

INSPECTION REPORT

Product Description .: Tesla women vest			
	Report number .:		
	Inspection Date.:		
	Service Item .:		
	<input checked="" type="checkbox"/> PSI	<input type="checkbox"/> IPI	<input type="checkbox"/> DPI
	<input type="checkbox"/> PM	<input type="checkbox"/> FI	<input type="checkbox"/> RE-PSI
	Customer .:	Tesla (Fashion Department)	
	Customer P.O .:	6000000657	
	Vendor .:	N/A	
	Vendor P.O No .:	N/A	
	Target Market .:	USA	
Manufacturer .:	N/A		
Location Area .:	Xiamen, Fujian, China		

QUANTITY CHECK

Client P.O. #	Item No	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Cartons
6000000657	5320001	1000	40	600	400
Total		1000	40	24	16

INSPECTION INFORMATION

Inspection based on					
<input type="checkbox"/> Approval Sample	<input type="checkbox"/> Specifications	<input type="checkbox"/> P/O#	<input type="checkbox"/> Photos	<input type="checkbox"/> Drawing	<input type="checkbox"/> Others.:

OVERALL INSPECTION RESULT	<input checked="" type="checkbox"/>	PEND Due to Remark #.: 1, 2, 3
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PROBLEMATIC REMARKS

1. Only 60% of shipment quantity (600pcs, 24 cartons) finished and packed, the rest quantity under process of production and garment finishing prior to packing.
 2. No approval samples available for comparison during inspection.
 3. Some of measuring points is beyond tolerance given by client, see attached page, to be confirmed.
 4. composition of main mark at back neck drop is "shell 100% nylon, lining 100% nylon", not same as tech pack required, same as Women Vest, which is ship out already.
 5. Factory uses pin with sharp point when open it to tag the Black T hangtag us to the puller of zipper, , same as Women Vest, which is ship out already.
 6. No information of black T hangtag & barcode sticker for information.
 7. For all sizes, there are visible rectangle pressing mark on back ground of Back "T" logo for all inspected samples, same as Women Vest, which is ship out already.
- Please see below attached photos to demonstrate the above Problematic Remarks:



Remark #.: 1



Remark #.: 1



Remark #.: 1



Remark #.: 1

Client's Approval Samples Vs. Bulk Samples

Client's Approval samples' condition.:		
Client's Approval samples' condition.:	Yes/No	Inspector's Comments
Are the approval samples with client's label or hangtag?	No	/
Are the approval samples with client's hand-written signature, or chop?	/	/

INSPECTION METHODS APPLIED

Inspection Criteria - Acceptable Quality Level (AQL)			
Inspection service requirement	Final Random Inspection		
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)		
General inspection levels at	Level II	Level II	Level II
Acceptable Quality Level (AQL) for :	Critical	Major	Minor
No. of sample size inspected for :	0.0	2.5	4.0
No. of sample size inspected for :	80pcs	80pcs	80pcs
Total No. of packed cartons	24	cartons	Number of cartons open shall be the square root of the available cartons quantity.
No. of inspected cartons	8	cartons	

Item No.:	5320001				Color.:	/					
Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	TOTAL	

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Sub-Quantity	/	125	275	300	200	100	/	/	/	1000
Sample Size Breakdown:.	XS	S	M	L	XL	2XL	3XL	4XL	5XL	TOTAL
	/	10	22	30	20	8	/	/	/	80

APPEARANCE & FUNCTION INSPECTION

No.	Details of Non-Conformity	Critical	Major	Minor
Appearance & Visual Defects Item:				
1.	Mis-matched hem seam (Major Defect)	/	1	/
2.	High low pocket (right Vs left) (Major Defect)	/	1	/
3.	Mis-matched chest seam (right Vs left) (Major Defect)	/	1	/
4.	Missing tack on front pocket (Major Defect)	/	1	/
5.	High-low tack (Right Vs left) (Major Defect)	/	1	/
6.	Mis-matched joint stitching (Minor Defect)	/	/	1
7.	Unclear edge of "T" logo on back (Minor Defect)	/	/	1
8.	Visible bottom thread (Minor Defect)	/	/	1
9.	Mixed color of thread set in (Minor Defect)	/	/	1
10.	Uncut thread ends (Minor Defect)	/	/	1
11.	Dirt stain on fabric (Minor Defect)	/	/	1
12.	Residue on edge of red puller (Minor Defect)	/	/	1
Total defects found:		0	5	7
Maximum Critical/Major/Minor Allowed:		0	5	7
Samples Checked:		80pcs	80pcs	80pcs
Inspection Result:		Within AQL		
Defect Photo :				





Mis-matched chest seam (right Vs left) (Major Defect)



Missing tack on front pocket (Major Defect)



High-low tack (Right Vs left) (Major Defect)



Mis-matched joint stitching (Minor Defect)



Unclear edge of "T" logo on back (Minor Defect)



Visible bottom thread (Minor Defect)



Mixed color of thread set in (Minor Defect)



Uncut thread ends (Minor Defect)



Dirt stain on fabric (Minor Defect)



Residue on edge of red puller (Minor Defect)

SPECIAL MADE CHECKLIST

Integrated in report bases on client's all of inspection requirements

1. Quality Workmanship Audit	Inspector Comments																																
<p>A. Select sample size from the above chart</p> <p>B. If a style has multiple colors and PO/PI are issued by color, then the auditor can combine all PO/PI and conduct a combines audit</p> <p>C. If PO/PI has multiple colors, the sample size must be distributed proportionately across each color and size</p> <p>D. One Final Inspection report per PO/PI needs to be made</p> <p>EXAMPLE</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>COLOR</th> <th>8</th> <th>10</th> <th>12</th> <th>14</th> <th>16</th> <th>18</th> <th>TOTA</th> </tr> </thead> <tbody> <tr> <td>RED</td> <td>60</td> <td>90</td> <td></td> <td>120</td> <td>90</td> <td>60</td> <td>570</td> </tr> </tbody> </table> <p>Sample size as per the above table will be 50 Percentage of Sample = $50/570 \times 100$ equals 8.70% Therefore 8.7% of each size must be taken for auditing purpose Sample Qty for Size 8 would be $60 \times 8.7\% = 5.2$ or 5 pcs Sample Size Breakdown will be</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>COLOR</th> <th>8</th> <th>10</th> <th>12</th> <th>14</th> <th>16</th> <th>18</th> <th>TOTA</th> </tr> </thead> <tbody> <tr> <td>RED</td> <td>5</td> <td>8</td> <td>13</td> <td>10</td> <td>8</td> <td>6</td> <td>50</td> </tr> </tbody> </table> <p>E. Check for Garment presentation, correct fold, hanger loop, jet clips etc</p> <p>F. Arrange the sample lot on a flat table and conduct a shade grouping inspection. Check acceptable color range, appearance & handfeel</p> <p>G. A detailed inspection must be performed to check all trims against trim card and teckpack</p> <p>H. Use a clockwise inspection method to check quality of workmanship. Inspect inside and outside of the entire lot size</p> <p>I. Fill the Final inspection report mentioning all the defects found</p>	COLOR	8	10	12	14	16	18	TOTA	RED	60	90		120	90	60	570	COLOR	8	10	12	14	16	18	TOTA	RED	5	8	13	10	8	6	50	OK
COLOR	8	10	12	14	16	18	TOTA																										
RED	60	90		120	90	60	570																										
COLOR	8	10	12	14	16	18	TOTA																										
RED	5	8	13	10	8	6	50																										
2. How to make sampling for inspected samples of appearance & workmanship, size	Inspector Comments																																

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measurement, cartons to open.				
Total Quantity	Sample Size	Measure	Number of Cartons	Units Audited per Carton
91-150	20	4 per Size	3	7
151-200	32	4 per Size	7	5
201-500	50	4 per Size	10	5
501-1200	80	20	16	5
1201-3200	125	32	25	5
3201-10000	200	50	40	5
10001-35000	315	50	63	5

3. Size Measurement Audit	Inspector Comments
<p>a. Select sample size from the above chart</p> <p>b. Measure 1 pc per size on all point as indicated on graded spec</p> <p>c. Then measure the remaining sample lot for critical POMs</p> <p>d. If there are out of tolerance measurement on any non critical area, then the remaining sample lot must be measure at this area</p> <p>e. Based on accept/reject criteria, either use second sampling size or proceed to complete spec measurement audit</p> <p>f. 5 garments in sample size must be fitted and evaluated for fitting and balance if standard dress form is available at the vendors factory</p> <p>Use the Measurement Sheet to record all findings and attach it with the final inspection report</p>	OK

4. Onsite Test.:	Inspector Comments
<ul style="list-style-type: none"> - Carton drop test - Rub fastness & color fastness - Garment fitting test on dressform - Sharp edge test for Velcro/snap - Odor check - Heat transfer label check - Neck length - Color shading - Adhesive test on all marking/printing/logo - GSM test - Seam strength test 	OK

ON-SITE TESTING

1.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)
	Carton Drop test	1	PASS
	Testing Conditions.:	Follow ISTA1 A Procedure as below.	
	Inspector Comments.:	7-Ply carton meets usage during air transportation.	
2.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)
	Rub Fastness & Color Fastness	3	PASS
	Testing Conditions.:	<p>RUB FASTNESS & COLOR FASTNESS to check the color fastness of the fabric and all the labels Method:</p> <p>Use white cotton cloth to rub the material</p> <p>Rub the item 10 times over a 10 cm distance with a force of 1 kg</p> <p>Test 1 pc per cloth with a dry and a wet cloth</p> <p>Expected Result:</p> <p>Dry Test: No greater than 4 on grey scale Wet Test: No greater than 3-4 on grey scale c</p>	
	Inspector Comments.:	Acceptable, meet basic usage after the testing.	
3.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)
	Garment Fitting Test on Dress form	/	/
	Testing Conditions.:	If the factory has dress form available take 5 pcs of varying sizes and fit on dress form to check aesthetics, balance and fit	

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	Inspector Comments.:	No dress form in factory.		
4.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Sharp Edge Test for Velcro/Snap	125	PASS	
	Testing Conditions.:	If the garment under inspection has velcro/snap, QA must check this on entire sample size Method: Touch & Check if sharp edges is exposed Expected Result: No Sharp edge can be exposed.		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
5.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Fatigue Test for Rivets/Velcro/Snap	3	PASS	
	Testing Conditions.:	If the garment under inspection has rivet/velcro/snap, QA must check this Method: 1. 20 times Pull through rivets/velcro/snaps 2. For babywear, perform a pull test for button/snap (15 lbs for 10 secs) on 20 pcs Expected Result: It should be resistant.		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
6.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Odor Check	3	PASS	
	Testing Conditions.:	The products should not have any strong or offensive odor		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
7.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Heat Transfer label Check	3	PASS	
	Testing Conditions.:	If the garment under inspection has heat transfer label, QA must check this on entire sample size Check for.: 1. Label Position 2. Peel Off Easily 3. Pressing Mark		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
8.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Neck Length	/	/	
	Testing Conditions.:	Check this on 5 pcs per size		
	Inspector Comments.:	See Size chart.		
9.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Color Shading	125	PASS	
	Testing Conditions.:	1. Check Color shading within the same pc 2. Check color shading within different pcs of sample qty 3. Minimum grey scale 4-5 acceptable for color shading in same pc 4. Minimum Grey Scale 4 acceptable for color shading among different pcs		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
10.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	Adhesive test on all marking/printing/logo	3	PASS	
	Testing Conditions.:	If the garment under inspection has marking/printing/logo check with an adhesive tape on 5 pcs for:Expected Result:Should not easily peel off		
	Inspector Comments.:	Acceptable, meet basic usage after the testing.		
11.	On-site Testing Items	Sample size (PCS)	Result (PASS / FAIL / PEND)	
	GSM Test	3	PASS	
	Testing Conditions.:	For knits/sweater products conduct a GSM test and confirm that the fabric weight is as required This must be performed from 3 places on one sample or from bulk fabric available Mark weather the sample was ironed before the test Expected Result: Within +1-5% of the clients requirements is acceptable		
	Inspector Comments.:	See photos for testing below.		

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12.	On-site Testing Items Seam strength test	Sample size (PCS) 3	Result (PASS / FAIL / PEND) PASS
	Testing Conditions.:	For knitted garments Pull the seams by hand with a tough force Check if there are any needle holes Perform this test on all seams for 20 pcs	
	Inspector Comments.:	Acceptable, meet basic usage after the testing.	

ON-SITE TESTS (Photos)

1. Below photos to demonstrate the technique & process for certain on-site testing item.
2. For different products with the same testing item, only one photo will be taken as evidence.
3. It reflects the actual test result under the on-site testing condition provided, the testing result
4. can't be a documentary evidence for any disputes, for your reference only.



Actual fitting test-front, result is acceptable, OK



Actual fitting test-side, result is acceptable, OK



Actual fitting test-back, result is acceptable, OK



Pull test for seam of different fabric, result is acceptable, OK



Pull test for red puller, result is acceptable, OK



Pull test for metal puller, result is acceptable, OK



Stretching test for binding of armhole, result is acceptable, OK



Pull test for T sewn in label, result is acceptable, OK



Pull test for neck hook, result is acceptable, OK



Pull test for composition & ware care label, result is acceptable, OK



Stretching test for elastic cord & hem, result is acceptable, OK



Pull test for elastic cord, result is acceptable, OK



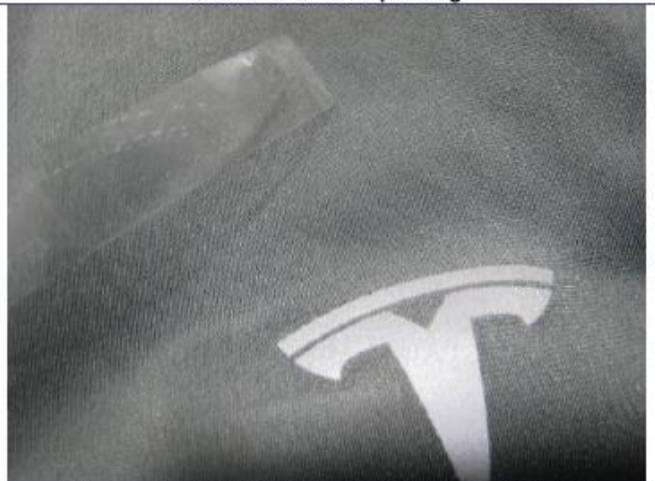
Pull test for fabric & eyelets, result is acceptable, OK



Adhesive test for printing



Adhesive test for printing, result is acceptable, OK



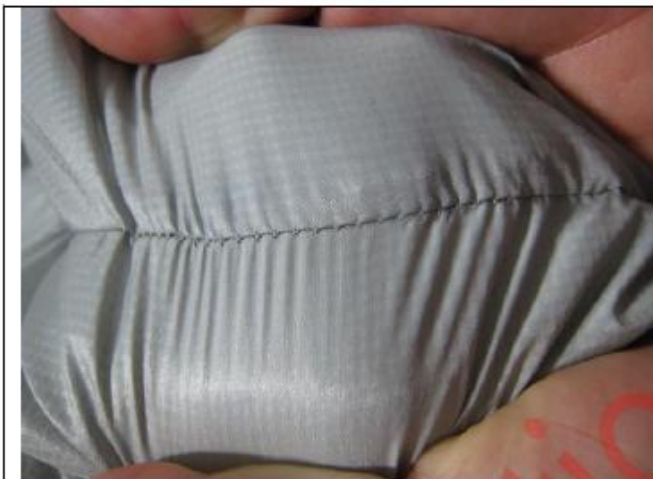
Adhesive test for printing, result is acceptable, OK



Adhesive test for printing, result is acceptable, OK



Pull test for cross seam of fabric, result is acceptable, OK



Pull test for seam of same fabric, result is acceptable, OK



Barcode scan test, readable and correct



Reflective function check, result is acceptable, OK



Reflective function check, result is acceptable, OK



Rub test by hand for back T logo, result is acceptable, OK



Carton drop test, result is acceptable, OK

Detailed photos taking for Size measuring checking method for one of size



IMG_9727



IMG_9728



IMG_9729



IMG_9730



IMG_9732



IMG_9733



IMG_9734



IMG_9735



IMG_9736



IMG_9737



IMG_9738



IMG_9739



IMG_9740



IMG_9741



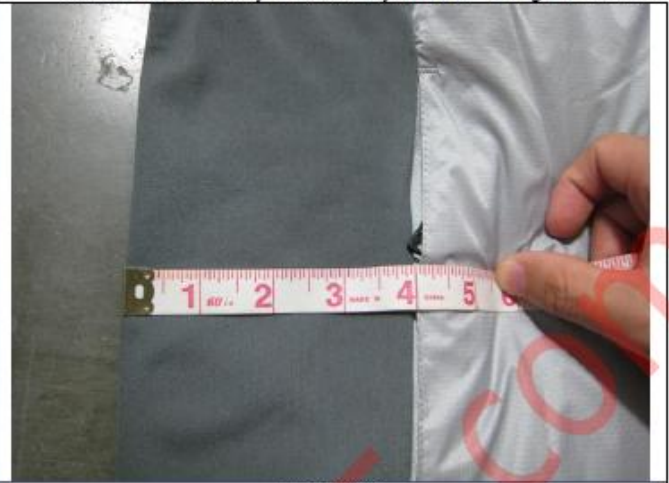
IMG_9742



IMG_9743



IMG_9744



IMG_9745



IMG_9746



IMG_9747



IMG_9748



IMG_9749



IMG_9750



IMG_9751



IMG_9752



IMG_9753

GARMENT SIZE MEASUREMENT

Size Measurement

Remark.: if the size measurement point is out of tolerance, it will be highlighted with mark.

5320001 (S)										
POM	DESCRIPTION	TOL-	TOL+	s	7	8	9	10	11	12
CH-102F	Chest - 1" below armhole	1/2	1/2	40	-0.5	/	/	/	/	/
WB-102F	Waist - extended	1/2	1/2	39	/	-0.5	/	/	/	/
SW-107F	Sweep - extended (rib/elastic)	1/2	1/2	39	/	/	/	/	/	/
SW-106F	Sweep - relaxed (rib/elastic)	1/2	1/2	36	/	/	-0.5	/	/	/
BL-122	Body length - front from hps	1/2	1/2	25	/	/	/	/	/	/
AS-101	Across shoulder - regular	1/4	1/4	16	/	/	/	/	/	/
AB-109	Across back 6" below HPS	1/4	1/4	15	-0.25	/	(-0.5)	/	/	/
AC-109	Across front 6" below HPS	1/4	1/4	14 1/2	/	/	/	/	/	/
AH-110	Armhole Relaxed (F)	1/4	1/4	19 1/2	/	/	/	/	/	/
AH-111	Armhole Extended (F)	1/4	1/4	21 1/2	-0.25	/	/	/	/	/
C150-L	Collar Height at Center Back	1/4	1/4	3	/	/	/	/	/	/
NO-105F	Neck Opening - at seam (zip to zip)	1/4	1/4	20 1/2	/	/	-0.25	/	/	/
NW-102	Neck width • seam to seam	1/4	1/4	7 3/4	/	/	/	/	/	/
ND-102	Neck drop • back (HPS to seam)	1/4	1/4	1	/	/	/	/	/	/
ND-101	Neck Drop - Front (HPS to seam)	1/4	1/4	3 1/4	+0.25	/	/	/	/	/
SF-101	Storm flap width	1/8	1/8	1 1/4	/	/	/	/	/	/
PK-191	Top edge of pocket from side seam	1/4	1/4	4	+0.25	/	/	/	/	/
PK-192	Bottom edge of pocket from side seam	1/4	1/4	4	-0.25	/	/	/	/	/
P107	Pocket Opening with Zipper	1/4	1/4	7	/	/	/	/	/	/
P109	Chest pocket zipper length	1/4	1/4	4 3/4	/	/	/	/	/	/
DT-100	drop tail length	1/4	1/4	2	/	/	/	/	/	/
F124	Back Yoke Height from Center Back	1/4	1/4	3 3/4	/	/	/	/	/	/
YK-109	Center front yoke height	1/4	1/4	1 3/4	/	/	/	/	/	/
YK-114	Front yoke height at armhole	1/4	1/4	6 1/2	-0.25	/	-0.25	/	/	/
PA-104	Side panel width along bottom hem	1/2	1/2	8	/	/	/	/	/	/

备注：工厂签名，即表示同意以上的数据。

工厂签字 *FZC*
日期 2014-10-30

检验员签字 *Raylin*
日期 1030/10

CQI Inspection

5320001 (M)										
POM	DESCRIPTION	TOL-	TOL+	M	13	14	15	16	17	18
CH-102F	Chest - 1" below armhole	1/2	1/2	42	/	-0.5	-0.5			
WB-102F	Waist - extended	1/2	1/2	41	/	/	/			
SW-107F	Sweep - extended (rib/elastic)	1/2	1/2	41	/	/	/			
SW-106F	Sweep - relaxed (rib/elastic)	1/2	1/2	38	/	/	/			
BL-122	Body length - front from hps	1/2	1/2	26	/	-0.25	-0.5			
AS-101	Across shoulder - regular	1/4	1/4	16 1/2	/	/	/			
AB-109	Across back 6" below HPS	1/4	1/4	15 1/2	/	/	/			
AC-109	Across front 6" below HPS	1/4	1/4	15	/	/	/			
AH-110	Armhole Relaxed (F)	1/4	1/4	20 1/2	/	/	/			
AH-111	Armhole Extended (F)	1/4	1/4	22 1/2	+0.5	/	+0.5			
C150-L	Collar Height at Center Back	1/4	1/4	3	/	/	/			
NO-105F	Neck Opening - at seam (zip to zip)	1/4	1/4	21	/	/	/			
NW-102	Neck width - seam to seam	1/4	1/4	8	/	/	/			
ND-102	Neck drop - back (HPS to seam)	1/4	1/4	1	/	/	/			
ND-101	Neck Drop - Front (HPS to seam)	1/4	1/4	3 1/2	/	/	/			
SF-101	Storm flap width	1/8	1/8	1 1/4	/	/	/			
PK-191	Top edge of pocket from side seam	1/4	1/4	4	/	/	/			
PK-192	Bottom edge of pocket from side seam	1/4	1/4	4	/	/	/			
P107	Pocket Opening with Zipper	1/4	1/4	7	/	/	/			
P109	Chest pocket zipper length	1/4	1/4	4 3/4	/	/	/			
DT-100	drop tail length	1/4	1/4	2	/	/	/			
F124	Back Yoke Height from Center Back	1/4	1/4	3 3/4	-0.25	/	/			
YK-109	Center front yoke height	1/4	1/4	1 3/4	/	/	/			
YK-114	Front yoke height at armhole	1/4	1/4	6 3/4	/	/	-0.25			
PA-104	Side panel width along bottom hem	1/2	1/2	8 1/2	/	/	/			

备注：工厂签名，即表示同意以上的数据。

工厂签字: <i>[Signature]</i>	检验员签字: <i>Roylon</i>
日期: 2014-10-30	日期: 10/30/14

5320001 (L)										
POM	DESCRIPTION	TOL-	TOL+	L	19	20	21	22	23	24
CH-102F	Chest - 1" below armhole	1/2	1/2	44	-0.5	/	-0.5			
WB-102F	Waist - extended	1/2	1/2	43	/	/	/			
SW-107F	Sweep - extended (rib/elastic)	1/2	1/2	43	/	/	/			
SW-106F	Sweep - relaxed (rib/elastic)	1/2	1/2	40	/	/	/			
BL-122	Body length - front from hps	1/2	1/2	27	-0.5	/	-0.5			
AS-101	Across shoulder - regular	1/4	1/4	17	-0.25	/	/			
AB-109	Across back 6" below HPS	1/4	1/4	16	-0.25	/	-0.25			
AC-109	Across front 6" below HPS	1/4	1/4	15 1/2	/	/	/			
AH-110	Armhole Relaxed (F)	1/4	1/4	21 1/2	/	/	/			
AH-111	Armhole Extended (F)	1/4	1/4	23 1/2	/	/	/			
C150-L	Collar Height at Center Back	1/4	1/4	3	/	/	/			
NO-105F	Neck Opening - at seam (zip to zip)	1/4	1/4	21 1/2	/	/	/			
NW-102	Neck width * seam to seam	1/4	1/4	8 1/4	/	/	/			
ND-102	Neck drop * back (HPS to seam)	1/4	1/4	1	/	/	/			
ND-101	Neck Drop - Front (HPS to seam)	1/4	1/4	3 3/4	/	/	/			
SF-101	Storm flap width	1/8	1/8	1 1/4	/	/	/			
PK-191	Top edge of pocket from side seam	1/4	1/4	4	-0.25	/	/			
PK-192	Bottom edge of pocket from side seam	1/4	1/4	4	/	/	/			
P107	Pocket Opening with Zipper	1/4	1/4	7	/	/	/			
P109	Chest pocket zipper length	1/4	1/4	4 3/4	+0.25	+0.25	/			
DT-100	drop tail length	1/4	1/4	2	/	/	/			
F124	Back Yoke Height from Center Back	1/4	1/4	3 3/4	/	/	-0.25			
YK-109	Center front yoke height	1/4	1/4	1 3/4	/	/	/			
YK-114	Front yoke height at armhole	1/4	1/4	7	-0.5	/	/			
PA-104	Side panel width along bottom hem	1/2	1/2	9	+0.25	+0.25	+0.25			

备注：工厂签名，即表示同意以上的数据。

工厂签字	Raylin	检验员签字	Raylin
日期	2016-10-30	日期	10/30/16

5320001 (XL)										
POM	DESCRIPTION	TOL-	TOL+	XL	25	26	27	28	29	30
CH-102F	Chest - 1" below armhole	1/2	1/2	47	-0.5	/	-0.5			
WB-102F	Waist - extended	1/2	1/2	45	/	/				
SW-107F	Sweep - extended (rib/elastic)	1/2	1/2	45	/	/	+0.5			
SW-106F	Sweep - relaxed (rib/elastic)	1/2	1/2	42	/	/				
BL-122	Body length - front from hps	1/2	1/2	28	/	/				
AS-101	Across shoulder - regular	1/4	1/4	17 3/4	-0.25	/	-0.25			
AB-109	Across back 6" below HPS	1/4	1/4	16 3/4	-0.25	/				
AC-109	Across front 6" below HPS	1/4	1/4	16 1/4	-0.25	-0.25				
AH-110	Armhole Relaxed (F)	1/4	1/4	22 1/2	-0.25	/				
AH-111	Armhole Extended (F)	1/4	1/4	24 1/2	+0.5	/	+0.25			
C150-L	Collar Height at Center Back	1/4	1/4	3	/	/				
NO-105F	Neck Opening - at seam (zip to zip)	1/4	1/4	22 1/4	/	/				
NW-102	Neck width - seam to seam	1/4	1/4	8 1/2	/	/				
ND-102	Neck drop - back (HPS to seam)	1/4	1/4	1 1/8	/	/				
ND-101	Neck Drop - Front (HPS to seam)	1/4	1/4	4	+0.25	/				
SF-101	Storm flap width	1/8	1/8	1 1/4	/	/				
PK-191	Top edge of pocket from side seam	1/4	1/4	4 1/4	/	/				
PK-192	Bottom edge of pocket from side seam	1/4	1/4	4 1/4	/	/				
P107	Pocket Opening with Zipper	1/4	1/4	7	+0.25	/				
P109	Chest pocket zipper length	1/4	1/4	5	/	/				
DT-100	drop tail length	1/4	1/4	2	/	/				
F124	Back Yoke Height from Center Back	1/4	1/4	3 3/4	-0.25	/				
YK-109	Center front yoke height	1/4	1/4	1 3/4	/	/				
YK-114	Front yoke height at armhole	1/4	1/4	7 1/2	/	/	+0.25			
PA-104	Side panel width along bottom hem	1/2	1/2	9 1/2	+0.25	/	+0.25			

备注：工厂签名，即表示同意以上的数据。

工厂签字 尹斌:林建东	检验员签字
日期 2014.10.30	日期 Roylin 10/30/14

5320001 (2XL)										
POM	DESCRIPTION	TOL-	TOL+	2XL	31	32	33	34	35	36
CH-102F	Chest - 1" below armhole	1/2	1/2	50	-0.5	/	-0.5			
WB-102F	Waist - extended	1/2	1/2	47	/	-0.5	-0.5			
SW-107F	Sweep - extended (rib/elastic)	1/2	1/2	47	/	/	/			
SW-106F	Sweep - relaxed (rib/elastic)	1/2	1/2	44	/	/	/			
BL-122	Body length - front from hps	1/2	1/2	29	/	/	/			
AS-101	Across shoulder - regular	1/4	1/4	18 1/2	-0.25	/	-0.25			
AB-109	Across back 6" below HPS	1/4	1/4	17 1/2	-0.25	/	-0.25			
AC-109	Across front 6" below HPS	1/4	1/4	17	-0.25	/	/			
AH-110	Armhole Relaxed (F)	1/4	1/4	23 1/2	/	/	/			
AH-111	Armhole Extended (F)	1/4	1/4	25 1/2	(-0.5)	/	/			
C150-L	Collar Height at Center Back	1/4	1/4	3	/	/	/			
NO-105F	Neck Opening - at seam (zip to zip)	1/4	1/4	23	/	/	-0.25			
NW-102	Neck width - seam to seam	1/4	1/4	8 3/4	/	/	-0.25			
ND-102	Neck drop - back (HPS to seam)	1/4	1/4	1 1/4	/	/	/			
ND-101	Neck Drop - Front (HPS to seam)	1/4	1/4	4 1/4	/	/	/			
SF-101	Storm flap width	1/8	1/8	1 1/4	(+0.25)	/	/			
PK-191	Top edge of pocket from side seam	1/4	1/4	4 1/4	/	/	/			
PK-192	Bottom edge of pocket from side seam	1/4	1/4	4 1/4	/	/	/			
P107	Pocket Opening with Zipper	1/4	1/4	7	/	/	0.25			
P109	Chest pocket zipper length	1/4	1/4	5	+0.25	/	/			
DT-100	drop tail length	1/4	1/4	2	/	/	/			
F124	Back Yoke Height from Center Back	1/4	1/4	3 3/4	/	/	-0.25			
YK-109	Center front yoke height	1/4	1/4	1 3/4	/	/	/			
YK-114	Front yoke height at armhole	1/4	1/4	7 1/2	(-0.5)	/	-0.25			
PA-104	Side panel width along bottom hem	1/2	1/2	10	(+0.5)	-0.25	/			

备注：工厂签名，即表示同意以上的数据。

工厂签字 *林建东* 检验员签字 *Rayen*
日期 *2014-10-30* 日期 *10/30/2014*

PHOTO DOCUMENT

Photos for Products' Marking & Labeling & Packing

Product packing & details close shot



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IMG_9590



IMG_9591



IMG_9592



IMG_9593



IMG_9594



IMG_9595



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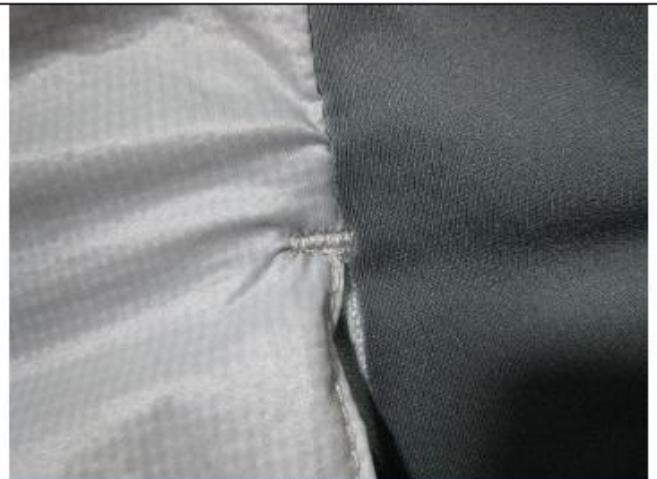
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Product labeling & marking



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IMG_9612



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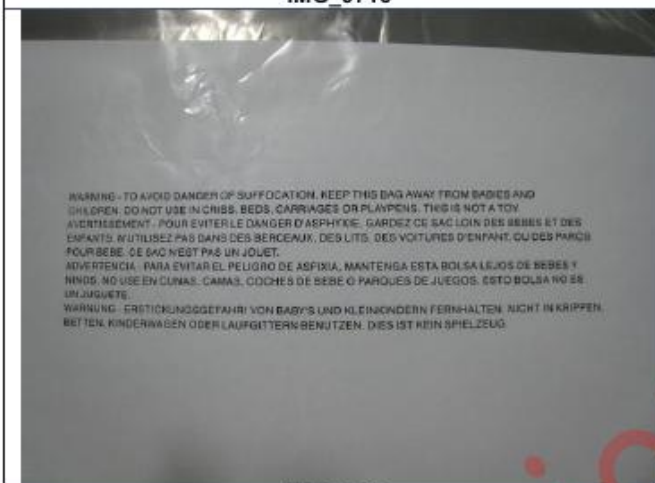
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Production workshop



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IMG_9666

Warehouse



Packed cartons



Under packing

[End of the report](#)