

INSPECTION

REPORT

GENERAL DESCRIPTION

Product Description .:	M4S Heart rate bracelet		*		
		Report number .:			
		Inspection Date.:			- 0,0
		Service Item .:	☑ PSI	□ IPI	□ DPI
			□ PM	□ FI	RE-PSI
		Customer .:		36	3
		Customer P.O .:	1855		
		Vendor .:			
		Vendor P.O No .:			
TO SHARE THE PARTY OF THE PARTY		Target Market .:			
		Manufacturer .:			
		Location Area .:	Shenzhe	n,Gaundor	ng,China

QUANTITY CHECK

Client P.O. #	Item No	Quantity	/ on PO #	Actual Finish	ed Quantity
Client P.O. #	item No	Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
1855	78781	1500	36	1500	36
Tot	al	1500	36	1500	36

INSPECTION INFORMATION

Inspection based on				N.	2:	No ext
□Approval Sample	☐ Specifications	□P/O#		☐ Photos	□ Drawing	☑Others.:

OVERALL INSPECTION RESULT		FAIL			
Bases On Below AQL & Approved sample& Remark:					
Approved sample	□Yes ☑ No	0			
AQL	FAIL	Beyond AQL(please see remark 1)			
Remark	PEND	Due to Remark 2 to 111			

PROBLEMATIC REMARKS

- Found 8pcs out of 125pcs the Bluetooth name was M3S instead of M4S, which all mentioned at AQL table. The factory said they would rework all, which needs to be confirmed by client.
- 2. 100% of the color box was not sealed well.
- 3. For water proof test, the factory refused to immerse the watch in water for 30 minutes to test and only agreed to shower on the watch, details please refer to video.
- 4. The inspector checked 2pcs of the actual product net weight, both was around 20g instead 14.3g showed in the instruction.
- 5. The inspector charged the battery with 5V,please confirm the 3.7V showed in instruction with factory.
- The factory did not allow inspector to check internal construction review for battery with marks and chipset, as it would break the product.
- The factory could not provide the equipment to do battery capacity.
- 8. For the battery charge test, as the products all had basic electricity, the inspector could not check the full charge time, only checked the function of charge.
- For the sports function, as the limited conditions, the inspector could not check the function of every sport showed in the menu.
- 10. The size and resolution ratio of the screen could not be checked during the inspection.
- 11. There was no condition to check the sleep monitoring function at the inspection site.
- 12. The inspector checked the basic function of blood oxygen, heart rate and blood pressure, found all

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met the basic usage.But the factory could not prove the accuracy of them.We suggest adding a warning: "Once your body feels uncomfortable, please go to hospital in time."

- 13. The system language was English.
- 14. The test videos will be sent by e-mail.

Please see below attached photos to demonstrate the above Problematic Remarks:





Remark 1: Found 8pcs out of 125pcs the Bluetooth name was M3S instead of M4S.









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Remark 2:100% of the color box was not sealed well.





Remark 3:For water proof test, the factory refused to immerse the watch in water for test and only agreed to shower on the watch, details please refer to video.



ESPECIFICACIONES TÉCNICAS				
Dimensiones	54 mm x 18.9 mm x 12 mm			
Peso	14.3 g			
BT	4.0			
Grado de protección	IP67			
Tamaño de la panta ll a	0.96 pulgadas			
Tiempo de carga	1.5 hrs			

Remark 4:The inspector checked 2pcs of the actual product net weight,both was around 20g instead 14.3g showed in the instruction.

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Voltaje de alimentación

CC de 3.7V bateria recargable de Ion Litio no intercambiable de 90 mAh CC de 5V - 1A cuando se carga

mediante USB



Remark 5:The inspector charged the battery with 5V,please confirm the 3.7V showed in instruction with factory.

INSPECTION METHODS APPLIED

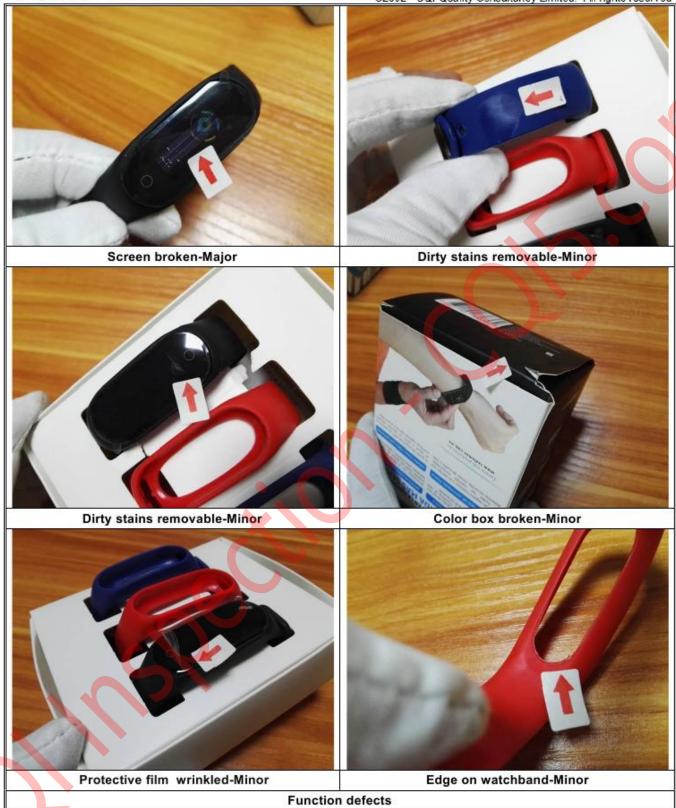
Inspection	n Criteria -	Acceptable (Quality Level (AQL)		
Inspection service requirement	Final Random Inspection				
Sampling standard performed per	ANSI/ASQ	C Z1.4-1993 (ISO 285	Single sampling plan fo 59-1, MIL-STD 105E, or B		
General inspection levels at		II	No. of sample size inspected	125PCS	
Acceptable Quality Level (AQL)	Critical		Major	Minor	
for:	Not a	llowed	2.5	4.0	
No. of sample size inspected for :	125	pcs	125 pcs	125 pcs	
	20 20		***	V*	
Total No. of packed cartons	36	cartons	Number of cartons open	shall be the square	
No. of inspected cartons	6 cartons		root of the available cartons quantity.		
Samp	les selected	from the fo	llowing cartons :		
Comments.: Item No.: 1/18/28/2	0/7/32				

APPEARANCE & FUNCTION INSPECTION

	PO#	1855	Item No #		78781
No.	D	etails of Non-Conformity	Critical	Major	Minor
Appeara	ance & Visual Defec	ts		*	100 100
1.	Screen broken		0	1	0
2.	Dirty stains remo	vable	0	0	2
3.	Protective film w	rinkled	0	0	1
4.	Edge on watchba	nd	0	0	1
5.	Color box damage	ed	0	0	1
Functio	nal Defects			·	ale.
6.	Wrong Blu	etooth name(M3S instead of M4S)	0	8	0
	of product (Zero or potentially.)	tolerance, if product hurts the users	5	- 190	
		Total defects found	: 0	9	5
		Maximum Critical/Major/Minor Allowed	: 0	7	10
		Samples Checked	: 125	125	125
		Inspection Result	: ☑	Beyond AC)L
Defect F	Photo :	3	'		5.0

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GENERAL INSPECTION CHECKLIST

#	Incompation House	Result			Testing Conditions & Requirements /	Sample
#	Inspection Item	Pass	Fail	Pend	Record	Size
1.	Outside Appearance	$\overline{\mathbf{A}}$		N/A	Refer to defects on AQLs.	125pcs
2.	General Function Inspection	$\overline{\mathbf{A}}$		N/A	Refer to defects on AQLs.	125pcs
3.	Product Bare drop	V			Dropped from 180cm twice,found no break.	3pcs
4.	Carton Drop test				Found OK.	1cartor
5.	Barcode Scanning test				It could be read and correct.	8pcs
6.	Assembly test	\square			Meet basic usage.	50pcs
7.	Fitting test	V			Meet basic usage.	8pcs
8.	Abuse test	$\overline{\mathbf{A}}$			Meet basic usage.	8pcs
9.	Accessible sharp Point & Sharp edges check (if any,)	V			No accessible sharp points or edges found, meet basic usage.	125pcs
10.	Structure & Workmanship	V	D		The judge for reference only, subject to problematic remark on 1 st page.	3pcs
11.	Odor check	V			No particular smell found, acceptable.	125pcs
12.	Cleanliness check	\square			Acceptable, except defects on AQLs.	125pcs
13.	Blood pressure function check	V			Meet basic usage.	8pcs
14.	Heart rate function check	V			Meet basic usage.	8pcs
15.	Blood oxygen function check	V			Meet basic usage.	8pcs
16.	Podometer function check	$\overline{\mathbf{A}}$			Meet basic usage.	8pcs
17.	Calorie counter function check	V			Meet basic usage.	8pcs
18.	Running distance function check				Meet basic usage.	8pcs
19.	Bluetooth connection test	$\overline{\mathbf{A}}$			Meet basic usage.	32pcs
20.	Bluetooth connection test at a distance of 10 meters	V			Meet basic usage.	8pcs
21.	Message reminder function check				Meet basic usage.	8pcs
22.	Search device function check	\square			Meet basic usage.	8pcs

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23.	Water proof test			✓	For water proof test, the factory refused to immerse the watch in water for test and only agreed to shower on the watch, details please refer to video.	8pcs
24.	Incoming call reminder function check	V			Meet basic usage.	8pcs
25.	Alarm function check	$ \overline{\mathbf{A}} $			Meet basic usage.	8pcs
26.	Charging test	\checkmark			Meet basic usage.	20pcs
27.	Firmware upgrade function check	V			Meet basic usage.	8pcs
28.	Bluetooth name check		Ø		8pcs out of 125pcs the blue tooth name was incorrect.	125pcs
29.	QR code scan test (APP download function check)	✓			Meet basic usage.	8pcs
30.	Remote shutter check	V			Meet basic usage.	8pcs
31.	Set a frequency to check heart rate	✓			Meet basic usage.	8pcs
32.	Do not disturb mode check	\checkmark			Meet basic usage.	8pcs
33.	Menu check				Meet basic usage.	32pcs

ON-SITE TESTS (Photos)

- 1. Below photos to demonstrate the technique & process for certain on-site testing item.
- 2. For different products with the same testing item, only one photo will be taken as evidence.
- 3. It reflects the actual test result under the on-site testing condition provided, the testing result

4. can't be a documentary evidence for any disputes, for your reference only.



Carton Drop test



Carton Drop test





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Bare drop test from 180cm





Carton Drop test



Carton Drop test



Carton Drop test

Barcode Scanning test

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©2002 CQI Quality Consultancy Limited. All rights reserved Heart rate function check Heart rate function check Blood oxygen function check Blood oxygen function check





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Calorie counter function check



Running distance function check



Bluetooth connection test



Bluetooth connection test



Bluetooth connection test at a distance of 10 meters



Bluetooth connection test at a distance of 10 meters

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Bluetooth connection test at a distance of 10 meters



Message reminder function check



Message reminder function check



Search device function check



Search device function check



Water proof test

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Bluetooth name check



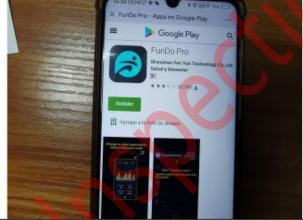
QR code scan test (APP download function check)



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Remote shutter check

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Product net weight

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Product weight







Product weight

Product size





Product size

Product size





Product size

Product size

ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:	Parameter required on PO	Parameter required on unit packaging	Overall size of products
Screen size	54mm x 18.9mm x 12mm	N/A	54.06mmx18.82mmx12.15mm
Watchband length	N/A	N/A	261mm

Item No:	Product net weight for single piece	Product net weight (with unit packing)	Gross weight of outer carton (PO required)	Gross weight (printed on outer carton)	Actual G.W. (+/- 5%)
78781	20.3g	91.6g	4.44kgs	4.53	4.4

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Item No:	Carton size(LxWxH) (PO required)	Carton size(LxWxH) (Printed on Carton)	Actual Carton size(LxWxH) (+/-5%)
78781	49x32x30.5	49x32x33	49x32x30

Supplier	Inspector	Supervisor Your Decision for the In			sion for the Insp	ection
J	Steven Sun	☑ Dick	F □ Mark		Customer Sign.	Sign. Date
		□Jeff L	. □Allen	G □Accept	N/A	N/A
Our in a notified supplier/factory not to effect shipment until get final approval from you.					A N	N/A

Factory's Co-operation	□Good	✓ Average	□Poor	□Very bad
Weather Conditions	□Sunny	☑ Cloudy	□Rainy	□N/A
Inspection Site	□QC Room	☑ Warehouse	□Workshop	□Harbor

PHOTO DOCUMENT



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Color box view

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Color box view





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Package view

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Package view

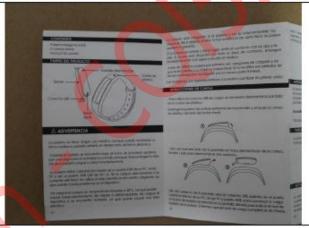




Package view

Manual





Manual

Manual





Manual

Manual

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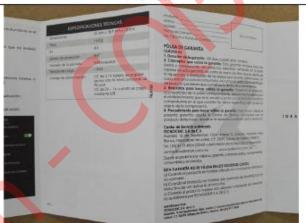




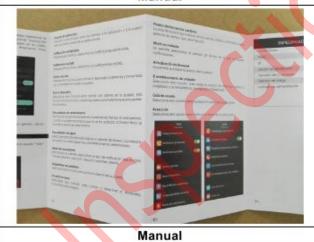


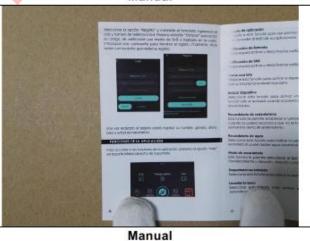
Manual Manual





Manual Manual





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End of the report

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