

INSPECTION REPORT

GENERAL DESCRIPTION

Product Description .: Metal Parts -2 items		Report number .:	
		Inspection Date.:	
		Service Item .: <input checked="" type="checkbox"/> PSI <input type="checkbox"/> IPI <input type="checkbox"/> DPI <input type="checkbox"/> PM <input type="checkbox"/> FI <input type="checkbox"/> RE-PSI	
		Customer .:	
		Customer P.O .: 81680-03; 81680-04;	
		Vendor .:	
		Vendor P.O No .:	
		Target Market .:	
		Manufacturer .:	
		Location Area .: Dongguan City, Guangdong Province, China	

QUANTITY CHECK

Client P.O. #	Item No	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
81680-04	185436	1000	11	1000	11
81680-03	185274	200	34	200	34
Total		1200	45	1200	45

INSPECTION INFORMATION

Inspection based on					
<input type="checkbox"/> Approval Sample	<input type="checkbox"/> Specifications	<input checked="" type="checkbox"/> P/O#	<input type="checkbox"/> Photos	<input type="checkbox"/> Drawing	<input type="checkbox"/> Others.:

OVERALL INSPECTION RESULT	<input checked="" type="checkbox"/> Pass
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PROBLEMATIC REMARKS

1. No approved sample for inspection comparison	
Please see below attached photos to demonstrate the above Problematic Remarks:	
N/A	N/A
Remarks#	Remarks#

INSPECTION METHODS APPLIED

Inspection Criteria - Acceptable Quality Level (AQL)				
Inspection service requirement	Final Random Inspection			
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)			
General inspection levels at	/	No. of sample size inspected	25	PCS
Acceptable Quality Level (AQL) for :	Critical	Major	Minor	
	Not allowed	2.5	4.0	
No. of sample size inspected for :	25	25	25	
Samples selected from the following cartons :				
Comments.:	No carton number printed on outer carton box marking			

APPEARANCE & FUNCTION INSPECTION

PO #	81680	Item No #	185436/185274
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No.	Details of Non-Conformity	Critical	Major	Minor
Appearance & Visual Defects				
1.	N/A	/	/	/
Total defects found:		0	0	0
Maximum Critical/Major/Minor Allowed:		0	0	0
Samples Checked:		25	25	25
Inspection Result:		/		
Defect Photo :				
N/A		N/A		

GENERAL INSPECTION CHECKLIST

#	Inspection Item	Result			Testing Conditions & Requirements / Record	Sample Size
		Pass	Fail	Pend		
1.	Outside Appearance	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	25pcs
2.	Carton Drop test	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Can not do the test	N/A

ON-SITE TESTS (Photos)	
<p>1. Below photos to demonstrate the technique & process for certain on-site testing item.</p> <p>2. For different products with the same testing item, only one photo will be taken as evidence.</p> <p>3. It reflects the actual test result under the on-site testing condition provided, the testing result can't be a documentary evidence for any disputes, for your reference only.</p>	
 <p>Size measuring test</p>	 <p>Size measuring test</p>

ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:	Product net weight	Actual Carton size(LxWxH) (+/-5%)	Gross weight of outer carton (PO required)	Gross weight (printed on outer carton)	Actual G.W. (+/- 5%)
1. 185436	0.065kg	33.3 x 33 x 21.5 cm	/	8.4kgs	8.45kgs
2. 185274	2.125kgs	63.5 x 62.5 x 45 cm	/	15.8kgs	15.805kgs

PACKAGING DETAILS

1.	Shipping mark:	<input type="checkbox"/> Correct <input type="checkbox"/> Incorrect <input checked="" type="checkbox"/> N/A					
2.	Carton Information:	Color of carton	Brown	Corrugated Paper	<input checked="" type="checkbox"/> 5-Ply <input type="checkbox"/> 7-Ply		
3.		Strength of carton	<input type="checkbox"/> Good <input checked="" type="checkbox"/> Average <input type="checkbox"/> Poor <input type="checkbox"/> Other				
4.	How Many Pcs,Set / carton	Outer Carton	/	Pcs/Set	Inner Carton	/	Pcs/Set

5.	Packing material:	<input type="checkbox"/> Color box <input type="checkbox"/> Corrugated case <input type="checkbox"/> Bubble bag <input type="checkbox"/> Poly-bag
Remark.: please refer to the below photos for marking & labeling & packing for details.		
6.	Anti-cutting protection:	<input type="checkbox"/> OK <input checked="" type="checkbox"/> Not good <input type="checkbox"/> N/A
7.	Carton Security Method:	<input checked="" type="checkbox"/> Carton staples <input type="checkbox"/> Glue <input type="checkbox"/> Nylon band <input type="checkbox"/> Carton Metal band
8.	Recycle Symbol:	TYPE: <input type="checkbox"/> Green dot symbol <input type="checkbox"/> Recycle logo
		ON: <input type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag <input type="checkbox"/> Other
9.	Language:	<input type="checkbox"/> English <input type="checkbox"/> See photos attached
10.	Country of origin:	<input type="checkbox"/> Made in China <input type="checkbox"/> No " Made in China " found <input type="checkbox"/> Others
		ON: <input type="checkbox"/> Product <input type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag
11.	Cross trash bin logo on:	ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Batteries
12.	Safety mark:	TYPE: <input type="checkbox"/> CE <input type="checkbox"/> GS <input type="checkbox"/> UL <input type="checkbox"/> CSA <input type="checkbox"/> ROHS <input type="checkbox"/> PCT <input type="checkbox"/> CCC <input type="checkbox"/> Other:
		ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Poly-bag <input type="checkbox"/> Other: N/A
13.	Others:	N/A

FOLLOW-UP ACTION :

PLEASE ADVISE	
<input type="checkbox"/> Issuance of certificate	<input type="checkbox"/> Re-FINAL charge will be covered by supplier
<input type="checkbox"/> Issuance of non-negotiable actual finding report	<input type="checkbox"/> Other
Your Comments.:	

Supplier	Inspector	Supervisor		Your Decision for the Inspection		
Mr. Xie	Ken Zhao	<input checked="" type="checkbox"/> Dick F	<input type="checkbox"/> Mark W	<input type="checkbox"/> Agree with result <input type="checkbox"/> Conditional <input type="checkbox"/> Accept <input type="checkbox"/> Other	Customer Sign.	Sign. Date
		<input type="checkbox"/> Jeff L	<input type="checkbox"/> Allen G		N/A	N/A
Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.				Your Comments.:	N/A	

Factory's Co-operation	<input type="checkbox"/> Good	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Weather Conditions	<input type="checkbox"/> Sunny	<input checked="" type="checkbox"/> Cloudy	<input type="checkbox"/> Rainy	<input type="checkbox"/> N/A
Inspection Site	<input type="checkbox"/> QC Room	<input checked="" type="checkbox"/> Warehouse	<input type="checkbox"/> Workshop	<input type="checkbox"/> Harbor

PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing	
Item#185436	
	
Outer carton	Main mark



Outer carton G.W check



Carton G.W: 8.45kgs



Carton opening



Corrugated paper



Products package



Products package



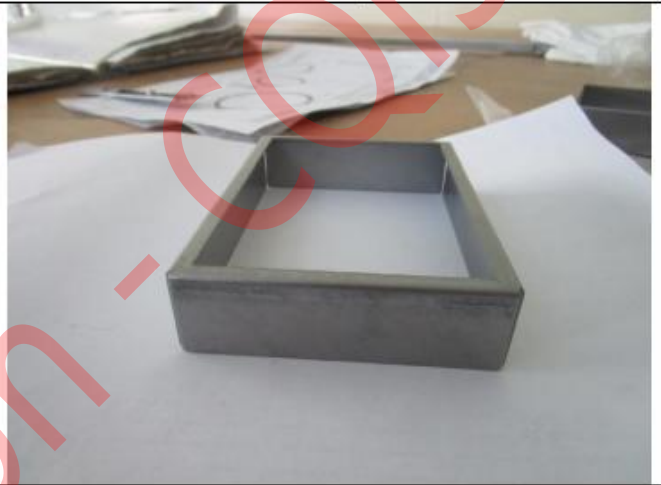
Products photo



Products photo



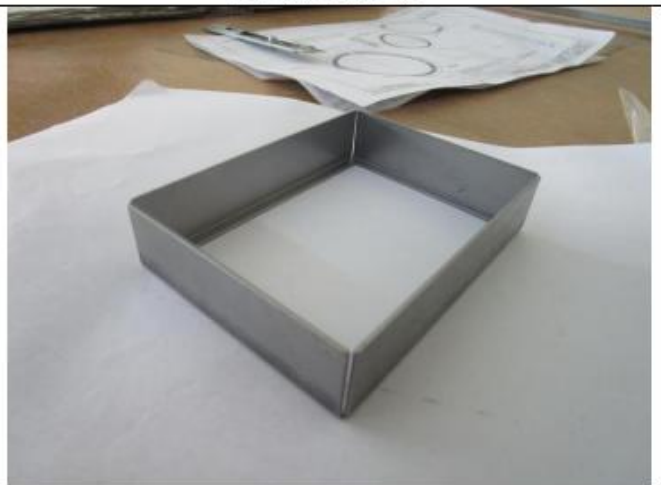
Products photo



Products photo



Products photo



Products photo



Products photo



Unit weight: 65g

Size Measuring Record



Point 1



Point 2



Point 3



Point 4



Point 5



Point 6



Point 7



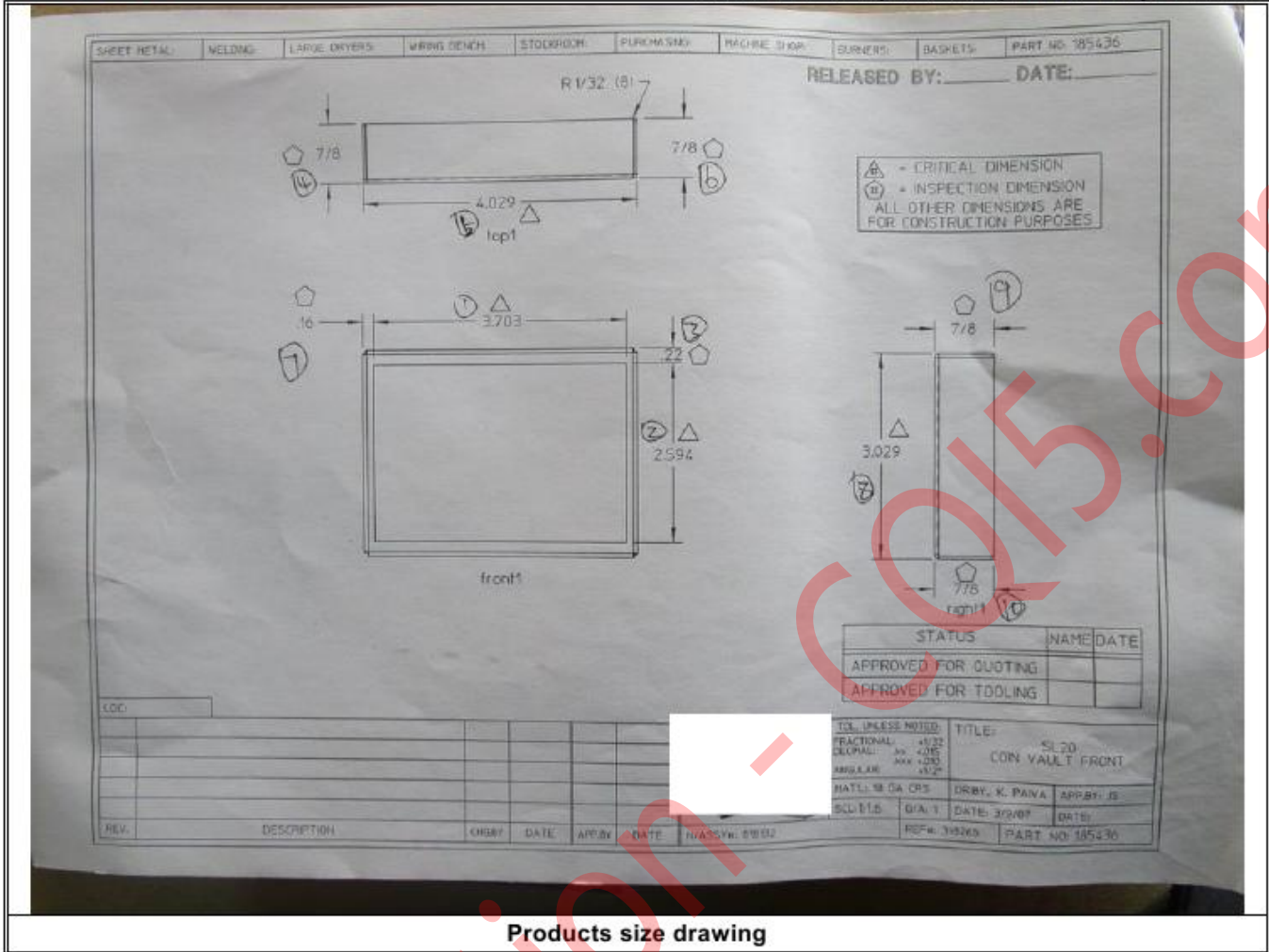
Point 8



Point 9



Point 10



Products size drawing

Form number: QAF-0005 Rev 2
 Part number: 185436
 Part Name: N/A
 PO#: 81680-04
 Inspector: Ken
 Supplier: Torch Lighting
 Revision: 0
 Date: 2016/12/17
 Amt Rec: 1000

First Piece Yes/ No _____
 New Item Yes/ No Yes/ No _____
 Permanent replacement Yes/ No _____
 CSA Approval Number _____
 UL Approval Number _____
 CE approval Number _____
 Approved by _____
 Approval Date _____

English

Include copy of Balloon Print with report.

Item #	Nominal Dimension	Upper Tolerance	Lower Tolerance	Upper Spec	Lower Spec	Actual	Condition Accept/ Reject	Amount High or Low	Notes
1	3.703	0.010	0.010	3.713	3.693	3.703	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.701	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.702	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.703	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.702	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.703	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.704	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.703	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.702	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.701	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.704	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.704	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.702	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.701	accept	OK	
	3.703	0.010	0.010	3.713	3.693	3.703	accept	OK	
2	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.594	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.593	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.593	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.594	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.593	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.593	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.594	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.593	accept	OK	
	2.594	0.010	0.010	2.604	2.584	2.592	accept	OK	
2.594	0.010	0.010	2.604	2.584	2.593	accept	OK		
3	0.220	0.015	0.015	0.235	0.205	0.226	accept	OK	
	0.220	0.015	0.015	0.235	0.205	0.223	accept	OK	
	0.220	0.015	0.015	0.235	0.205	0.226	accept	OK	
	0.220	0.015	0.015	0.235	0.205	0.225	accept	OK	
	0.220	0.015	0.015	0.235	0.205	0.226	accept	OK	
	0.220	0.015	0.015	0.235	0.205	0.224	accept	OK	

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	0.220	0.015	0.015	0.235	0.205	0.226	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.225	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.224	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.224	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.226	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.224	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.225	accept	OK
	0.220	0.015	0.015	0.235	0.205	0.224	accept	OK
4	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
5	4.029	0.010	0.010	4.039	4.019	4.032	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.031	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.031	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.030	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.033	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.029	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.032	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.033	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.032	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.031	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.030	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.032	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.033	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.029	accept	OK
	4.029	0.010	0.010	4.039	4.019	4.033	accept	OK
6	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK

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	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
7	0.160	0.015	0.015	0.175	0.145	0.160	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.163	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.164	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.165	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.166	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.162	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.163	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.160	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.164	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.162	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.164	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.160	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.162	accept	OK
	0.160	0.015	0.015	0.175	0.145	0.160	accept	OK
8	3.029	0.010	0.010	3.039	3.019	3.032	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.031	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.032	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.039	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.032	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.031	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.029	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.030	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.031	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.032	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.031	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.031	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.032	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.030	accept	OK
	3.029	0.010	0.010	3.039	3.019	3.029	accept	OK
9	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
10	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.871	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK

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	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.871	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.874	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.875	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.873	accept	OK	
	0.875	0.031	0.031	0.906	0.844	0.872	accept	OK	

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Size measuring date

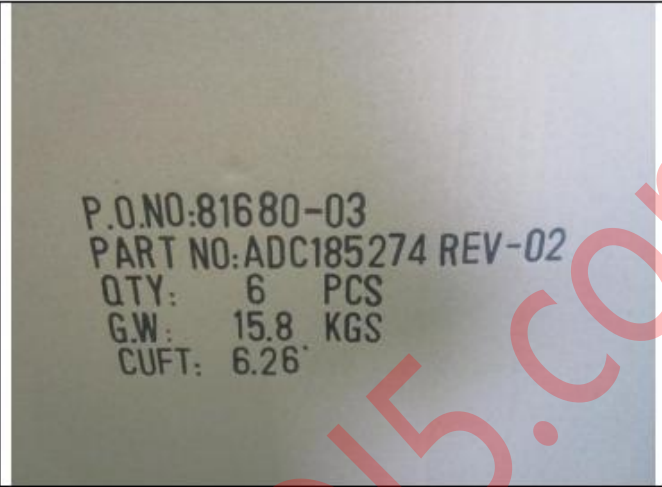
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Item#185274



Outer carton



Main mark

P.O.NO:81680-03
PART NO:ADC185274 REV-02
QTY: 6 PCS
G.W: 15.8 KGS
CUFT: 6.26'



Outer carton G.W: 15.805 kgs



Outer carton length: 63.5cm

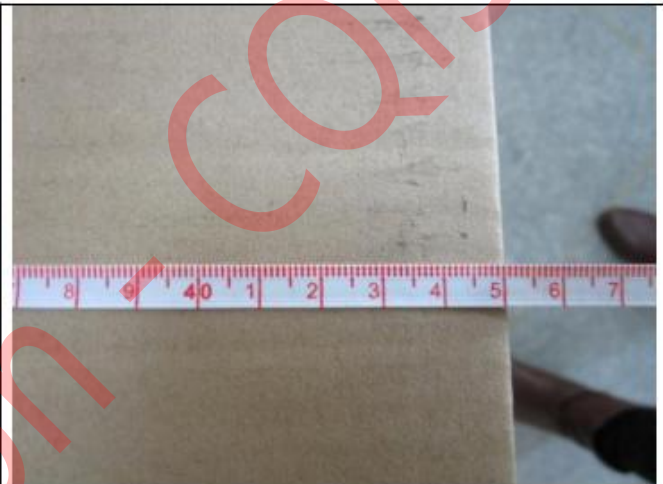




Outer carton width: 62.5cm



P.O.NO:81681-03
PART NO:AD:185274 REV-02
QTY: 6 PCS
G.W: 15.8 KGS
CUFT: 6.28



Outer carton height: 45cm



Carton opening



Corrugated paper



Products package



Products package



Products package



Products photo



Products photo



Products photo



Products photo



Products photo



Products photo



Products photo



Products photo



Products photo



Unit N.W: 2.125kgs

Size Measuring Record (185068)



Point 1



Point 2



Point 2



Point 3



Point 4



Point 5



Point 6A



Point 6B



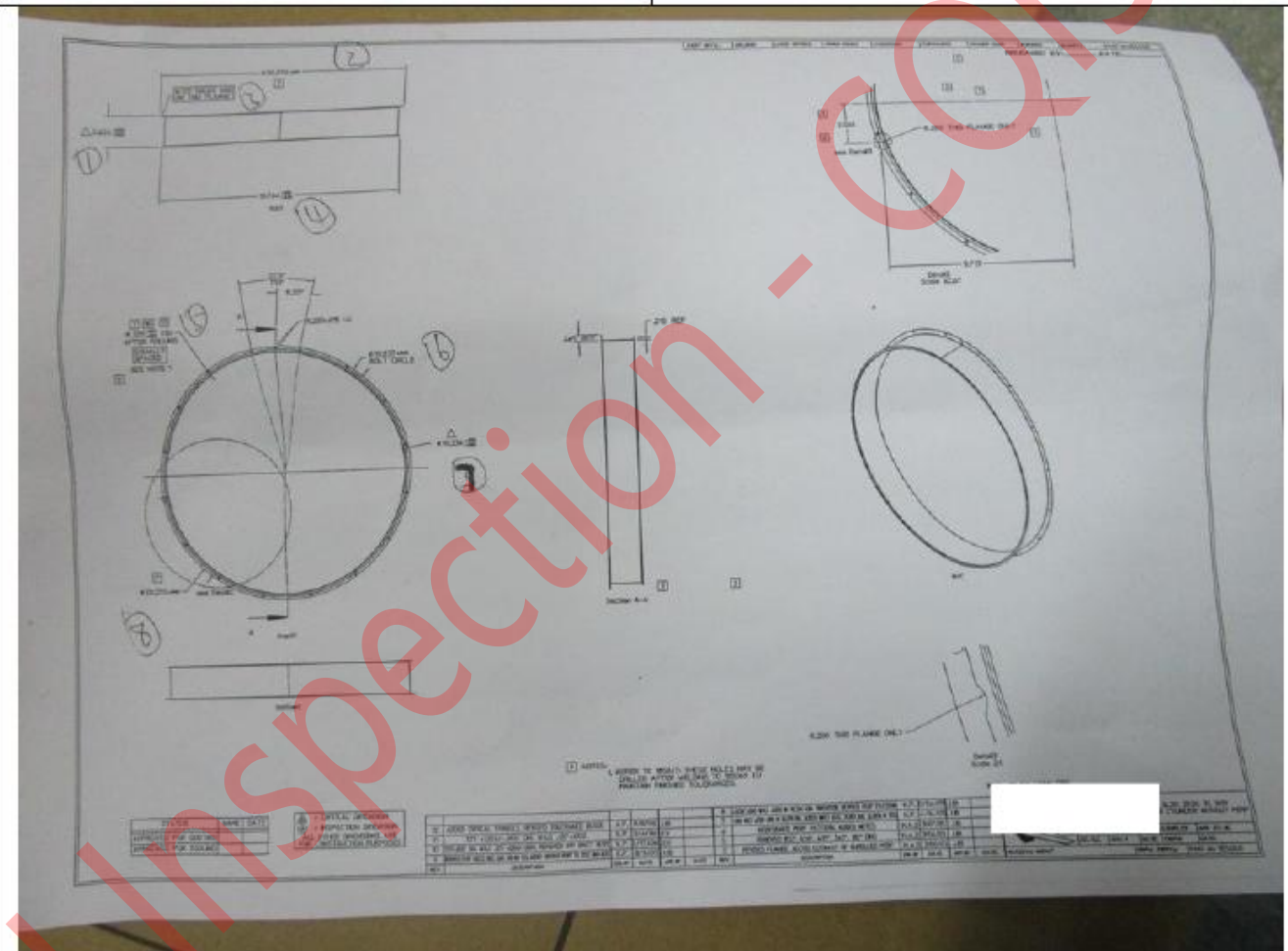
Point 7



Point 8A



Point 8B



Products size drawing

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Form number: QAF-0005 Rev 2
 Part number: 185068
 Part Name: N/A
 PO#: 81680-03
 Inspector: Ken
 Supplier: Arch Lighting
 Revision: 0
 Date: 2016/12/17
 Amt Rec: 200

First Piece Yes _____ Yes/ No _____
 New Item Yes/ No Yes/ No _____
 Permanent replacement Yes/ No _____
 CSA Approval Number _____
 UL Approval Number _____
 CE approval Number _____
 Approved by _____
 Approval Date _____

English

balloon Print with report.

Item #	Nominal Dimension	Upper Tolerance	Lower Tolerance	Upper Spec	Lower Spec	Actual	Condition Accept/Reject	Amount High or Low	Notes
1	2.624	0.000	0.020	2.624	2.604	2.611	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.612	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.610	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.611	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.609	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.611	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.612	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.609	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.611	accept	OK	
	2.624	0.000	0.020	2.624	2.604	2.612	accept	OK	
2	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.269	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.269	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.269	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.269	accept	OK	
3	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.128	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.128	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.128	accept	OK	
	0.129	0.015	0.015	0.144	0.114	0.129	accept	OK	
4	19.764	0.010	0.030	19.774	19.734	19.760	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.770	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.769	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.768	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.769	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.770	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.768	accept	OK	SIZE2-SIZE4*2

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Notice: This report is issued by the company under its General Conditions for inspection, assessment, technical assistance. The issuance of this report does not exonerate buyers or sellers from exercising all their rights and discharging all their liabilities under the contract of sales. Stipulations to the contrary are not binding on the company. The company's responsibility under this report is limited to proven negligence and will in no case be more than eight times the amount of the fees or commission, which will be paid by free Man-day.

	19.764	0.010	0.030	19.774	19.734	19.769	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.768	accept	OK	SIZE2-SIZE4*2
	19.764	0.010	0.030	19.774	19.734	19.770	accept	OK	SIZE2-SIZE4*2
5	0.129	0.004	0.000	0.133	0.129	0.130	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.130	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.130	accept	OK	
	0.129	0.004	0.000	0.133	0.129	0.129	accept	OK	
6	19.937	0.005	0.005	19.942	19.932	19.937	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.934	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.937	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.936	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.936	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.937	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.935	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.936	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.936	accept	OK	SIZE2-SIZE6A*2+6B
	19.937	0.005	0.005	19.942	19.932	19.935	accept	OK	SIZE2-SIZE6A*2+6B
7	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.325	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.332	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.322	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.323	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
	19.334	0.020	0.060	19.354	19.274	19.324	accept	OK	SIZE2-SIZE7*2
8	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.266	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.268	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.269	accept	OK	
	20.270	0.060	0.060	20.330	20.210	20.267	accept	OK	

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2

Size measuring data

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Size measuring record (185069)



Point 1



Point 2



Point 2



Point 3



Point 4A



Point 4B

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Point 5



Point 7



Point 8



Point 17A



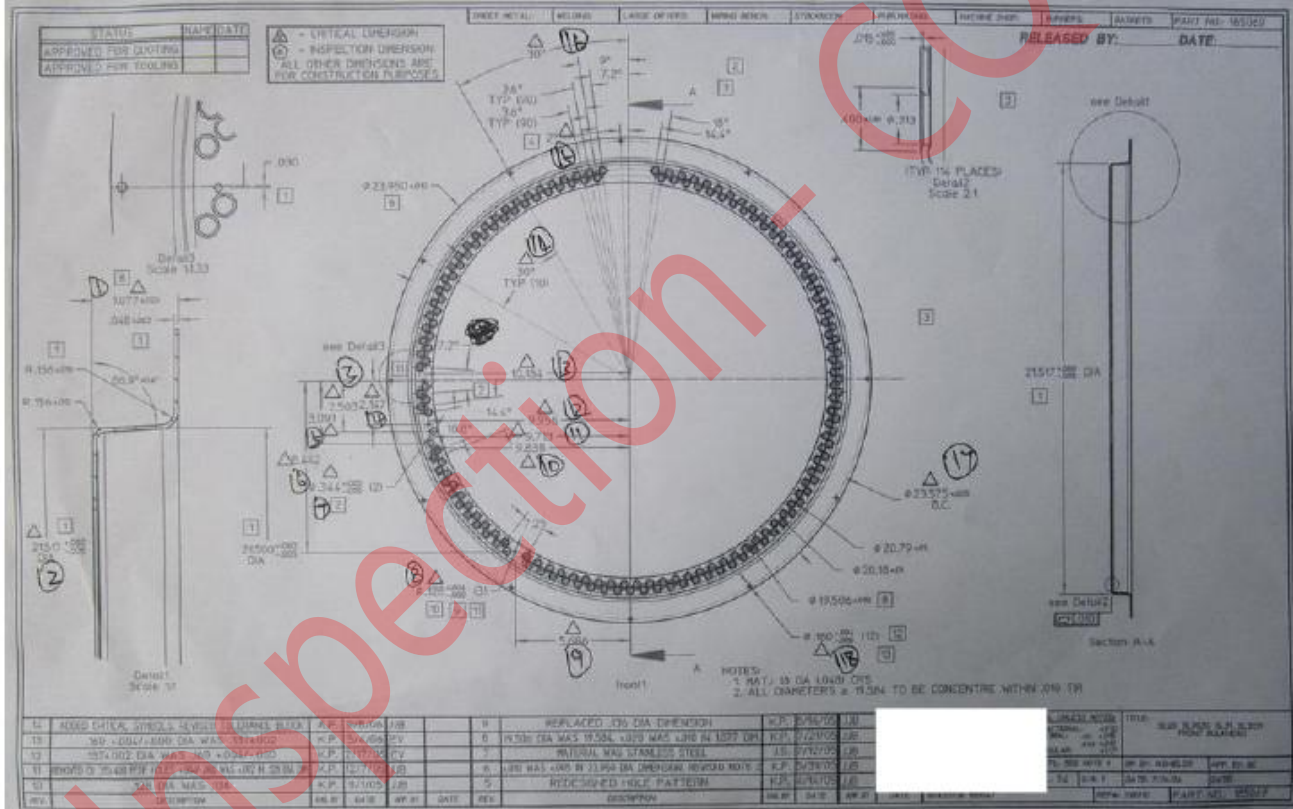
Point 17A



Point 17B



Point 18



Products size drawing

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Form number: QAF-0005 Rev 2 First Piece Yes Yes/ No _____
 Part number: 185069 New Item Yes/ No Yes/ No _____
 Part Name: N/A Permanent replacement Yes/ No _____
 PO#: 81680-03 CSA Approval Number _____
 Inspector: Ken UL Approval Number _____
 Supplier: Torch Lighting CE approval Number _____
 Revision: 0 Approved by _____
 Date: 2016/12/17 Approval Date _____

Amt Rec 200

English

balloon Print with report

Item #	Nominal Dimension	Upper Tolerance	Lower Tolerance	Upper Spec	Lower Spec	Actual	Condition Accept/ Reject	Amount High or Low	Notes
1	1.077	0.020	0.020	1.097	1.057	1.077	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.078	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.077	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.079	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.078	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.079	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.077	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.079	accept	OK	
	1.077	0.020	0.020	1.097	1.057	1.079	accept	OK	
2	21.517	0.060	0.005	21.577	21.512	21.517	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.515	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.515	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.516	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.517	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.516	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.517	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.515	accept	OK	
	21.517	0.060	0.005	21.577	21.512	21.516	accept	OK	
3	2.503	0.010	0.010	2.513	2.493	2.499	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.498	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.499	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.498	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.500	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.499	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.498	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.498	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.498	accept	OK	
	2.503	0.010	0.010	2.513	2.493	2.500	accept	OK	
4	2.147	0.010	0.010	2.157	2.137	2.140	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.141	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.141	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.141	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.140	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.142	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.140	accept	OK	SIZE4A-SIZE4B

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Notice: This report is issued by the company under its General Conditions for inspection, assessment, technical assistance. The issuance of this report does not exonerate buyers or sellers from exercising all their rights and discharging all their liabilities under the contract of sales. Stipulations to the contrary are not binding on the company. The company's responsibility under this report is limited to proven negligence and will in no case be more than eight times the amount of the fees or commission, which will be paid by free Man-day.

	2.147	0.010	0.010	2.157	2.137	2.142	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.140	accept	OK	SIZE4A-SIZE4B
	2.147	0.010	0.010	2.157	2.137	2.140	accept	OK	SIZE4A-SIZE4B
5	3.091	0.010	0.010	3.101	3.081	3.089	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.090	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.088	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.089	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.091	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.090	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.091	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.089	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.089	accept	OK	
	3.091	0.010	0.010	3.101	3.081	3.091	accept	OK	
6	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
	8.442	0.005	0.005	8.447	8.437				No tool to check
7	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
	0.344	0.005	0.000	0.349	0.344	0.344	accept	OK	
8	0.128	0.040	0.000	0.168	0.128	0.128	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.129	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.128	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.129	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.128	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.129	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.129	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.128	accept	OK	
	0.128	0.040	0.000	0.168	0.128	0.128	accept	OK	
9	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check
	5.696	0.010	0.010	5.706	5.686				No tool to check

Rev. 0

QAF-0011

2

Notice: This report is issued by the company under its General Conditions for inspection, assessment, technical assistance. The issuance of this report does not exonerate buyers or sellers from exercising all their rights and discharging all their liabilities under the contract of sales. Stipulations to the contrary are not binding on the company. The company's responsibility under this report is limited to proven negligence and will in no case be more than eight times the amount of the fees or commission, which will be paid by free Man-day.

	5.696	0.010	0.010	5.706	5.686			No tool to check
10	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
	9.838	0.010	0.010	9.848	9.828			No tool to check
11	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
	9.713	0.010	0.010	9.723	9.703			No tool to check
12	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
	9.956	0.010	0.010	9.966	9.946			No tool to check
13	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
	10.184	0.010	0.010	10.194	10.174			No tool to check
14	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
	30°	0.5°	0.5°	30.5°	29.5°			No tool to check
15	2°	0.5°	0.5°	30.5°	29.5°			No tool to check
								No tool to check

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	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
	2"	0.5"	0.5"	30.5"	29.5"				No tool to check
16	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
	30"	0.5"	0.5"	30.5"	29.5"				No tool to check
17	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.573	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.575	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.575	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.573	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
	23.575	0.005	0.005	23.580	23.570	23.574	accept	OK	SIZE17-SIZE17B*2-SIZE18
18	0.160	0.004	0.000	0.164	0.160	0.160	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.160	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.160	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.160	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.161	accept	OK	
	0.160	0.004	0.000	0.164	0.160	0.160	accept	OK	

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Size measuring data

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Warehouse



Cargos stacking



Cargos stacking



Sampled carton



Sampled carton

[End of the report](#)