxWxH) (Printed on Carton)	Actual Product with package size(LxWxH) (+/-5%)
78917	200x110x210mm	N/A	197x110x211mm

Supplier	Inspector	Supervisor		Your Decision for the Inspection		
Nick Lee	Steven & David	<input checked="" type="checkbox"/> Dick F	<input type="checkbox"/> Mark W	<input type="checkbox"/> Agree with result <input type="checkbox"/> Conditional <input type="checkbox"/> Accept <input type="checkbox"/> Other	Customer Sign.	Sign. Date
		<input type="checkbox"/> Jeff L	<input type="checkbox"/> Allen G		N/A	N/A
<p>Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.</p>				Your Comments.:	N/A	

Factory's Co-operation	<input type="checkbox"/> Good	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Weather Conditions	<input type="checkbox"/> Sunny	<input checked="" type="checkbox"/> Cloudy	<input type="checkbox"/> Rainy	<input type="checkbox"/> N/A

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Inspection Site	<input checked="" type="checkbox"/> QC Room	<input type="checkbox"/> Warehouse	<input type="checkbox"/> Workshop	<input type="checkbox"/> Harbor
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PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing



Outer carton view



Outer carton view



Main mark(1side)



Barcode on main mark



Barcode scan



Main mark(Other side)



Outer carton size



Outer carton size



Outer carton size



Outer carton size



Outer carton size



Outer carton size



Outer carton weight



Outer carton weight



5Ply



Outer carton opened



20 boxes per outer carton



10 boxes per each layer



10 boxes per each layer



Package view



Package view



No warning text on poly bag



Holes in poly bag



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



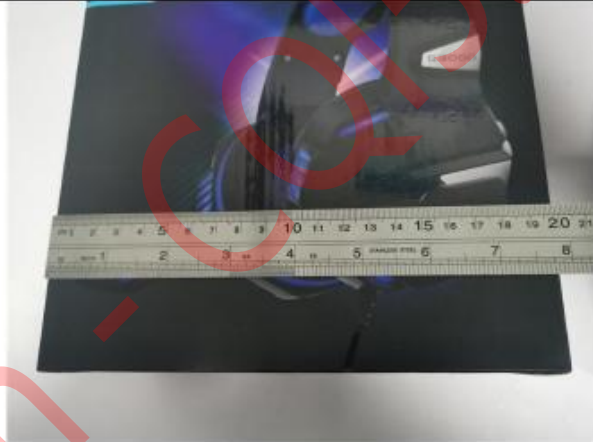
Color box view



Color box view



Color box view



Color box size



Color box size



Color box size



Color box weight



Unit package view



Unit package view



Unit package view



Unit package view



Unit package view



Unit package view



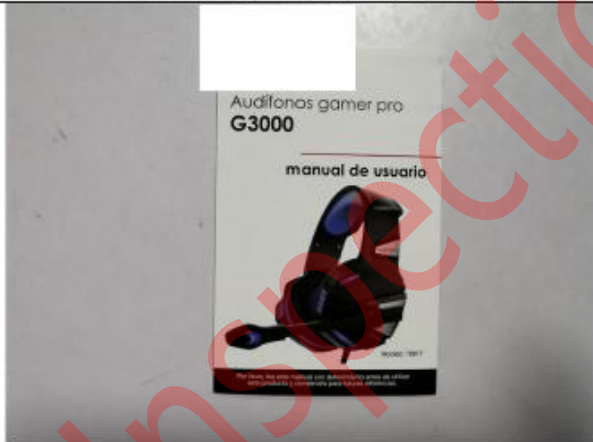
No holes or warning text on poly bag



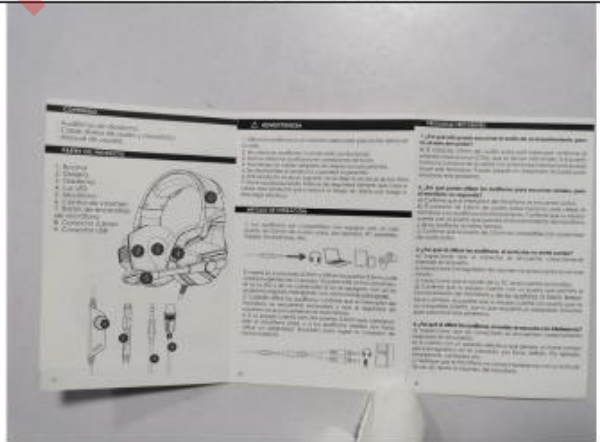
No holes or warning text on poly bag



One set of product



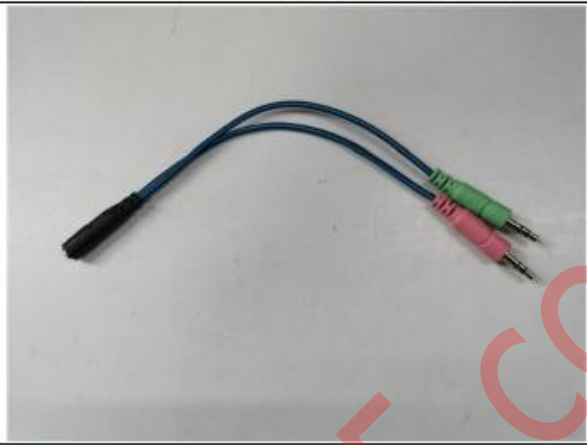
Manual



Manual



Manual



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view



Product view

Warehouse



Cargos stacking



Factory building view



Office building view



Factory name



Factory workshop



Factory workshop

End of the report