

# INSPECTION

# **REPORT**

#### GENERAL DESCRIPTION

Product Description .:	Set of 6 kitchen knives with	protective cover	8		
		Report number .:			
		Inspection Date.:			
		Service Item .:	PSI   IPI   IPI	□ DPI	
		ocivioc item	□ PM	□ FI	RE-PSI
A A =		Customer .:		36	
- n		Customer P.O .:			
		Vendor .:			
		Vendor P.O No .:			
		Target Market .:		VA	
		Manufacturer .:			
1		Location Area .:	Yangjian	g, Guangdo	ong, China

# QUANTITY CHECK

Client P.O. #	Item No	Quantity	y on PO #	Actual Finished Quantity		
	item No	Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons	
3008	83034	1000 -		1000	40	
То	Total		*	1000	40	

#### Inspection Environment

Factory's Co-operation	□Good	✓ Average	□Poor	□Very bad	
Weather Conditions	☑Sunny	☐ Cloudy	□Rainy	□N/A	
Inspection Site	□QC Room	□ Warehouse	☑Workshop	□Harbor	
Inspection Done on	☑Table	□Casual table	□Ground	□N/A	
Cleanliness	□Clean	☑ Average	□Poor	□Very bad	
Lighting	☐Sufficient Daylight	✓ Insufficient Daylight	□Dark	□N/A	
Cargo Storage	☑Orderly	□ Disorderly	□Messy	□N/A	
Quantity check	☑ The carton quantinspector	ity can be counted by	☐ The carton quantity is gir by factory		

OVERALL INSPECTION RESULT	FAIL				
Bases On Below AQL & Approved sample& Remark:					
Approved sample	□Yes ☑ No	0			
AQL	FAIL	Beyond AQL			
Remark	PEND	Due to Remark 1-6			

# PROBLEMATIC REMARKS

- 1. For purple, found the actual color of blade cover had obvious color difference.
- 2. Found the typesetting of words was different from the DS. Need to be confirmed by client.
- For rubber test(20 times), found the red color on bade would fade after wiping with alcohol.
- 4. For some sizes, the actual result was beyond +-5% of Specification from the DS,please see sheet page 40.
- 5. The factory refused to do drop test.
- No equipment was available for blade hardness test at factory. And no test report was available from factory for checking.

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#### 6 DIFERENTES TIPOS DE CUCHILLO

El set contiene cuchillo chef, santoku, filetero, pelador, utilitario y para pan. Todos están fabricados con acero inoxidable que te brindan un corte fino y sin esfuerzo.

#### RECONOCIMIENTO POR COLORES

Su diseño colorido le da un toque original a tu cocina y funciona como un método de codificación por color para evitar la contaminación cruzada en los alimentos. Distinguelos fácilmente.

### NOT LIVE FUNDA C PROTECTORS

# INCLUYE FUNDAS PROTECTORAS

El juego de cuchillos incluye protectores de polimeros ultra resistentes para proteger el filo durante más tiempo. Adicionalmente, te protegen a ti y a tu familia de posibles accidentes.

# CUCHILLO CUCHILLO UTILITARIO

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Remark 2: Found the typesetting of words was different from the DS.



# Remark 3: For rubber test(20 times), found the red color on bade would fade after wiping with alcohol.

# **INSPECTION METHODS APPLIED**

Inspection	on Criteria - Acceptable Q	uality Level (AQL)					
Inspection service requirement	Final Random Inspection						
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)						
General inspection levels at	Ш	No. of sample size inspected	125	SETS			
Acceptable Quality Level ( AQL)	Critical	Major	Ÿ	Minor			

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for:	Not allowed		2.	5	4.0
No. of sample size inspected for :	125SETS		125SETS 125S		125SETS
Total No. of packed cartons	40	cartons	Number of	cartons open sh	all be the square
No. of inspected cartons	10	cartons	root of the available cartons quantity.		ons quantity.
Sample	s selected	from the fo	llowing carto	ns:	
Comments.: 11, 9, 37, 12, 18, 15, 27, 33, 16, 22					
Inspection based on	Yanasan	200	- Marci	(6)	
□Approval Sample	ns 🗹 P/	O#	✓ Photos	☐ Drawing	☐ Others.:

# APPEARANCE & FUNCTION INSPECTION

	PO #	30	08	Item No #	- 6		83034
	Details	of Non-Conformity		Critical	Major	Minor	%
Appear	rance & Visual Defe	cts					
1.	Poor assembly (w	rith gap)		0	1	0	0.8%
2.	Poor LOGO printi	ng		0	2	1	2.4%
3.	Poor coating / coating off on blade				3	4	5.6%
4.	Scratches mark o	n surface		0	1	5	4.8%
5.	Color stain on har	ndle		0	1	0	0.8%
6.	Cut mark on hand	lle		0	0	1	0.8%
7.	Flash on cover			0	0	2	1.6%
8.	Raw material mar	k on blade		0	0	1	0.8%
Functio	onal Defects					88	.57
1.	N/A			0	0	0	1
The state of the s	of product ( Zero or potentially.)	tolerance, if product	hurts the users			500	
1.	N/A			0	0	0	1
	10000000	To	tal defects found:	0	8	14	
	i i	Maximum Critical/Majo	or/Minor Allowed:	0	7	10	7
*	Samples Checked:				125	125	1
			Sub-AQL Result:	Within AQL	Beyond AQL	Beyond AQL	
e		Overall AQL	nspection Result:	V	Beyon	d AQL	

# PS: Batch defects exceeding 5% will be recorded in remarks again.

# Defect Photo:

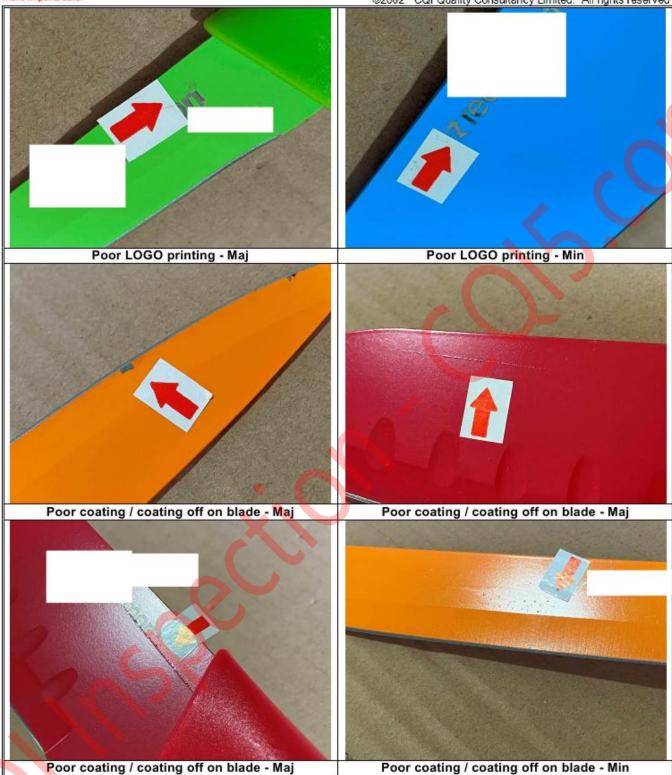




Poor assembly (with gap) - Maj

Poor LOGO printing - Maj

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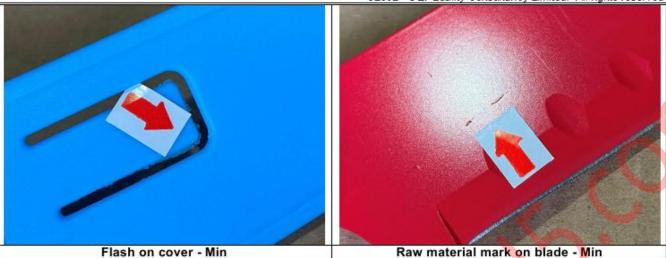
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# GENERAL INSPECTION CHECKLIST

# Inspection Item	Increation Item	Result		t	Testing Conditions & Requirements /	Sample
#	inspection item	Pass	Fail	Pend	Record	Size
1.	Outside Appearance			N/A	Refer to defects on AQLs.	125sets
2.	General Function Inspection			N/A	Refer to defects on AQLs.	125sets
3.	Product drop with packing			✓	The factory refused to do it.	N/A
4.	Carton Drop test			$\square$	The factory refused to do it.	N/A
5.	Barcode Scanning test				Readable&correct.	5pcs
6.	<b>Adhesion Check for Coating</b>				Tested with 3M tape.Found acceptable.	3sets
7.	Abuse test				Found acceptable.	4sets
8.	Sharpness check	☑			Meet basic usage.	3sets
9.	Color check with Pantone			V	Refer to remarks.	10sets
10.	Rubber test			V	Refer to remarks.	3sets
11.	Color shading test			V	Refer to remarks.	125sets
12.	Accessible sharp Point & Sharp edges check (if any,)	Ø			No accessible sharp points or edges found, meet basic usage.	125sets
13.	Structure & Workmanship			☑	The judge for reference only, subject to problematic remark on 1 <sup>st</sup> page.	3sets
14.	Odor check	V			No particular smell found, acceptable.	125sets
15.	Cleanliness check	$\overline{\mathbf{V}}$			Acceptable, except defects on AQLs.	125sets

# **ON-SITE TESTS (Photos)**

- 1. Below photos to demonstrate the technique & process for certain on-site testing item.
- 2. For different products with the same testing item, only one photo will be taken as evidence.
- 3. It reflects the actual test result under the on-site testing condition provided, the testing result can't be a documentary evidence for any disputes, for your reference only.

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Carton size check

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Carton size check



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Product size check

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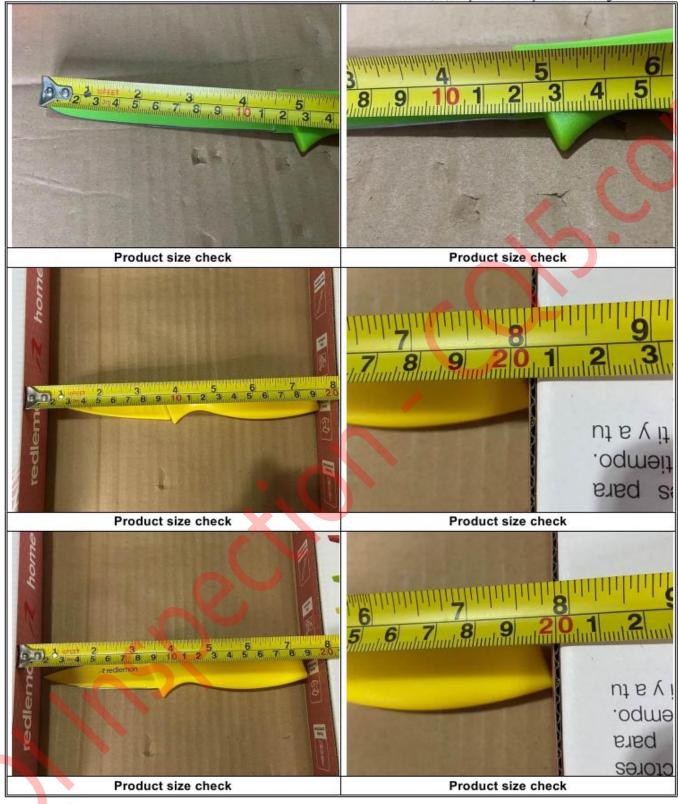
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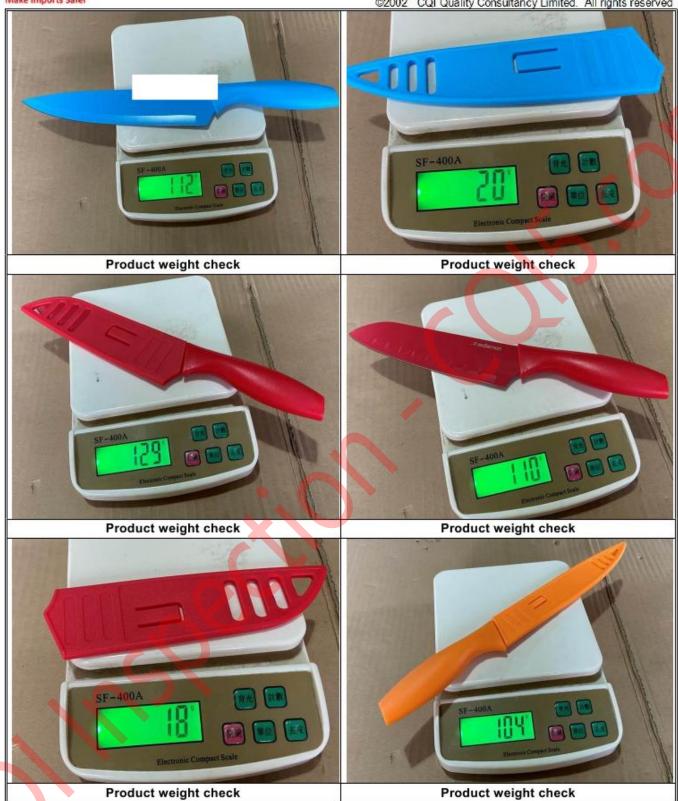
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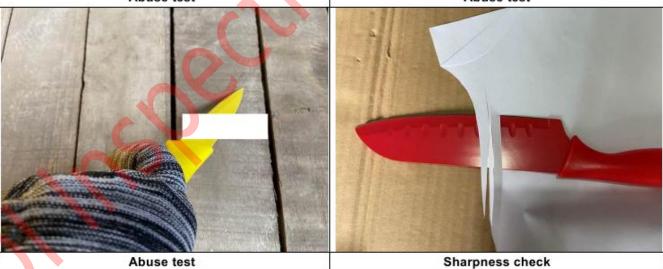


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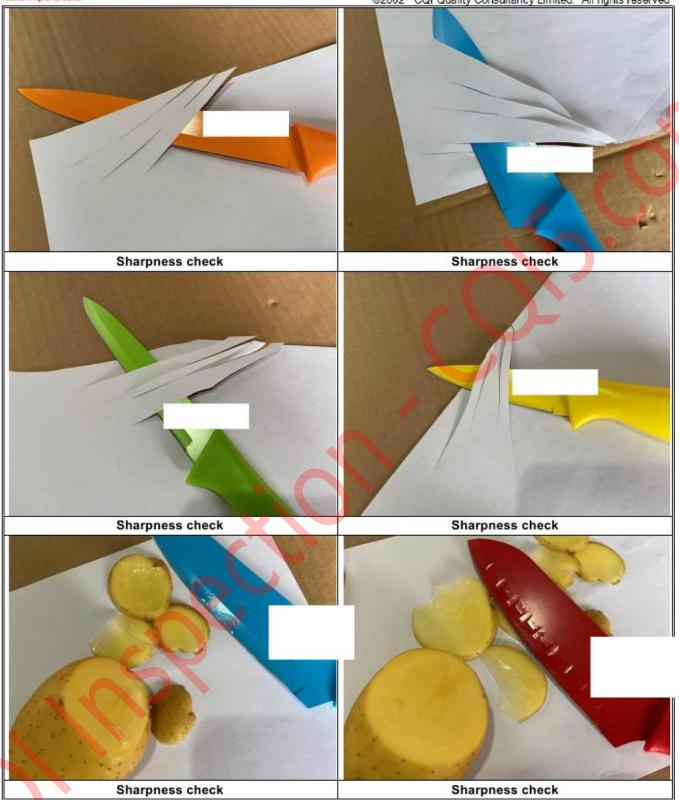


Abuse test



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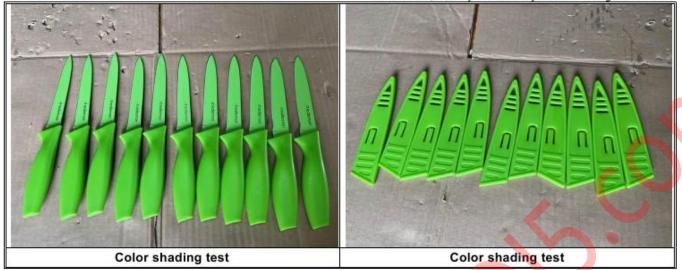
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### ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:	Parameter required on PO	Parameter required on unit packaging	Overall size of products		
Chef knife	With cover: 326 x50 x24.3mm Blade length: 8" Thickness: 1.5mm	Blade length: 8"	With cover: 330 x50.2 x24.2mm Blade length: 8" Thickness: 1.52mm		
Serrated knife	with cover: 315 x37.2x23.6mm blade length: 8" Thickness: 1.5mm	blade length: 8"	with cover: 326 x36x24.1mm blade length: 8" Thickness: 1.69mm		
Santoku knife	With cover: 303x51.6x23.8mm Blade length: 7" Thickness: 1.5mm	Blade length: 7"	With cover: 305x51.1x23mm Blade length: 7" Thickness: 1.54mm		
Sticking knife	With cover: 326x34x23.6mm Blade length: 8" Thickness: 1.5mm	Blade length: 8"	With cover: 328x34.3x24.3mm Blade length: 8" Thickness: 1.58mm		
Utility knife	With cover: 242x29.6x16.8mm Blade length: 5" Thickness: 1.3mm	Blade length: 5"	With cover: 243x28.3x17.6mm Blade length: 5" Thickness: 1.23mm		
Peeling knife	With cover: 202x29.5x17.1mm Blade length: 3.5" Thickness: 1.3mm	Blade length: 3.5"	With cover: 204x31.3x18mm Blade length: 3.5" Thickness: 1.27mm		
Color box	340 x100 x33mm	N/A	335 x99 x42mm/651g		
Carton size	N/A	N/A	52.4x36x23.6cm		

Item No:	Product net weight (Parameter required on PO)	Actual Product net weight	Gross weight of outer carton ( PO required )	Gross weight ( printed on outer carton )	Actual G.W. (+/- 5%)
Chef knife	with cover: 133g without cover: 114g	with cover: 134g without cover: 112g		17kgs	16.88kgs
Serrated knife	with cover: N/A without cover: 92g	with cover: 111g without cover: 94g			
Santoku knife	with cover: 131g without cover: 112g	with cover: 129g without cover: 110g	N/A		
Sticking knife	with cover: 109g without cover: 90g	with cover: 104g without cover: 87g			
Utility knife	with cover: 54g	with cover: 53g			

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	without cove: 46g	without cove: 45g	2		
Peeling knife	with cover: 44g Without cover: 40g	with cover: 46g Without cover: 41g			

Supplier	Inspector	Supe	rvisor	Your Decision for the Inspection		
Helen	Doris	☑ Dick F	☐ Mark W	□Agree with result	Customer Sign.	Sign. Date
	Dons	□Jeff L	□Allen G	□Accept	N/A	N/A
Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.			Your Comments.:	N/	'A	

## PHOTO DOCUMENT



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### RECONOCIMIENTO POR COLORES

Su diseño colorido le da un toque original a tu cocina y funciona como un método de codificación por color para evitar la contaminación cruzada en los alimentos. Distínguelos fácilmente,

INCLUYE FUNDAS BROTE Color box view

CUCHILLO PELADOR CUCHILLO UTILITARIO

Color box view

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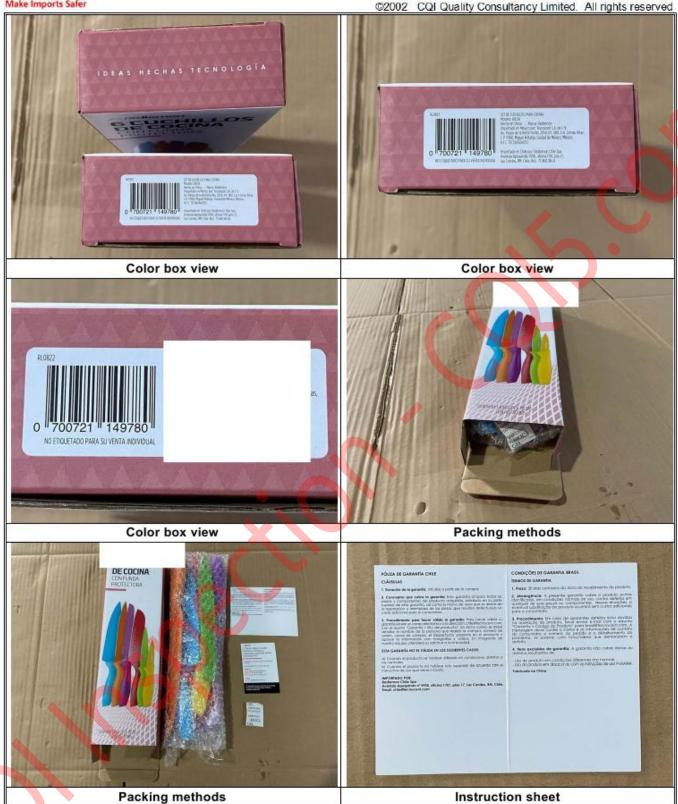
©2002 CQI Quality Consultancy Limited. All rights reserved CUCHILLO SANTOKU FILETERO Color box view Color box view Color box view Color box view home

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Color box view

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Color box view



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#### CONDICÕES PÓLIZA DE GARANTÍA CHILE CONDIÇÕES DE GARANTIA BRASIL TERMOS DE GA CLÁUSULAS TERMOS DE GARANTIA 1. Duración de la garantía: 100 días a portir de la compra. 1. Prazo: 30 die Prazo: 30 dias contados da data do recebimento do produto. 2. Conceptos que cubre la garantía: Esta garantía empara todas las piezas y componentes del producto adquirido, señalado en la parte superior de esta garantía, asi como la mano de obra que se delive de la reparación o reemplaco de las piezas que resulten defectuasas sin casto adicional para el consumidar. Abrangência: A presente gorantia cobre o produto acima identificado, em condições normais de uso, contra defeitos em qualquer de suas peças ou componentes. Nessas situações, a eventual substituição do produto acorrerá sem custos adicionais para o consumidor. Abrangênci identificado, e qualquer de s eventual subst sara todas las o en la parte s se derive de efectuasas sin para o consul 3. Procedimiento para hacer válida la garanfar. Pora hacer válida su paranfa enviar un comeo electrónico a la dirección: chile@fecanacent.com, con el asunto "Garanfile s \$U. del produció". Lin dicho coatreo se diable del nombre de la peniona que recibio la compra, número de orden, cond de compra, el desperfecto presente en el producto y opoyor la información con fotografica y videos. Un integrante de nuestro equipo afenderá su solicitud a la brevedad. 3. Procedimento: Em caso de aparentes defeitos e/ou dúvidas na operação do praduto, favor enviar e-mail com o assunto "Garantia + Cádigo do Produto" para brasil@tecnocent.com. A mensagem deve conter o nome e as informações de contato do consumidor, o número do pedido e o defahamento do problema, se possível com fotos/videos que demonstrem o defeito. na operação "Garantia + C mensagem d do consumid problema, se defeito. cor valad su cnocent.com, orreo se debe o, número de al producto y ntegrante de ESTA GARANTÍA NO ES VÁLIDA EN LOS SIGUIENTES CASOS: 4. Itens exclui Ilens excluídos da garantia: A garantia não cobre danos ou defeitos resultantes de: a) Cuando el producto se hubiese utilizado en condiciones distintas a Uso do prodi Uso do prodi los normales. b) Cuando el producto no hubiese sido operado de acuerdo con el instructivo de uso que viene incluído. nes distintas a Uso do produto em condições diferentes das normais. Uso do produto em desacordo com as instruções de uso incluídas. Fabricado na perdo con el IMPORTADO POR: Redlemon Chile Spa Avenida Apoquindo nº 5950, oficina 1701, piso 17, Las Condes, RM, Chile. Email: chile@ecnocent.com Fabricado na China des. RM. Chile. Instruction sheet Instruction sheet Producto: WARRANTY POLICY WARRANTY FOUCY Marca Modelo: I. Warranty field fraction is at from the date of purchase. 1. Warranty Period: Product is covered by a 100-day limited warranty from the date of purchase. Needly assempt. No warranty cover of the port and component of the purchased product. The most is replacement of the detection park. No. de fac PÓLIZA Warranty coverage: This warranty covers all the parts and components of the purchased product, the repair or replacement of the defective parts. CLÁUSUL 1. Duracio 2. Conce THIS WARRANCY IS NOT VAUGO IN THE POLICIANTS CASES. 3. Procedure: In case of manufacturing defect or if you have doubts about the use of the product, please send an email with the subject "Warranty 4 Product SKU" to customerservice@tecnocent.com. The body of the message should contain the customer's name and contact information, the order number, channel where it was acquired, and piezas y superior o la reparc costo a transport describing the problem, adding photos/videos if possible. su red de 3. Requi THIS WARRANTY IS NOT VALID IN THE FOLLOWING CASES: acompa establec TITS CARRY A NO III VEUDA IN LOS DOMINIOS CASOS a) When the product has been used under conditions other than normal b) When the product has not been operated according to the user's manual c). When the product has been altered or has been repaired by personnel not authorized by TECNOCENT. S.A. de C.V. comprot objeto d 4. Proces Centro di TECNOC Instruction sheet Instruction sheet Procedimiento para nacer valida la garanna: Para riacer valida la presente garantia, acuda al Centro de Servicio Autorizado con el producto defectuaso en donde se le reparará o sustituirá dicho producto. Producto: Centro de Servicio Autorizado TECNOCENT, S.A. de C.V. Av. Paseo de la Reforma No. 2654, Int. 1801, Col. Lomas Altas, C.P. 11950. Miguel Hidalgo, Ciudad de México, México. Tel. 55 4440 0634 CDMX y del interior de la República Mexicana. Modelo SELLO DE TENDA No. de factura o ficket de Compra: limited warranty PÓLIZA DE GARANTÍA MÉXICO ventas@realemon.com.mx www.realemon.com.mx the parts and replacement of Donde se podrá hacer válida su garantía y obtener partes, componentes, consumbles y occesorios. CLAUSULAS 1. Duración de la garantía: 100 dias a partir de la compra. 2. Conceptos que cubre la garantía: Esta garantía ampara todas las piezas y componentes del producto adquirido, señadado en la parte superior de esta garantía, asi como la mano de obra que se derive de la reparación o reempiazo de las piezas que resulten defectuosas sin costo addicional para el consumidar. Así como los gastos de transportación de producto que deriven de su cumplimiento dentro de ESTA GARANTÍA NO ES VÁLIDA EN LOS SIGUIENTES CASOS: with the subject accent.com. The me and contact acquired, and a) Cuando el producto se hubiese utilizado en condiciones distintas a las normales. b) Cuando el producto no hubiese sido operado de acuerdo con el instructivo de uso que viene incluído. c) Cuando el producto hubiese sido alterado o reparado por personas na autorizadas por TECNOCENT, S.A. de C.V. su red de servicio. 3. Requisitos para hacer válida la garantia: Presentar el producto acempañado de la poliza correspondiente debidamente setada por el establecimiento que se lo vendió o junto con la factura, recibo o comprobante en el que consten los datos específicos del producto objeto de la compraventa. 4. Procedimiento para hacer válida la garantia: Para hacer válida la presente ograntia, acuda al Centro de Servicio Autorizado con el producto defectuaso en donde se le repararia a sustituirá dicho producto. ther than normal the user's manual ten repaired by IMPORTADO POR: TECNOCENT, S.A. de C.V. Av. Paseo de la Reforma No. 2654, Int. 1801, Col. Lomas Alfas, C.P. 11950, Miguel Hidalgo, Cludad de México, México. Tel. 55 4440 0634 Centro de Servicio Autorizado TECNOCENI, S.A. de C.V. Av. Paseo de la Reforma No. 2654, Int. 1801, Col. Lomas Altas, C.P. 11950. Instruction sheet Instruction sheet

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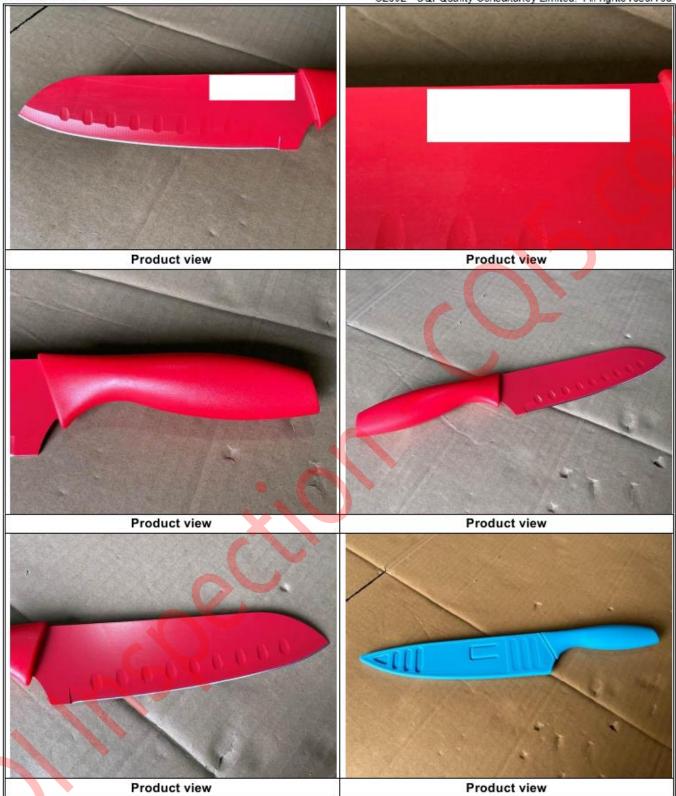
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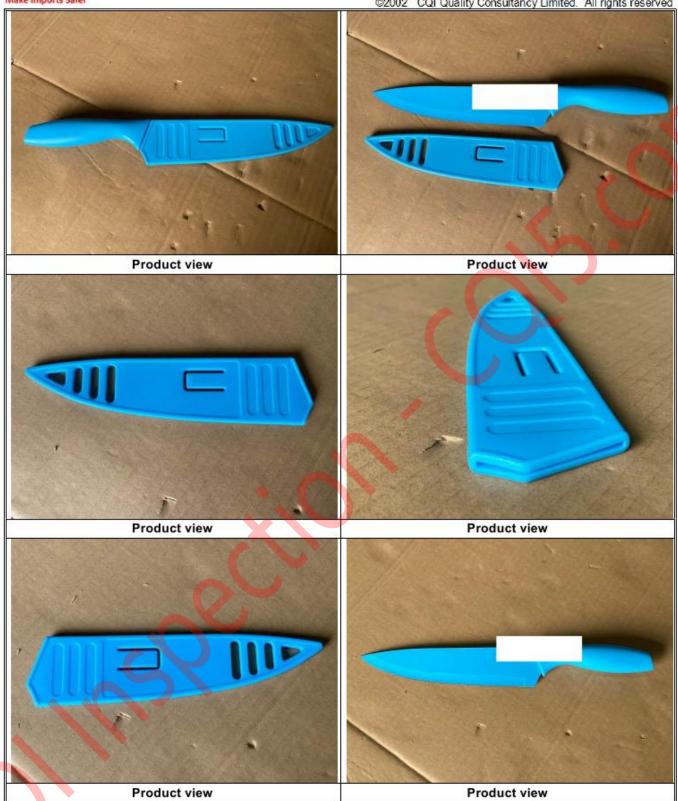
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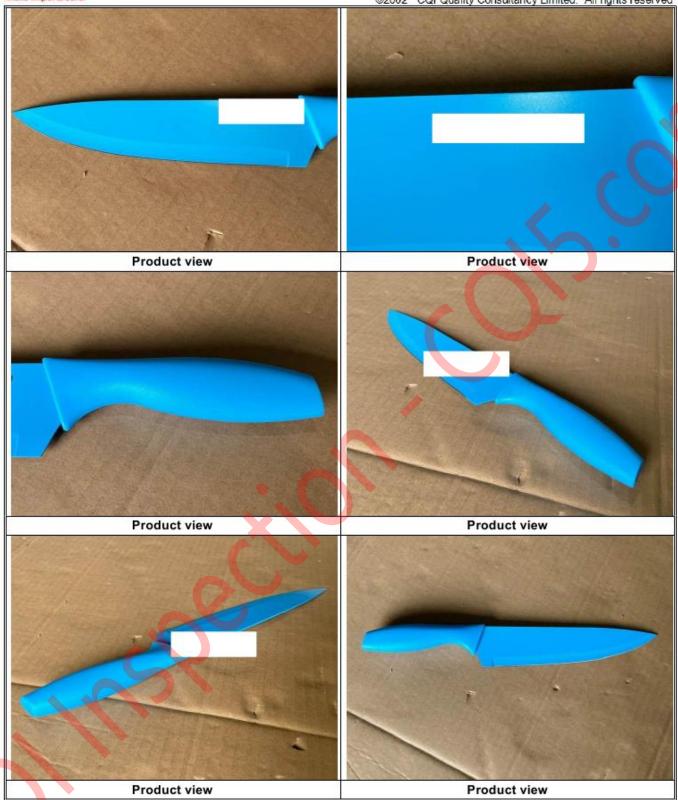
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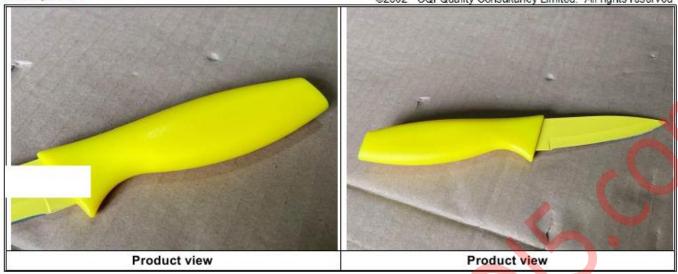
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