

INSPECTION REPORT

GENERAL DESCRIPTION

Product Description .: Hair Straightener&hair dryer-5items		Report number .:					
		Inspection Date.:					
		<table border="1"> <tr> <td><input checked="" type="checkbox"/> PSI</td> <td><input type="checkbox"/> IPI</td> <td><input type="checkbox"/> DPI</td> </tr> <tr> <td><input type="checkbox"/> PM</td> <td><input type="checkbox"/> FI</td> <td><input type="checkbox"/> RE-PSI</td> </tr> </table>		<input checked="" type="checkbox"/> PSI	<input type="checkbox"/> IPI	<input type="checkbox"/> DPI	<input type="checkbox"/> PM
<input checked="" type="checkbox"/> PSI	<input type="checkbox"/> IPI	<input type="checkbox"/> DPI					
<input type="checkbox"/> PM	<input type="checkbox"/> FI	<input type="checkbox"/> RE-PSI					
Customer .:		Vendor .:					
Customer P.O .:		Vendor P.O No .:					
Target Market .:		Manufacturer .:					
Location Area .: Anhui, China							

QUANTITY CHECK

Client P.O. #	Item No	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
/	HCM-J6(JDL-147)	2016	84	2016	84
	HS-J10(JDL-173)	2640	110	2640	110
	HS-PJ11(JDL-177)	3000	125	3000	125
	HS-PJ9(JDL-208)	2400	100	2400	100
	HD-JP11(JZ-31A)	1200	200	1200	200
	SPARE PARTS	/	3	/	4
Total		11256	622	11256	623

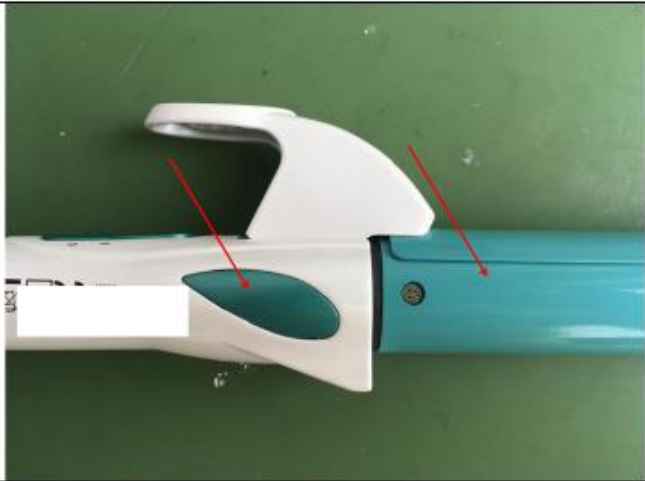
INSPECTION INFORMATION

Inspection based on					
<input type="checkbox"/> Approval Sample	<input type="checkbox"/> Specifications	<input type="checkbox"/> P/O#	<input checked="" type="checkbox"/> Photos	<input type="checkbox"/> Drawing	<input type="checkbox"/> Others.: Color Box

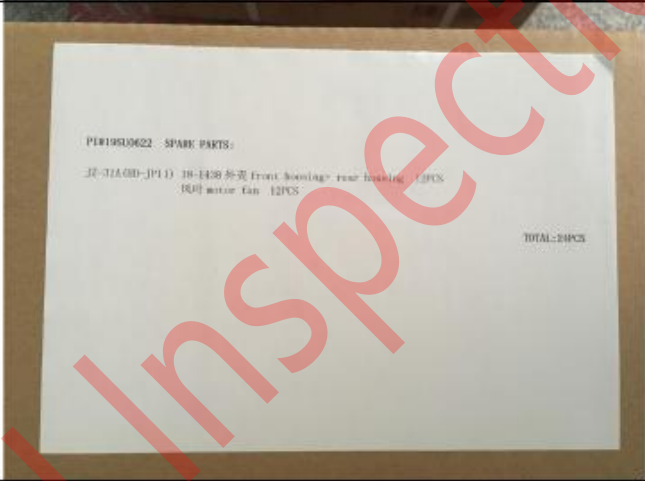
OVERALL INSPECTION RESULT	<input checked="" type="checkbox"/>	PEND	Due to Remark #.: 1-7
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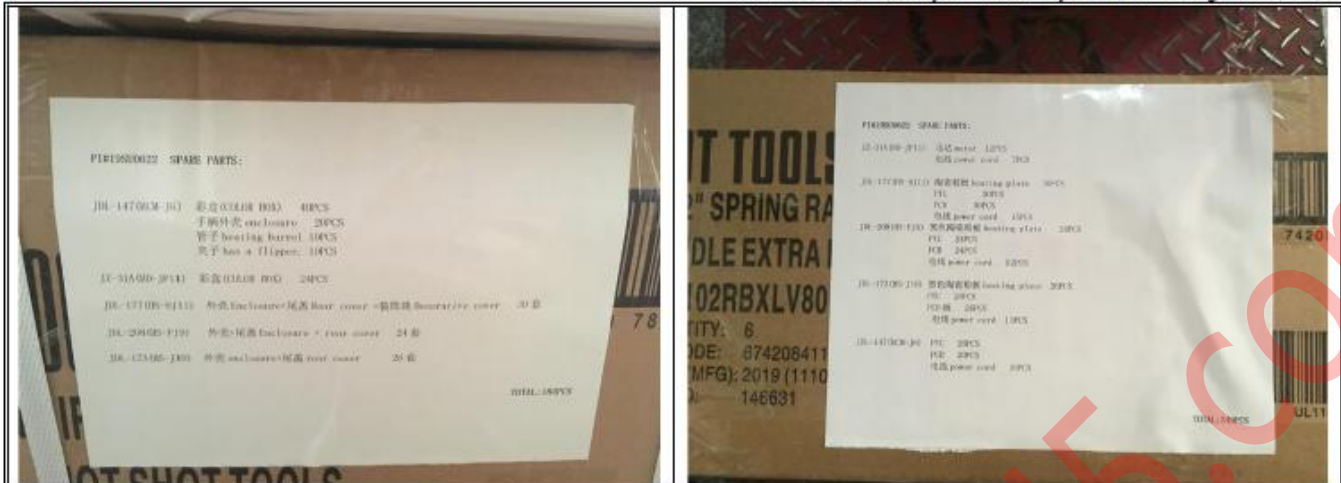
PROBLEMATIC REMARKS

1. Actually found that there was no short circuit protection structure in the product.
 2. For item HCM-J6,the colors of the handle and the heating rod are slightly different.Please check the pictures.
 3. Actually found 4 cartons of SPARE PARTS on inspection site.Please check the list on the photo.
 4. For hair stick,there were two colors in a box and 12pcs for each color.
 5. Factory could not to provide the human hair to perform the actual function test for hair curling.
 6. No approval samples & type of dryer's plug & components data form (CDF) & PO sheet & packing information available for comparison during inspection, to be confirmed.
 7. Factory refused to do product bare drop test & export carton drop test.
 8. No testing certificate provides for reference during inspection.
- Please see below attached photos to demonstrate the above Problematic Remarks:**



Remark 1: For item HCM-J6, the colors of the handle and the heating rod are different. Please check the pictures.





Remark 2: Actually found 4 cartons of SPARE PARTS on inspection site. Please check the list on the photo.

Inspection Criteria - Acceptable Quality Level (AQL)				
Inspection service requirement	Final Random Inspection			
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)			
General inspection levels at	/	No. of sample size inspected	370	PCS
Acceptable Quality Level (AQL) for :	Critical	Major	Minor	
	Not allowed	1.5	4.0	
No. of sample size inspected for :	80 * 4 + 50pcs	80 * 4 + 50pcs	80 * 4 + 50pcs	
Total No. of packed cartons	623	cartons	Number of cartons open shall be the square root of the available cartons quantity.	
No. of inspected cartons	55	cartons		
Samples selected from the following cartons :				
Comments.:	HCM-J6: 12,16,29,32,42,57,62,66,81 HS-J10: 6,11,34,37,42,56,67,77,83,101 HS-PJ11: 12,16, 25,34,47,48,68,82,91,101,107 HS-PJ9: 16,18,23,27,34,46,71,74,82,87 HD-JP11: 33,41,45,62,69,77,79,86,88,90,95,104,113,171,190			

APPEARANCE & FUNCTION INSPECTION

No.	PO #	/	Item No #	HCM-J6		
				Critical	Major	Minor
		Details of Non-Conformity				
1.			Poor printing	0	1	0
2.			Screw offset	0	1	0
3.			Poor spray-paint	0	0	1
Functional Defects						
4.			/	0	0	0
Total defects found:				0	2	1
Maximum Critical/Major/Minor Allowed:				0	3	7
Samples Checked:				80	80	80
Inspection Result:				☑ Within AQL		
Defect Photo :						


	
<p>Screw offset– Major Defect</p>	<p>Poor printing – Major Defect</p>
	<p>/</p>
<p>Poor spray-paint– Minor Defect</p>	<p>/</p>

PO #		/			Item No #		HS-J10	
No.	Details of Non-Conformity				Critical	Major	Minor	
5.	Poor spray-paint				0	0	1	
Functional Defects								
6.	/				0	0	0	
Total defects found:					0	0	1	
Maximum Critical/Major/Minor Allowed:					0	3	7	
Samples Checked:					80	80	80	
Inspection Result:					<input checked="" type="checkbox"/> Within AQL			
Defect Photo :								

	<p>/</p>
<p>Poor spray-paint– Minor Defect</p>	<p>/</p>

PO #		/		Item No #		HS-PJ11	
No.	Details of Non-Conformity			Critical	Major	Minor	
7.	Dirty mark			0	0	1	
8.	Poor spray-paint			0	0	2	
Functional Defects							
9.	/			0	0	0	
Total defects found:				0	0	3	
Maximum Critical/Major/Minor Allowed:				0	3	7	
Samples Checked:				80	80	80	
Inspection Result:				<input checked="" type="checkbox"/> Within AQL			

Defect Photo :

	
<p>Dirty mark - Minor Defect</p>	<p>Poor spray-paint– Minor Defect</p>

	/
<p>Poor spray-paint- Minor Defect</p>	/

PO #		/		Item No #		HS-PJ9	
No.	Details of Non-Conformity			Critical	Major	Minor	
10.	Dirty mark			0	0	2	
11.	Scratch mark			0	1	0	
12.	Poor spray-paint			0	0	1	
13.	White speckle on the surface			0	0	1	
Functional Defects							
14.	/			0	0	0	
Total defects found:				0	1	4	
Maximum Critical/Major/Minor Allowed:				0	3	7	
Samples Checked:				80	80	80	
Inspection Result:				<input checked="" type="checkbox"/> Within AQL			

Defect Photo :

	
<p>Dirty mark - Minor Defect</p>	<p>Dirty mark - Minor Defect</p>

	
<p>White speckle on the surface– Major Defect</p>	<p>Scratch mark– Major Defect</p>
	<p>/</p>
<p>Poor spray-paint– Minor Defect</p>	<p>/</p>

PO #		/		Item No #		HD-JP11		
No.	Details of Non-Conformity			Critical	Major	Minor		
15.	Dirty mark			0	0	3		
Functional Defects								
16.	/			0	0	0		
Total defects found:				0	0	3		
Maximum Critical/Major/Minor Allowed:				0	2	5		
Samples Checked:				50	50	50		
Inspection Result:				<input checked="" type="checkbox"/> Within AQL				
Defect Photo :								

	
Dirty mark - Minor Defect	Dirty mark - Minor Defect
	/
Dirty mark - Minor Defect	/

GENERAL INSPECTION CHECKLIST

#	Inspection Item	Result			Testing Conditions & Requirements / Record	Sample Size
		Pass	Fail	Pend		
1.	Outside Appearance	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	80 * 4 + 50pcs
2.	General Inspection Function	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A	Refer to defects on AQLs.	80 * 4 + 50pcs
3.	Product Bare drop	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Refer to remark 6.	/
4.	Product drop with packing	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Refer to remark 6.	/
5.	Carton Drop test	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Refer to remark 6.	/
6.	Barcode Scanning test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	3pcs
7.	Adhesion Check for Coating	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3M tape, result is acceptable.	3pcs
8.	Assembly test (if any,)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	/	/
9.	Accessible sharp Point & Sharp edges check (if any,)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	80 * 4 + 50pcs
10.	Structure & Workmanship	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	The judge for reference only, subject to problematic remark on 1 st page.	3pcs/i tem

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11.	Odor check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No particular smell ,found acceptable.	80 * 4 + 50pcs
12.	Cleanliness check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Acceptable, except defects on AQLs.	80 * 4 + 50pcs
13.	Hi-pot test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3850VAC/2S/0.5MA (Europe standards),found acceptable	80 * 4 + 50pcs
14.	MaxTemperature checking	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	HCM-J6: 160℃ HS-J10:226℃ HS-PJ11:230℃ HS-PJ9:230℃ HD-JP11 Outlet detection 45-55℃	3pcs/i tem
15.	Fluctuating Power test at 185~252V	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	3pcs/i tem
16.	low voltage start test for hair dryer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	It maintains function at 200V	3pcs/i tem
17.	Blocked air inlet test for hair dryer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	The hair dryer stop to work about 30 seconds, then start to work after cool if switch on again, found acceptable.	3pcs/i tem
18.	Power input check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	HCM-J6: 30W HS-J10:42W—47W HS-PJ11:42W—47W HS-PJ9:42W—47W HD-JP11: low1000-high2000W	5pcs/i tem
19.	Lift / Burn-in test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Kept for 2 hours 220V/50HZ, no over heating or damaged after test, found acceptable.	3pcs/i tem
20.	DB test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	For hair dryer, test DB at 30cm distance - 73-79db.	3pcs
21.	Outflow measurement	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	4.5m/s	3pcs/i tem
22.	Speed measurement	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	11000-13000 rin	3pcs/i tem
23.	Pull test for power cord	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	30N for 15times (Europe standards)	3pcs/i tem
24.	3M test	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	
25.	Internal check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Found acceptable.	1pc/it em
26.	Fatigue test for switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	15 times / pc,found acceptable.	3pcs/i tem

ON-SITE TESTS (Photos)

1. Below photos to demonstrate the technique & process for certain on-site testing item.
2. For different products with the same testing item, only one photo will be taken as evidence.
3. It reflects the actual test result under the on-site testing condition provided, the testing result
4. can't be a documentary evidence for any disputes, for your reference only.



GW



GW



Carton size



Carton size



Carton size



Product weight



Product weight



Product weight (with unit packing)



Product size check



Product size check



Product size check



Product size check



Product size check



Product size check



High pot test



High pot test



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



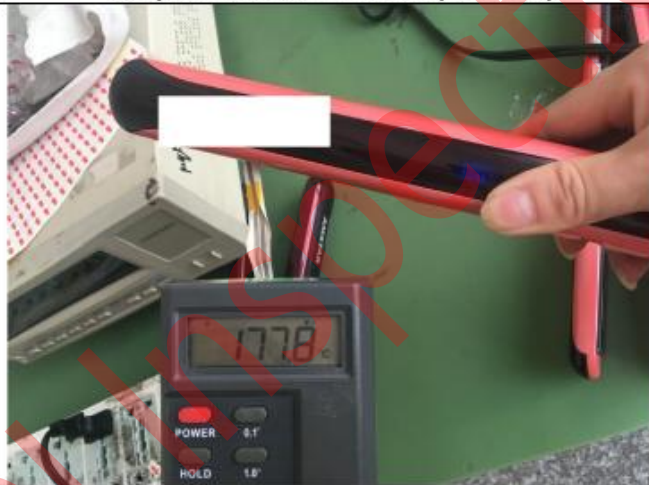
Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ11(JDL-177)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HS-PJ9(JDL-208)



Temperature test -HCM-J6(JDL-147)



Temperature test -HCM-J6(JDL-147)



Temperature test -HS-J10(JDL-173)



Temperature test -HS-J10(JDL-173)



Temperature test -HS-J10(JDL-173)



Temperature test -HS-J10(JDL-173)



Temperature test -HS-J10(JDL-173)



Temperature test -HD-JP11(JZ-31A)



Temperature test -HD-JP11(JZ-31A)



Temperature test -HD-JP11(JZ-31A)

Fluctuating Power test at 200~240V



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Blocked air inlet test for hair dryer



Power input check



HS-PJ11: 42-47W



HS-PJ11: 42-47W



HS-PJ9: 42-47W



HS-PJ9: 42-47W



HCM-J6: 30W



HCM-J6: 30W



HS-J10: 42-47W



HS-J10: 42-47W



HD-JP11:low1000-high2000W



HD-JP11:low1000-high2000W

Lift / Burn-in test

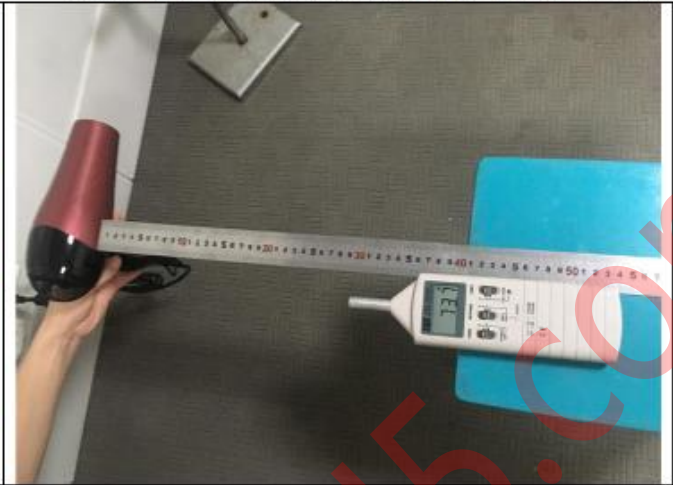


DB test

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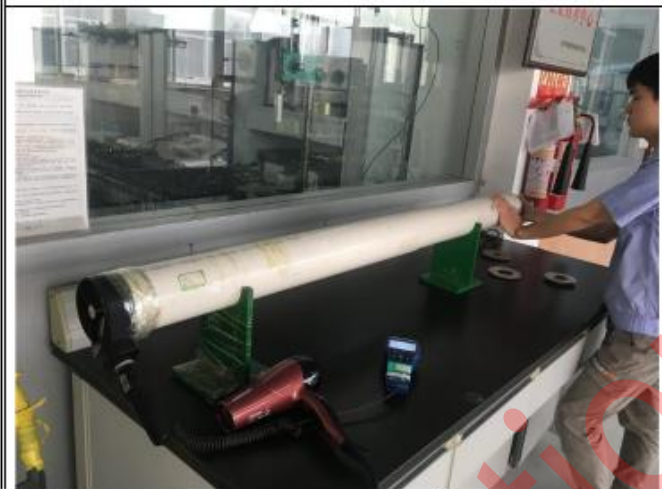


DB test



DB test-73-79db

Outflow measurement; 4.5m/s



Speed measurement; 11000-13000 rin



Pull test for power cord

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ON-SITE MEASUREMENT FOR TECHNICAL DATA

Item No:	Parameter required on unit packaging	Parameter required on unit packaging	OVERALL SIZE
HCM-J6(JDL-147)	-	-	Wire:1.85M
HS-J10(JDL-173)	-	-	Wire:1.85M
HS-PJ11(JDL-177)	-	-	Wire:1.85M
HS-PJ9(JDL-208)	-	-	Wire:1.85M
HD-JP11(JZ-31A)	-	-	Wire:1.85M

Item No:	Product net weight/g	Product net weight (with unit packing)	Gross weight of outer carton (PO required)	Gross weight (printed on outer carton)/kg	Actual G.W. (+/-5%)/kg
HCM-J6(JDL-147)	257	317	-	8.3	8.26
HS-J10(JDL-173)	344	436	-	11.1	11.1
HS-PJ11(JDL-177)	364	440	-	11.1	11.2
HS-PJ9(JDL-208)	351	441	-	11	10.8
HD-JP11(JZ-31A)	542	799	-	5.5	5.3

Item No:	Carton size(LxWxH) (PO required) /cm	Carton size(LxWxH) (Printed on Carton)/cm	Actual Carton size(LxWxH) (+/-5%)/cm
HCM-J6(JDL-147)	-	32.5x29.5x36.5	32.5x30.5x36.5
HS-J10(JDL-173)	-	36x33x36.8	35.5x34x37

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HS-PJ11(JDL-177)	-	36x33x36.8	35.5x34x37
HS-PJ9(JDL-208)	-	36x33x36.8	35.5x34x37
HD-JP11(JZ-31A)	-	52.5x31x31	51.7x31.7x31

PACKAGING DETAILS

1.	Shipping mark:	<input type="checkbox"/> Correct <input type="checkbox"/> Incorrect <input checked="" type="checkbox"/> N/A					
2.	Carton Information:	Color of carton	Brown	Corrugated Paper	<input checked="" type="checkbox"/> 5-Ply <input type="checkbox"/> 7-Ply		
3.		Strength of carton	<input type="checkbox"/> Good <input checked="" type="checkbox"/> Average <input type="checkbox"/> Poor <input type="checkbox"/> Other				
4.	How Many Pcs,Set / carton	Outer Carton	20/24	Pcs/Set	Inner Carton	1	Pcs/Set
5.	Packing material:	<input type="checkbox"/> Color box <input type="checkbox"/> Corrugated case <input type="checkbox"/> Bubble bag <input checked="" type="checkbox"/> Poly-bag					
Remark.: please refer to the below photos for marking & labeling & packing for details.							
6.	Anti-cutting protection:	<input type="checkbox"/> OK <input checked="" type="checkbox"/> Not good <input type="checkbox"/> N/A					
7.	Carton Security Method:	<input type="checkbox"/> Carton staples <input checked="" type="checkbox"/> Glue <input type="checkbox"/> Nylon band <input type="checkbox"/> Carton Metal band					
8.	Recycle Symbol:	TYPE: <input type="checkbox"/> Green dot symbol <input type="checkbox"/> Recycle logo					
		ON: <input type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag <input type="checkbox"/> Other					
9.	Language:	<input checked="" type="checkbox"/> English <input type="checkbox"/> See photos attached					
10.	Country of origin:	<input checked="" type="checkbox"/> Made in China <input type="checkbox"/> No " Made in China " found <input type="checkbox"/> Others					
		ON: <input checked="" type="checkbox"/> Product <input type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag					
11.	Cross trash bin logo on:	ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Batteries <input checked="" type="checkbox"/> N/A					
12.	Safety mark:	TYPE: <input type="checkbox"/> CE <input type="checkbox"/> GS <input type="checkbox"/> UL <input type="checkbox"/> CSA <input type="checkbox"/> ROHS <input type="checkbox"/> PCT <input type="checkbox"/> CCC <input checked="" type="checkbox"/> N/A					
		ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Poly-bag <input checked="" type="checkbox"/> N/A					
13.	Others:	N/A					

FOLLOW-UP ACTION :

PLEASE ADVISE	
<input type="checkbox"/> Issuance of certificate	<input type="checkbox"/> Re-FINAL charge will be covered by supplier
<input type="checkbox"/> Issuance of non-negotiable actual finding report	<input type="checkbox"/> Other
Your Comments.:	

Supplier	Inspector	Supervisor	Your Decision for the Inspection		
Susan	Jans	<input checked="" type="checkbox"/> Dick F <input type="checkbox"/> Mark W	<input type="checkbox"/> Agree with result <input type="checkbox"/> Conditional <input type="checkbox"/> Accept <input type="checkbox"/> Other	Customer Sign.	Sign. Date
		<input type="checkbox"/> Jeff L <input type="checkbox"/> Allen G		N/A	N/A
Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.			Your Comments.:	N/A	

Factory's Co-operation	<input type="checkbox"/> Good	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Weather Conditions	<input type="checkbox"/> Sunny	<input checked="" type="checkbox"/> Cloudy	<input type="checkbox"/> Rainy	<input type="checkbox"/> N/A
Inspection Site	<input checked="" type="checkbox"/> QC Room	<input type="checkbox"/> Warehouse	<input type="checkbox"/> Workshop	<input type="checkbox"/> Harbor

PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing
1-HS-PJ11



Shipping mark



Shipping mark



Shipping mark



Carton view



Carton weight check



Carton weight check



Carton open view



5-ply



Carton open view



Carton size



Carton size



Carton size



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



Color box view



Color box open view



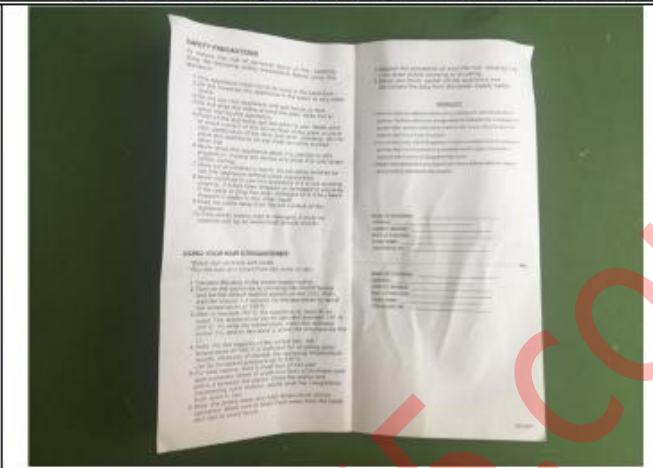
Color box open view



Color box open view



Specification



Specification



Product view



Product view



Product view



Product view





Product view



Product view



Product view



Product view



Product view



Product view





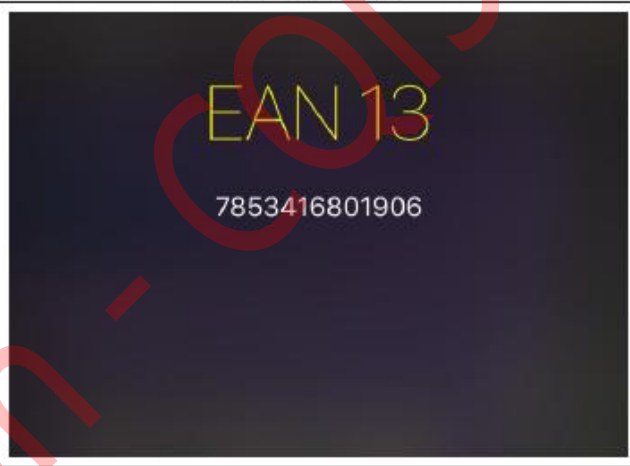
Product view



Product view



Barcode on color box



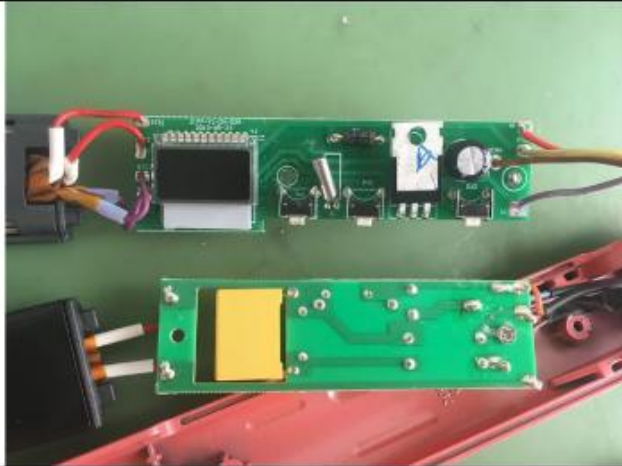
Scan the barcode



Inner check



Inner check



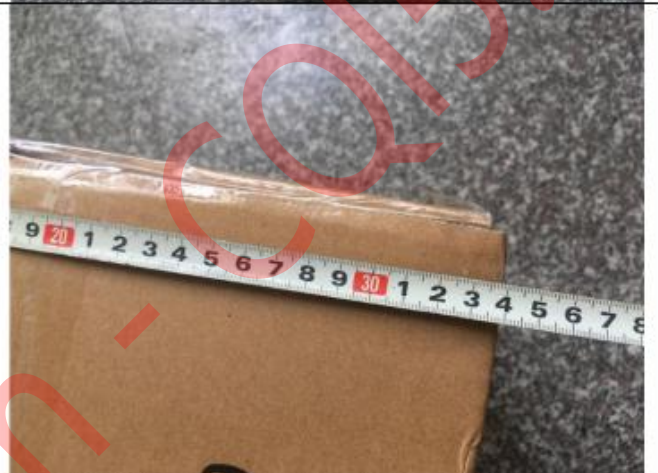
Inner check

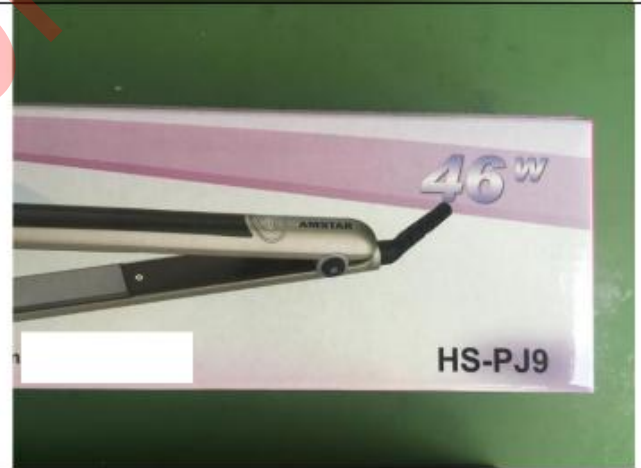
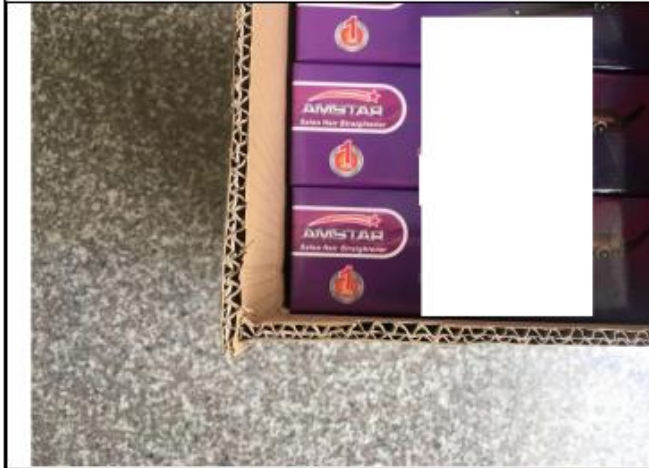


Inner check

2-HS-PJ9











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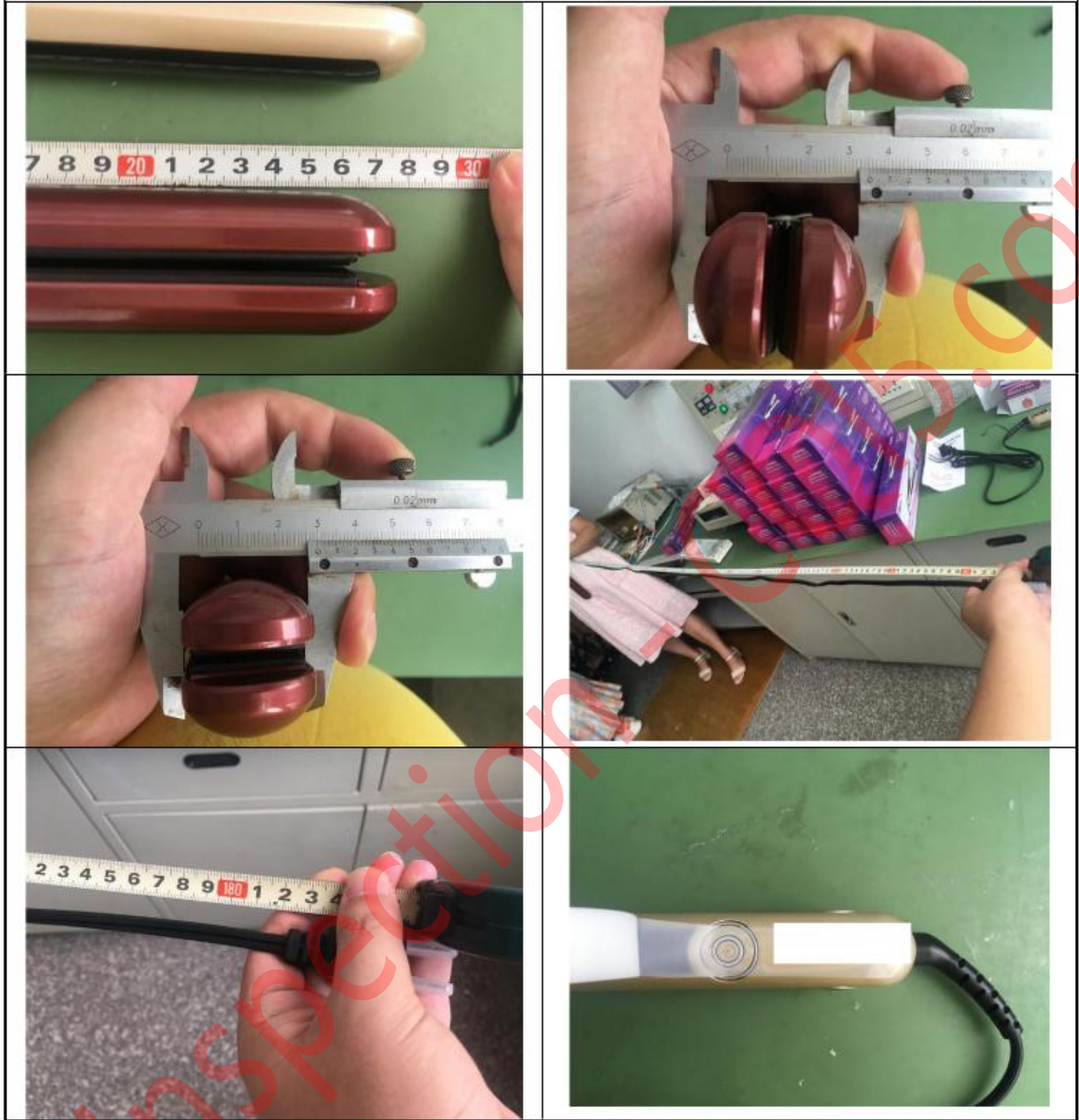


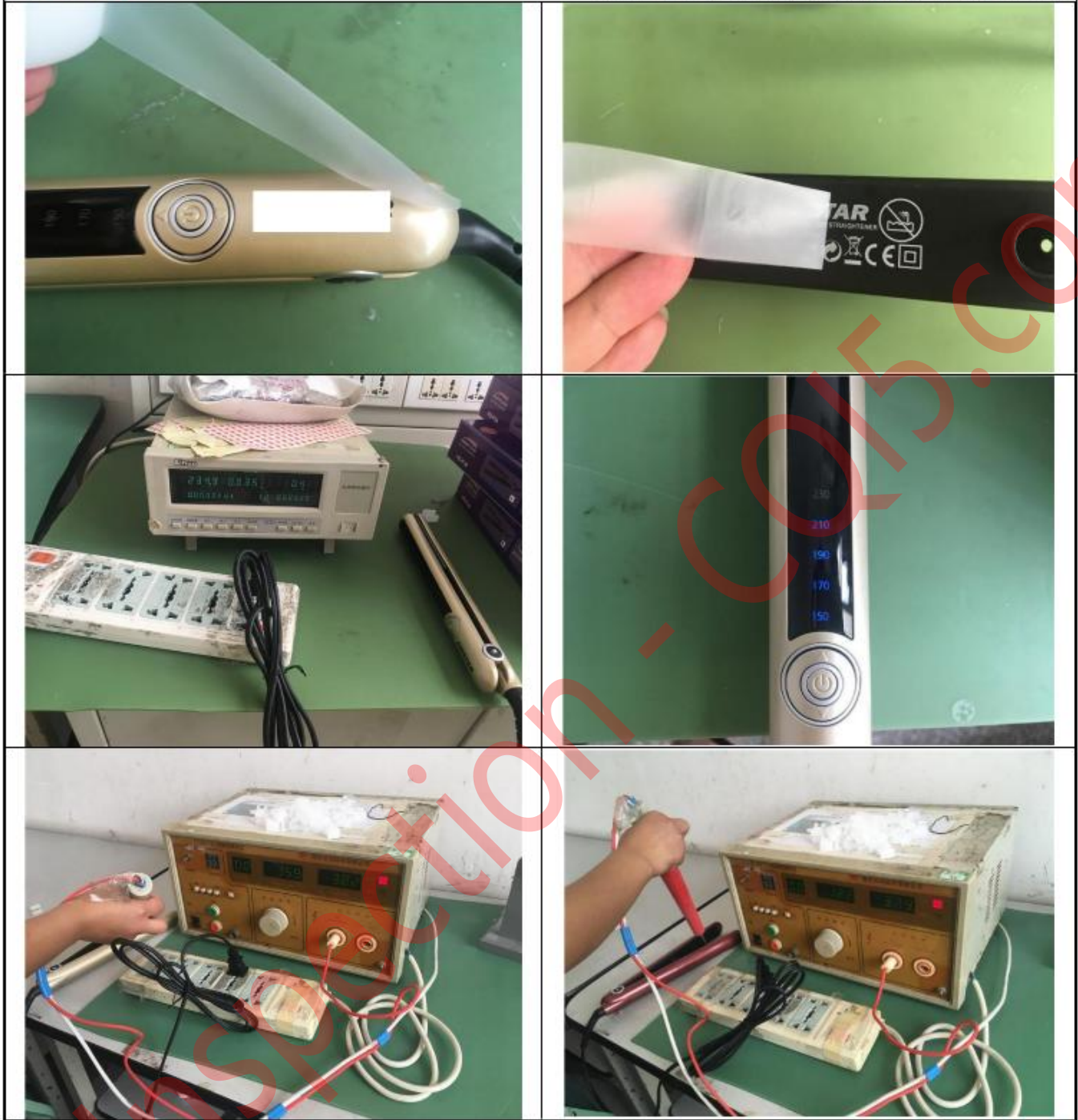






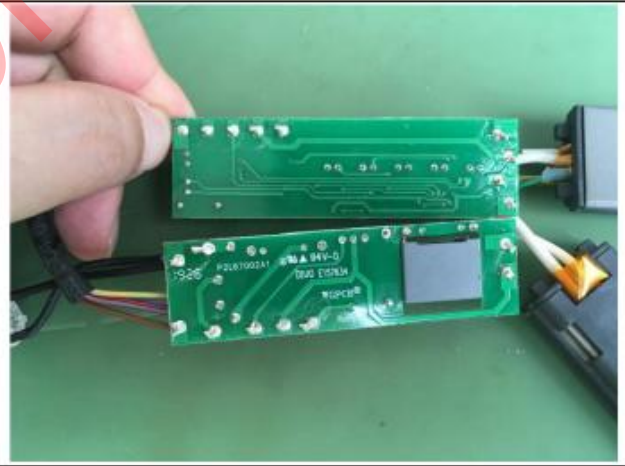
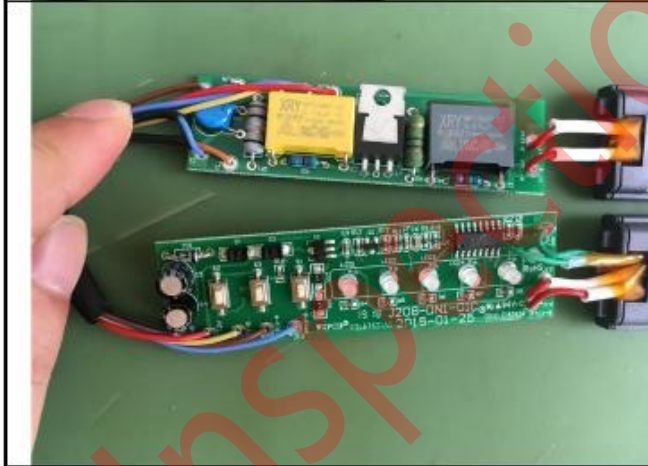


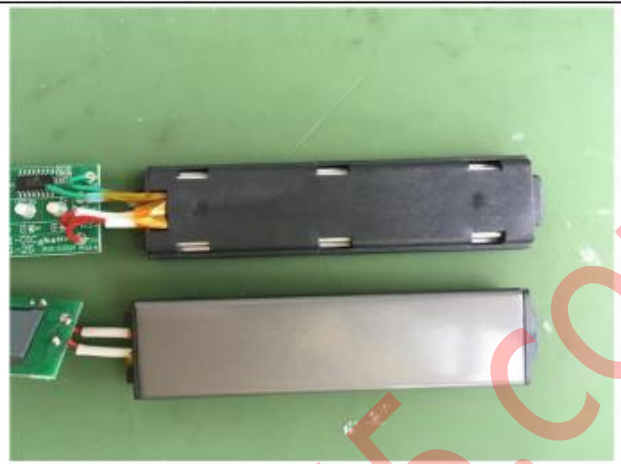






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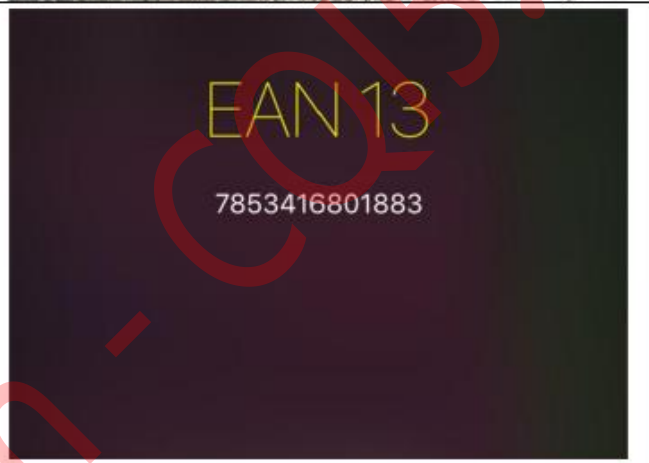
3-HS-J10







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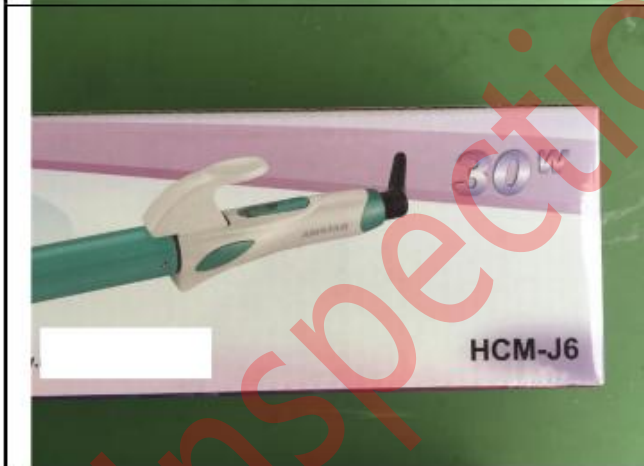




4-HCM-J6















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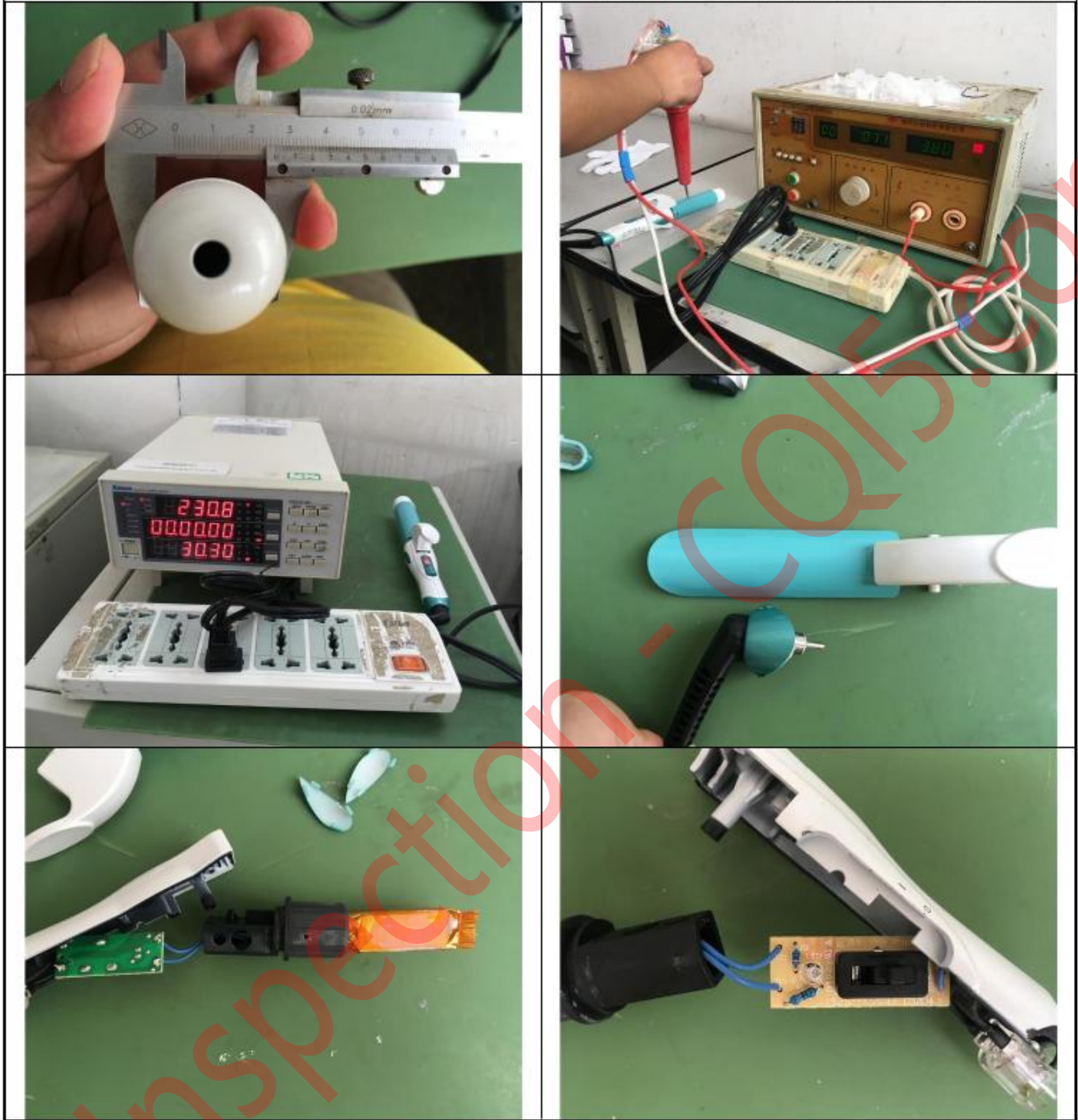


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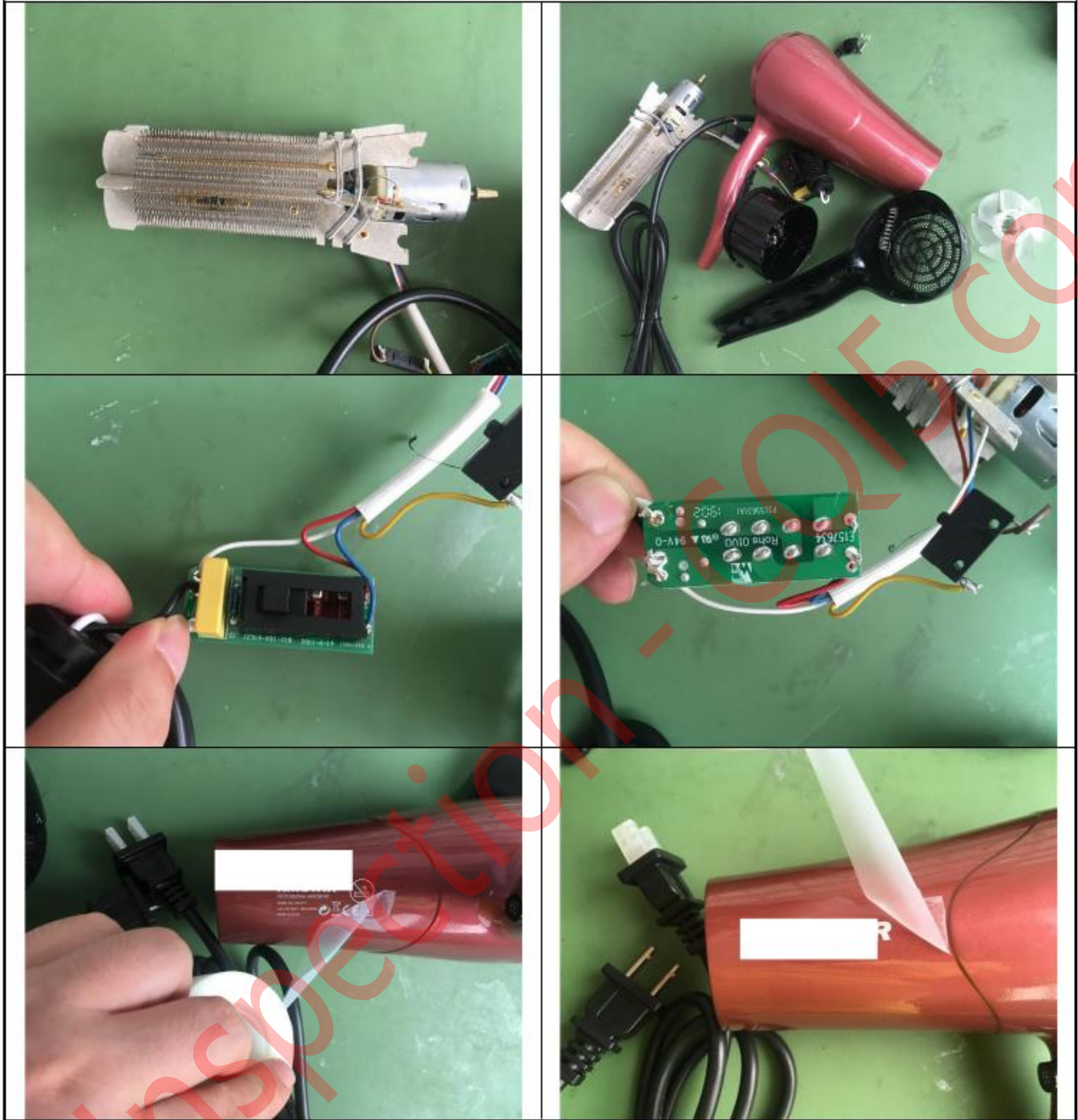




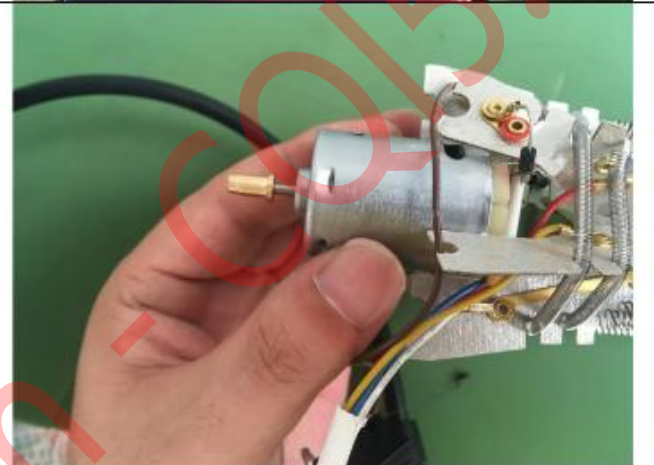












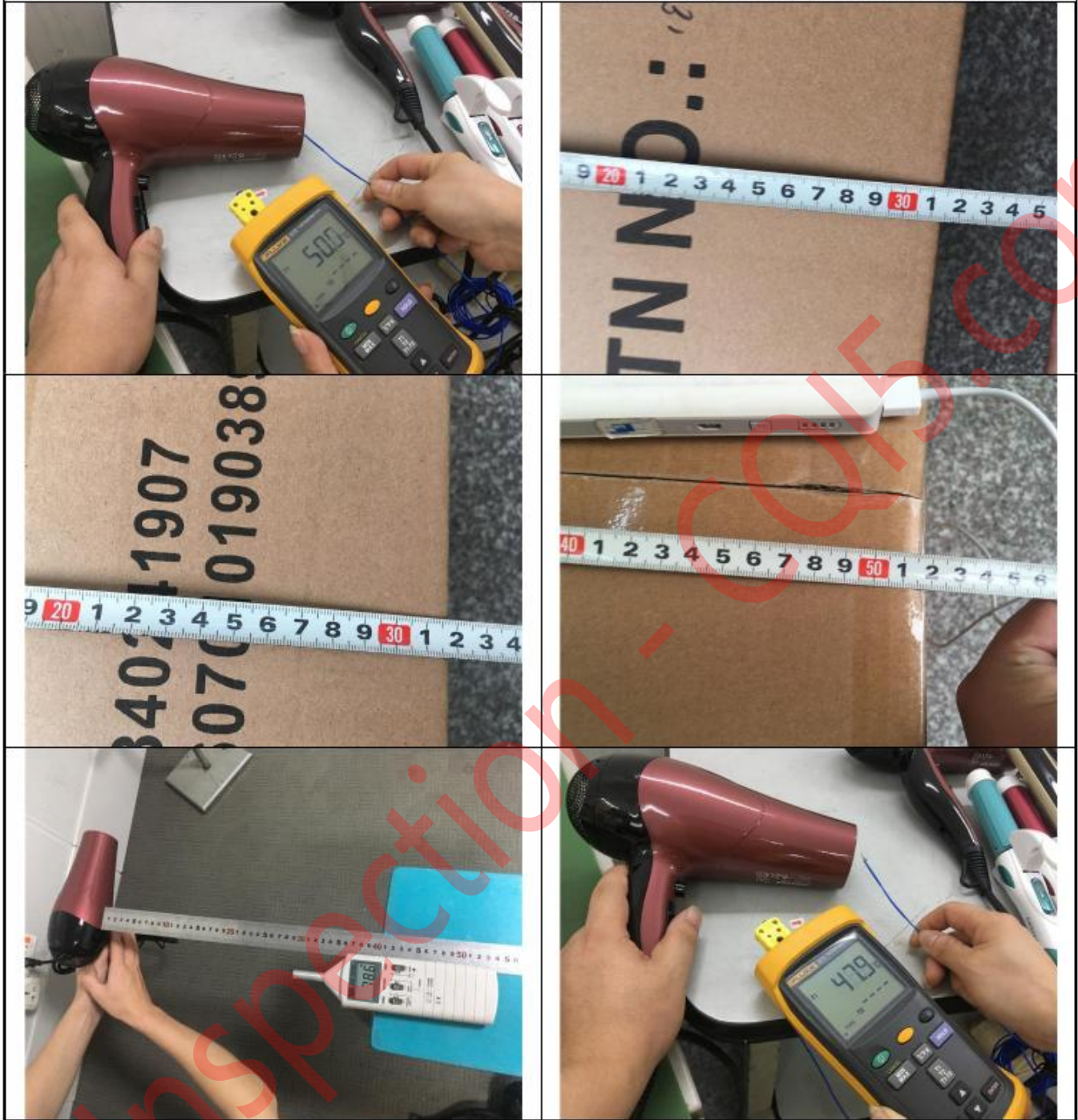












Warehouse



Cargos stacking



Cargos stacking



Cargos stacking



Cargos stacking



Cargos stacking



Cargos stacking

End of the report