

# INSPECTION REPORT

<b>Product Description .:</b> 6 items garment			
	<b>Report number .:</b>		
	<b>Inspection Date.:</b>		
	<b>Service Item .:</b>		
	<input checked="" type="checkbox"/> PSI	<input type="checkbox"/> IPI	<input type="checkbox"/> DPI
	<input type="checkbox"/> PM	<input type="checkbox"/> FI	<input type="checkbox"/> RE-PSI
	<b>Customer .:</b>	ZIPWAY	
	<b>Customer P.O .:</b>	60314	
	<b>Vendor .:</b>	N/A	
	<b>Vendor P.O No .:</b>	N/A	
	<b>Target Market .:</b>	USA	
<b>Manufacturer .:</b>	N/A		
<b>Location Area .:</b>	NINGBO, ZHEJIANG		

Client P.O. #	Item No	Quantity on PO #		Actual Finished Quantity	
		Product Quantity	Cartons Quantity	Finished Quantity	Packed Quantity
60314	Z34JK01	1200	48	1080	/
	Z34SH01	480	16	480	
	Z934SH01	240	8	240	
	Z34LK01	1008	32	1008	
	Z34TE05	1704	56	1704	
	Z934TE05	696	23	696	
<b>Total</b>		5328	183	5208	

### INSPECTION INFORMATION

<b>Inspection based on</b>					
<input type="checkbox"/> Approval Sample	<input type="checkbox"/> Specifications	<input type="checkbox"/> P/O#	<input type="checkbox"/> Photos	<input type="checkbox"/> Drawing	<input checked="" type="checkbox"/> Others.:

<b>OVERALL INSPECTION RESULT</b>	<input checked="" type="checkbox"/>	<b>Pending</b>	<b>Due to remark 2,3</b>
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### PROBLEMATIC REMARKS

1. **No** approval samples were available during inspection.
  2. For all items, actual **no icon 'ZIPWAY'** on shipping mark which is different from PO provided by client.
  3. Factory told us the actual quantity for Z34JK01 is 1080.
  4. Please pay attention to these size pions: Z34JK01(BOYS):SHOULDER SLOPE,SHOULDER SEAM FORWARD;Z34SH01(BOYS):PKT PLMNT BELOW WB SEAM;Z34SH01(BIG SIZE): WAISTBAND ELASTIC HEIGHT FROM INSIDE.
  5. Please pay **attention** to the defects of poor sewing and untrimmed thread end.
- Please see below attached photos to demonstrate the above Problematic Remarks:**

	<p><b>**SHIPPING MARKS**</b></p>  <p>PO # : STYLE # : COLOR : QUANTITY : CARTON NO : 1 OF 100 MADE IN CHINA GROSS WT : NET WT : RN# :</p>
<b>Remark 2</b>	<b>Remark 2</b>

**Client's Approval Samples Vs. Bulk Samples**

Client's Approval samples' condition.:	OK / NOT OK	Inspector's Comments
Is the approval samples with client's label or hangtag?	<b>No</b>	No approval samples was available during inspection.
Is the approval samples with client's hand-written signature, or chop?	<b>No</b>	

**INSPECTION METHODS APPLIED**

Inspection Criteria - Acceptable Quality Level (AQL)				
Inspection service requirement	Final Random Inspection			
Sampling standard performed per	ANSI/ASQC Z1.4-1993 Single sampling plan for normal inspection (ISO 2859-1, MIL-STD 105E, or BS6001)			
General inspection levels at	/	No. of sample size inspected	80	PCS
Acceptable Quality Level (AQL) for :	Critical	Major	Minor	
	0	2.5	4.0	
No. of sample size inspected for :	80	80	80	
Total No. of packed cartons	/	cartons	Number of cartons open shall be the square root of the available cartons quantity.	
No. of inspected cartons	8	cartons		
Samples selected from the following cartons :				
Comments.:	No carton number on shipping mark			

**APPEARANCE & FUNCTION INSPECTION**

No.	Details of Non-Conformity	Critical	Major	Minor
<b>Appearance &amp; Visual Defects Item:</b>				
1.	Poor sewing	0	2	0
2.	Broken stitches	0	1	0
3.	Poor printing on logo	0	1	0
4.	Stain mark	0	0	1
5.	Untrimmed thread end	0	0	5
<b>Total defects found:</b>		<b>0</b>	<b>5</b>	<b>6</b>
<b>Maximum Critical/Major/Minor Allowed:</b>		<b>0</b>	<b>5</b>	<b>7</b>
<b>Samples Checked:</b>		<b>80</b>	<b>80</b>	<b>80</b>
<b>Inspection Result:</b>		<input checked="" type="checkbox"/> <b>within AQL</b>		
<b>Defect Photo :</b>				

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**Poor sewing - major 1**



**Poor sewing - major 2**



**Broken stitches - major**



**Poor printing on logo - major**



**Stain mark - minor**



**Untrimmed thread end - minor 1**



Untrimmed thread end - minor 2



Untrimmed thread end - minor 3



Untrimmed thread end - minor 4



Untrimmed thread end - minor 5

**SPECIAL MADE CHECKLIST**

*Integrated in report bases on client's all of inspection requirements*

**1. Quality Workmanship Audit**

**Inspector Comments**

- A. Select sample size from the above chart
- B. If a style has multiple colors and PO/PI are issued by color, then the auditor can combine all PO/PI and conduct a combines audit
- C. If PO/PI has multiple colors, the sample size must be distributed proportionately across each color and size
- D. One Final Inspection report per PO/PI needs to be made

**EXAMPLE**

COLOR	8	10	12	14	16	18	TOTAL
RED	60	90	150	120	90	60	570

Sample size as per the above table will be 50

Percentage of Sample =  $50/570 \times 100$  equals 8.70%

Therefore 8.7% of each size must be taken for auditing purpose Sample Qty for Size 8 would be  $60 \times 8.7\% = 5.2$  or 5 pcs

Sample Size Breakdown will be

COLOR	8	10	12	14	16	18	TOTAL
RED	5	8	13	10	8	6	50

- E. Check for Garment presentation, correct fold, hanger loop, jet clips etc
- F. Arrange the sample lot on a flat table and conduct a shade grouping inspection. Check acceptable color range, appearance & handfeel
- G. A detailed inspection must be performed to check all trims against trim card and teckpack
- H. Use a clockwise inspection method to check quality of workmanship. Inspect inside and outside of the entire lot size
- I. Fill the Final inspection report mentioning all the defects found

Complied, see relative section of report.

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2. How to make sampling for inspected samples of appearance & workmanship, size measurement, cartons to open.					Inspector Comments
Total Quantity	Sample Size	Measure	Number of Cartons	Units Audited per Carton	Complied, see relative section of report.
91-150	20	4 per Size	3	7	
151-200	32	4 per Size	7	5	
201-500	50	4 per Size	10	5	
501-1200	80	20	16	5	
1201-3200	125	32	25	5	
3201-10000	200	50	40	5	
10001-35000	315	50	63	5	

3. Size Measurement Audit	Inspector Comments
<p>a. Select sample size from the above chart</p> <p>b. Measure 1 pc per size on all point as indicated on graded spec</p> <p>c. Then measure the remaining sample lot for critical POMs</p> <p>d. If there are out of tolerance measurement on any non critical area, then the remaining sample lot must be measure at this area</p> <p>e. Based on accept/reject criteria, either use second sampling size or proceed to complete spec measurement audit</p> <p>f. 5 garments in sample size must be fitted and evaluated for fitting and balance if standard dress form is available at the vendors factory</p> <p>Use the Measurement Sheet to record all findings and attach it with the final inspection report</p>	Complied, see relative section of report.

4. Onsite Test.:	Inspector Comments
<ul style="list-style-type: none"> <li>- Carton drop test</li> <li>- Rub fastness &amp; color fastness</li> <li>- Garment fitting test on dressform</li> <li>- Sharp edge test for Velcro/snap</li> <li>- Mold check</li> <li>- Heat transfer label check</li> <li>- Neck length</li> <li>- Color shading</li> <li>- Adhesive test on all marking/printing/logo</li> <li>- GSM test</li> <li>- Adhesive test on all marking/printing/logo</li> </ul>	Complied, see relative section of report.

**ON-SITE TESTING**

1.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>
	<b>Carton Drop test</b>	<b>3</b>	<b>PASS</b>
	Testing Conditions.:	Follow ISTA1 A Procedure as below.	
	Inspector Comments.:	OK	
2.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>
	<b>Rub Fastness &amp; Color Fastness</b>	<b>3</b>	<b>PASS</b>
	Testing Conditions.:	<p>RUB FASTNESS &amp; COLOR FASTNESS to check the color fastness of the fabric and all the labels Method: Use white cotton cloth to rub the material Rub the item 10 times over a 10 cm distance with a force of 1 kg Test 1 pc per cloth with a dry and a wet cloth Expected Result: Dry Test: No greater than 4 on grey scale Wet Test: No greater than 3-4 on grey scale c</p>	
	Inspector Comments.:	Confirmed to OK, meet basic usage after test.	
3.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>
	<b>Garment Fitting Test on Dress form</b>	<b>N/A</b>	<b>N/A</b>

	Testing Conditions.:	If the factory has dress form available take 5 pcs of varying sizes and fit on dress form to check aesthetics, balance and fit		
	Inspector Comments.:	No Dress form in the factory.		
4.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Sharp Edge Test for Velcro/Snap</b>	<b>N/A</b>	<b>N/A</b>	
	Testing Conditions.:	If the garment under inspection has velcro/snap, QA must check this on entire sample size Method: Touch & Check if sharp edges is exposed Expected Result: No Sharp edge can be exposed.		
	Inspector Comments.:	No snap/Velcro		
5.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Fatigue Test for Rivets/Velcro/Snap/zipper</b>	<b>6</b>	<b>PASS</b>	
	Testing Conditions.:	If the factory has dress form available take 5 pcs of varying sizes and fit on dress form to check aesthetics, balance and fit		
	Inspector Comments.:	OK		
6.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Mold Check</b>	<b>80</b>	<b>PASS</b>	
	Testing Conditions.:	The products should not have any strong or offensive odor		
	Inspector Comments.:	No mold		
7.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Heat Transfer label Check</b>	<b>N/A</b>	<b>N/A</b>	
	Testing Conditions.:	If the garment under inspection has heat transfer label, QA must check this on entire sample size Check for.: 1. Label Position 2. Peel Off Easily 3. Pressing Mark		
	Inspector Comments.:	No Heat Transfer label.		
8.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Neck Length</b>	<b>N/A</b>	<b>N/A</b>	
	Testing Conditions.:	Check this on 5 pcs per size		
	Inspector Comments.:	N/A		
9.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Color Shading</b>	<b>80</b>	<b>PASS</b>	
	Testing Conditions.:	1. Check Color shading within the same pc 2. Check color shading within different pcs of sample qty 3. Minimum grey scale 4-5 acceptable for color shading in same pc 4. Minimum Grey Scale 4 acceptable for color shading among different pcs		
	Inspector Comments.:	OK		
10.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>Adhesive test on all marking/printing/logo</b>	<b>3</b>	<b>PASS</b>	
	Testing Conditions.:	If the garment under inspection has marking/printing/logo check with an adhesive tape on 5 pcs for:Expected Result:Should not easily peel off		
	Inspector Comments.:	/		
11.	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>	
	<b>GSM Test</b>	<b>4</b>	<b>Pending</b>	
	Testing Conditions.:	For knits/sweater products conduct a GSM test and confirm that the fabric weight is as required This must be performed from 3 places on one sample or from bulk fabric available Mark weather the sample was ironed before the test Expected Result: Within +1-5% of the clients requirements is acceptable		
	Inspector Comments.:	/		

<b>12.</b>	<b>On-site Testing Items</b>	<b>Sample size (PCS)</b>	<b>Result (PASS / FAIL / PEND)</b>
	<b>Adhesive Test on all marking/printing/logo</b>	<b>N/A</b>	<b>N/A</b>
	<b>Testing Conditions.:</b>	For knitted garments Pull the seams by hand with a tough force Check if there are any needle holes Perform this test on all seams for 20 pcs	
	<b>Inspector Comments.:</b>	N/A	

**ON-SITE TESTS ( Photos )**

1. Below photos to demonstrate the technique & process for certain on-site testing item.
2. For different products with the same testing item, only one photo will be taken as evidence.
3. It reflects the actual test result under the on-site testing condition provided, the testing result can't be a documentary evidence for any disputes, for your reference only.



**Carton drop test**



**Carton view after drop test**



**Carton gross weight check**



**Carton gross weight check**



**Carton gross weight check**



**Carton gross weight check**



**Color fastness**



**Color fastness**



**Color fastness**



**Weight check (GSM)**

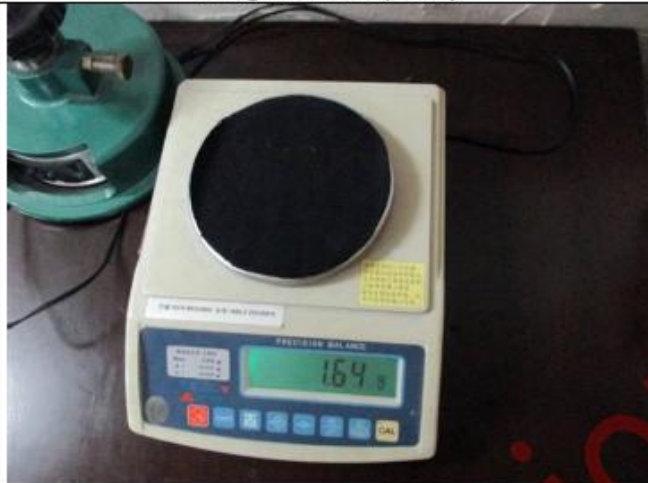




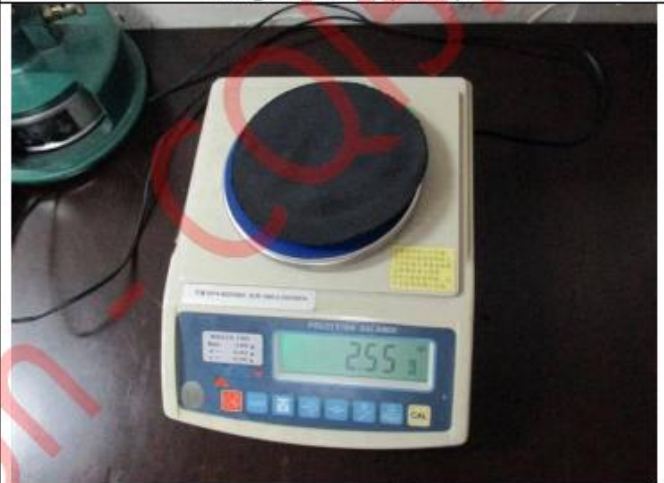
**Weight check (GSM)**



**Weight check (GSM)**



**Weight check (GSM)**



**Weight check (GSM)**



**Color variation**



**Color variation**

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**Color variation**



**Color variation**



**Fatigue test for zipper**



**Fatigue test for zipper**

**Size Measurement**









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**GARMENT SIZE MEASUREMENT**

**Size Measurement**

Z34SH01 ( BOYS )							
Measurements	(+/-)	S	1	2	M	3	4
WAIST (RELAXED)-HALF	1/2	-1/8	-1/4		-	-1/4	
WAIST (STRETCHED)-HALF	1/2	-	-1/8		-	-	
WAISTBAND HEIGHT ELASTIC FROM INSIDE	1/8	-	+1/4		-	-	
HIP 4" ABOVE CROTCH-HALF	1/2	-	-1/4		-	-	
FRONT RISE INCL W/B	1/4	+1/2	+1/3		+1/4	+2/8	
BK RISE INCL W/B	1/4	-	-		-1/2	-1/4	
INSEAM	1/2	-	-1/8		+1/4	-1/4	
THIGH 1" BLW CROTCH-HALF	1/2	-	-1/4		-1/2	-1/4	
LEG OPENING-HALF	1/2	-	-		-1/2	-1/8	
FRONT PKT WELT OPENING	1/4	-1/8	-		-	-	
FRT PKT WELT WIDTH	1/8	-1/4	-		-1/4	-	
PKT PLMNT BELOW WB SEAM	1/4	-1/2	-1/2		-1/2	-1/2	
HEM HEIGHT	1/2	-	-		-	-	
FRONT PKT bag	1/4	-	-		-	-	
FRONT PKT bag width at WST	1/4	-	-		-	-	
DRAWCORD LENGTH TOTAL	1	-	-		-	-	
SIDE PANEL WIDTH@WB SEAM	1/4	-	-		-	-	
BK SD ZIPPER LENGTH	1/4	-	-		-	-	
BK SD GUSSET WIDTH	1/4	-	-		-	-	
CROTCH WIDTH 2 1/2" ABOVE THE LOWER CROTCH POINT	1/4	-	-		-	-	
Z34SH01 ( MENS )							
Measurements	(+/-)	S	1	2	M	3	4
Waist Measurement Relaxed-HALF	+/- 1/2	+1/8	-1/8	-		-	-
Waist Measurement Stretched-HALF	+/- 1/2	-	-	-		-	-

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Garment part	Tolerance	M	1	2	√	3	4
FRONT LENGTH FROM HPS TO BTM	1/2		-1/2	3/16		-3/8	✓
SHOULDER SLOPE	1/4		-1/8	1/4		-1/16	✓
SHOULDER SEAM FORWARD							
CHEST 1" BELOW A.H.-HALF	1/2		-1/2	1/2		-3/16	✓
ACROSS SHOULDER	1/2		-1/2	-1/4		1/8	✓
ACROSS CHEST - 6" BELOW HPS	1/2		-1/16	-1/2			✓
ACROSS BACK - 6" BELOW HPS	1/2		-3/8	1/4		3/8	✓
SWEEP AT SEAM (EXTENDED)-HALF	1/2		-1/2	-1/4		1/4	✓
BOTTOM OPENING RELAXED @ RIB	1/2			-1/4		1/2	✓
ARMHOLE STRAIGHT	1/4						✓
MUSCLE 1"BELOW ARMHOLE-HALF	1/4						✓
SLEEVE LENGTH FROM CB	1/2		-1/2	3/16		-1/2	✓
SLEEVE OPENING ( RELAXED )-HALF	1/4			1/4		-1/16	✓
SLEEVE WIDTH AT CUFF SEAM ( EXT	1/4						✓
CUFF HEIGHT RIB	1/8						✓
COLLAR RIB HEIGHT AT CB	1/8		-1/8	-1/8			✓
COLLAR WIDTH AT RIB OPENING-HA	1/4		-1/8	-1/16		-1/16	✓
NECK WIDTH SM TO SM	1/4		-1/4	3/8		-1/16	✓
FRONT NECK DROP FRM HPS	1/4					-1/8	✓
BACK NECK DROP FRM HPS	1/4					1/8	✓
W/B HEIGHT	1/8		1/16	1/16		1/8	✓
PKT WELT WIDTH	1/8			1/16		1/8	✓
PKT OPENING	1/4		-1/8	-1/16		-1/16	✓
WELT PKT FROM SIDE SEAM	1/4						✓
WELT PKT FROM W/B SEAM	1/4						✓
CF ZIPPER LENGTH	1/8						✓

备注，工厂签名，即表示同意以上的数据。

工厂签字		检验员签字	David
日期		日期	

		M	L			
COLLAR RIB HEIGHT AT CB	1/8	/	/	/	/	
COLLAR WIDTH AT RIB	1/4	/	/	/	/	
OPENING-HALF	1/4	/	/	/	-1/8	
NECK WIDTH SM TO SM	1/4	/	/	/	/	
FRONT NECK DROP FRM HPS	1/4	/	/	/	/	
BACK NECK DROP FRM HPS	1/4	/	/	/	/	
W/B HEIGHT	1/8	/	/	/	/	
PKT WELT WIDTH	1/8	/	/	-1/4	-1/4	
PKT OPENING	1/4	(-1/2)	-1/4	/	/	
WELT PKT FROM SIDE SEAM	1/8	/	/	/	/	
WELT PKT FROM W/B SEAM	1/8	/	/	/	/	
CF ZIPPER LENGTH	1/8	/	/	/	/	
PLACE ZIPPER HEAD AT WEARER'S RIGHT						
Z34JK01 (BIG)						
Garment part	Tolerance	S	1	2	3	4
FRONT BODY LENGTH from HPS to btm edge	1/4	/	-1/8	-1/8	-1/8	-1/4
SHOULDER SLOPE	1/4	/	/	/	/	/
SHOULDER SEAM FORWARD	1/8	/	/	1/8	/	/
CHEST 1" BELOW A.H.-HALF	1/2	/	/	/	-1/2	-3/8
ACROSS SHOULDER	1/2	/	-1/2	-3/8	-3/8	-1/4
ACROSS CHEST 5 1/2" BELOW HPS	1/2	/	-1/4	/	/	-1/4
ACROSS BACK 5 1/2" BELOW HPS	1/2	/	-1/8	/	1/8	-3/8
SWEEP AT SEAM (EXTENDED)-HALF	1/2	/	-1/4	-3/8	-1/2	-1/2
BOTTOM OPENING RELAXED @ RIB EDGE-HALF	1/2	/	-1/4	/	1/4	-3/8
ARMHOLE STRAIGHT	1/4	/	/	/	/	/
MUSCLE 1" BELOW ARMHOLE-HALF	1/4	/	/	/	/	/
SLEEVE LENGTH FROM CB	1/2	/	-3/8	-1/2	1/4	-1/4
SLEEVE OPENING (RELAXED)-HALF	1/4	/	/	/	/	/
SLEEVE WIDTH AT CUFF SEAM-HALF	1/4	/	/	-1/4	-1/4	/
CUFF HEIGHT RIB	1/8	/	/	/	/	/
COLLAR RIB HEIGHT AT CB	1/8	/	/	/	/	-1/8
COLLAR WIDTH AT RIB	1/4	/	/	/	/	1/8
OPENING-HALF	1/4	/	/	/	/	/
COLLAR WIDTH AT RIB	1/4	/	/	/	/	/
OPENING-HALF	1/4	/	/	/	/	/
NECK WIDTH SM TO SM	1/4	/	/	/	/	/
FRONT NECK DROP FRM HPS	1/4	/	/	/	/	/
BACK NECK DROP FRM HPS	1/4	/	/	/	/	/
W/B HEIGHT	1/8	/	/	/	/	/
PKT. WIDTH	1/8	/	/	/	/	/
WLT PKT OPENING	1/4	/	/	/	/	/
PKT POS FROM WB SEAM	1/4	/	/	/	/	/
CF ZIPPER LENGTH	1/4	/	/	/	/	/
PLACE ZIPPER HEAD AT WEARER'S RIGHT	1/8	/	/	/	/	/
Z34JK01 (B&T)						

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Z34JK01 BOYS								
Garment part	Tolerance	M	1	2	L	3	4	
FRONT BODY LENGTH FROM HPS TO	+/- 3/8		-1/8	-1/4				
CHEST HALF - 1" BELOW UNDERARM	+/- 1/4							
SWEET HALF AT SEAM	+/- 1/4		-1/4	-1/4				
SWEET - HALF AT EDGE	+/- 1/8		-1/4	-1/4				
SHOULDER SLOPE	+/- 1/8		-1/4	-1/4				
SHOULDER SEAM FORWARD	+/- 1/8		-1/4	-1/4				
ACROSS SHOULDER - SEAM TO SEA	+/- 1/4							
ACROSS FRONT @ HALF AH- SEAM	+/- 1/4							
ACROSS BACK @ HALF AH - SEAM	+/- 1/4							
ARMHOLE STRAIGHT	+/- 1/4							
MUSCLE HALF 1" BELOW ARMHOLE	+/- 1/4							
TOTAL SLEEVE LENGTH ( FROM CB)	+/- 1/2							
SLEEVE OPENING -HALF AT SEAM	+/- 1/8							
SLEEVE OPENING -HALF AT EDGE	+/- 1/8							
SLEEVE CUFF HEIGHT	+/- 1/8							
NECK WIDTH ( SEAM TO SEAM)	+/- 1/4							
FRONT NECK DROP ( FROM HPS TO	+/- 1/8							
BACK NECK DROP ( FROM HPS TO C	+/- 1/8							
COLLAR NECK RIB HEIGHT AT CB	+/- 1/8							
COLLAR WIDTH AT RIB OPENING-HA	+/- 1/8							
BOTTOM RIB HEIGHT	+/- 1/8							
NECK BINDING HEIGHT (ACROSS CU	+/- 1/8							
PKT LENGTH (SEAM TO SEAM)	+/- 1/8							
PKT WIDTH	+/- 1/8							
PKT PLMNT ABOVE WB SEAM	+/- 1/8							
CF ZIPPER LENGTH	+/- 1/8							
PLACE ZIPPER HEAD AT WEARER'S RIGHT								
Z34JK01 (MENS)								
Garment part	Tolerance	M	1	2	L	3	4	
FRONT LENGTH FROM HPS TO	1/2		-1/4					
BTM EDGE	1/2		-1/4					
SHOULDER SLOPE	1/4		-1/4					
SHOULDER SEAM FORWARD	1/8							
CHEST 1" BELOW A.H.-HALF	1/2		-1/4					
ACROSS SHOULDER	1/2							
ACROSS CHEST - 6" BELOW								
HPS	1/2							
ACROSS BACK - 6" BELOW HPS	1/2		-1/2					
SWEET AT SEAM (EXTENDED)-								
HALF	1/2		-1/2					
BOTTOM OPENING RELAXED @								
RIB EDGE-HALF	1/2							
ARMHOLE STRAIGHT	1/4							
MUSCLE 1"BELOW ARMHOLE-								
HALF	1/4							
SLEEVE LENGTH FROM CB	1/2							
SLEEVE OPENING ( RELAXED )-								
HALF	1/4							
SLEEVE WIDTH AT CUFF SEAM (								
EXTENDED)-HALF	1/4							
HEIGHT RIB	1/8							

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ACROSS FRONT AT 1/2 AH - SEAM TO SEAM	1/4	-1/4	+1/8		+1/4	-
ACROSS BACK AT 1/2 AH- SEAM TO SEAM	1/4	+1/4	+3/8		-	+3/8
ARMHOLE HALF - STRAIGHT	1/4	-	-		-1/4	+1/4
SLEEVE OPENING -HALF	1/8	+1/4	-1/8		-	+1/8
SLEEVE LENGTH ( FROM SHOULDER SEAM)	1/8	-1/8	-		+1/8	+1/4
NECK WIDTH ( SEAM TO SEAM)	1/4	-1/4	-		+2/4	-
FRONT NECK DROP ( FROM HPS TP SEAM)	1/8	+1/8	-1/8		-1/4	-1/4
BACK NECK DROP ( FROM HPS TO SEAM)	1/8	-	+1/8		-1/8	+1/4
SLEEVE HEM HEIGHT	1/8	+1/4	+1/8		-1/4	-1/8
BTM HEM HEIGHT	1/8	-	-1/4		-1/2	+1/8
NECK TRIM HEIGHT	1/8	-	-		-	-1/8
MINIMUM NECK OPENING STRETCHED -HALF	0					

备注，工厂签名，即表示同意以上的数据。

工厂签字	王其芳	检验员签字	David
日期		日期	Dec. 29

Z34TE06 (Men)							
Garment part	Tolerance	M	1	2	L	3	4
FRONT LENGTH FROM HPS	1/2		+1/8	-	-	+1/2	-
SHOULDER SLOPE	1/4		-	-	-	-	-
CHEST 1" BELOW A.H.-HALF	1/2		-1/4	3/8	-	-1/2	-1/4
SWEEP AT BOTTOM -HALF	1/2		-1/2	3/8	-	-1/2	-1/2
ACROSS SHOULDER	1/2		-1/2	-1/4	-	-1/2	-1/2
ACROSS CHEST 5 1/2" FROM HPS	1/2		-1/4	-1/4	-	-1/2	-1/4
ACROSS BACK 5 1/2" FROM HPS	1/2		-1/8	-1/4	-	-1/8	-1/4
ARMHOLE STRAIGHT	1/4		-	-	-	-	-
SLEEVE OPENING -HALF	1/4		-	-1/4	-	-1/4	-1/4
SLEEVE LENGTH FROM SHOULDER	1/4		-	-	-	-	-
SLEEVE INSEAM LENGTH	1/8		-	-	-	-	-1/4
NECK WIDTH SEAM TO SEAM	1/4		+1/8	-1/4	-	-	-
FRONT NECK DROP (HPS TO SEAM)	1/4		-	-	-	-	-
BK NECK DROP (HPS TO SEAM)	1/8		-	-	-	-	-
SLEEVE HEM HEIGHT-1/4" DN	1/8		-	-	-	-	-
BTM HEM HEIGHT	1/8		-	-	-	-	-
NECK BAND HEIGHT	1/8		-	-	-	-	-
Z34TE06 (Big&tall)							
Garment part	Tolerance	S	1	2	L	3	4
FRONT LENGTH FROM HPS	1/2		-	-1/8	-	-	-1/4
SHOULDER SLOPE	1/4		-	-	-	-	-
CHEST 1" BELOW A.H.-HALF	1/2		-1/4	-1/2	-	-1/2	-1/2
SWEEP AT BOTTOM -HALF	1/2		-1/4	-1/2	-	-1/2	-1/2
ACROSS SHOULDER	1/2		-	-1/4	-	-1/2	-1/2
ACROSS CHEST 5 1/2" FROM HPS	1/2		-	3/8	-	-	1/4
ACROSS BACK 5 1/2" FROM HPS	1/2		-	-	-	-	-1/4
ARMHOLE STRAIGHT	1/4		-1/4	-1/4	-	-	-
SLEEVE OPENING -HALF	1/4		-1/8	-	-	-	-
SLEEVE LENGTH FROM SHOULDER	1/4		-	-	-	-	-
SLEEVE INSEAM LENGTH	1/8		-	-	-	-	-
NECK WIDTH SEAM TO SEAM	1/4		-	-	-	-	-
FRONT NECK DROP (HPS TO SEAM)	1/4		-	-	-	-	-
BK NECK DROP (HPS TO SEAM)	1/8		-	-	-	-	-
SLEEVE HEM HEIGHT-1/4" DN	1/8		-	-	-	-	-
BTM HEM HEIGHT	1/8		-	-	-	-	-
NECK BAND HEIGHT	1/8		-	-	-	-	-
Z34TE06( boys)							
Garment part	Tolerance	M	1	2	L	3	4
FRONT LENGTH FROM HPS	1/4		+1/8	-1/4	-	-	-
SHOULDER SLOPE	1/8		-	-	-	-1/8	-1/4
CHEST HALF - 1" BELOW UNDERARM	1/4		-	3/8	-	-	-
SWEEP - HALF	1/4		-1/2	-1/4	-	-	-
ACROSS SHOULDER - SEAM TO SEAM	0		-	-	-	-	-

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Thigh- 1" below crotch- HALF	+/- 1/2	-3/8	-1/4		-1/2	1/4
Leg Opening- HALF	+/- 1/2	1/4	-1/2		-3/8	-1/2
Front Rise- top of WB	+/- 1/2	3/4	-1/2		-1/2	-1/4
Back Rise-top of WB	+/- 1/2	-1/4	-1/8		-3/8	1/2
Inseam	+/- 1/2	1/2	-3/8		-1/2	-1/4
FRONT POCKET OPENING	+/- 1/2	3/4	-1/2		1/8	-3/8
WELT PKT PLMNT BELOW WB	+/- 1/8					
WELT POCKET WIDTH	+/- 1/8	-1/8	1/4		-1/8	
Hem height	+/- 1/8		-1/8		-1/8	1/4
front pocket bag size	+/- 1/2	-1/2	-3/8		-1/2	-3/8
front pocket bag width at waist	+/- 1/4					
Waist drawcord length total	+/- 1	3/4	1		1/8	1/2
SIDE PANEL WIDTH@WB SEAM	+/- 1/8					
SIDE GUSSET HEIGHT	+/- 1/8				-1/8	
SIDE GUSSET WIDTH	+/- 1/8	-1/8	1/4			-1/8
SADDLE CROTCH WIDTH 2" ABOVE THE CROTCH LOWER POINT	+/- 1/8					

备注，工厂签名，即表示同意以上的数据。

工厂签字	<i>[Signature]</i>	检验员签字	David
日期		日期	Oct, 29

Waistband elastic height from inside	+/- 1/2	S	✓	✓	XL	✓	✓
Hip POS above crotch	+/- 1/8		-	-		✓	✓
Hip-3 point measurement - HALF	+/- 1/2		-1/4	-1/8		-1/2	1/4
Thigh- 1" below crotch- HALF	+/- 1/2		-	-		-1/8	-
Leg Opening- HALF	+/- 1/2		✓	✓		-	-
Front Rise- top of WB	+/- 1/2		-1/4	-		1/4	1/8
Back Rise-top of WB	+/- 1/2		-	✓		-	-
Inseam	+/- 1/2		-	✓		-	✓
FRONT POCKET OPENING	+/- 1/2		-	✓		-	✓
WELT PKT PLMNT BELOW WB	+/- 1/8		-	✓		-	✓
WELT POCKET WIDTH	+/- 1/8		5/16	1/8		1/4	1/8
Hem height	+/- 1/8		-	✓		-	✓
front pocket bag size	+/- 1/2		-	✓		-	✓
front pocket bag width at waist	+/- 1/4		-	✓		-	✓
Waist drawcord length total	+/- 1		-	✓		-	✓
SIDE PANEL WIDTH@WB SEAM	+/- 1/8		-	✓		-	✓
SIDE GUSSET HEIGHT	+/- 1/8		-	✓		-	✓
SIDE GUSSET WIDTH	+/- 1/8		✓	✓		✓	✓
SADDLE CROTCH WIDTH 2" ABOVE THE CROTCH LOWER POINT	+/- 1/8		✓	✓		✓	✓

Z34SH01 (big size)

		M	1	2	XL	3	4
<b>Measurements</b>	(+/-)						
Waist Measurement Relaxed- HALF	+/- 1/2	1/2	-1/2	-3/8		-3/8	1/4
Waist Measurement Stretched- HALF	+/- 1/2		3/8	1/4		1/2	1/2
Waistband elastic height from inside	+/- 1/2		3/4	1/2		3/4	3/4
Hip POS above crotch	+/- 1/8		✓	✓		✓	✓
Hip-3 point measurement - HALF	+/- 1/2		3/8	1/4		1/2	3/8

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**PACKAGING DETAILS**

1.	Shipping mark:	<input type="checkbox"/> Correct <input checked="" type="checkbox"/> Incorrect <input type="checkbox"/> N/A					
2.	Carton Information:	Color of carton	Brown	Corrugated Paper	<input checked="" type="checkbox"/> 5-Ply <input checked="" type="checkbox"/> 7-Ply		
3.		Strength of carton	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Average <input type="checkbox"/> Poor <input type="checkbox"/> Other				
4.	How Many Pcs,Set / carton	Outer Carton	24-36	Pcs/Set	Inner Carton	N/A	Pcs/Set
5.	Packing material:	<input type="checkbox"/> Color box <input type="checkbox"/> Corrugated case <input type="checkbox"/> Bubble bag <input checked="" type="checkbox"/> Poly-bag					
Remark.: please refer to the below photos for marking & labeling & packing for details.							
6.	Anti-cutting protection:	<input checked="" type="checkbox"/> OK <input type="checkbox"/> Not good <input type="checkbox"/> N/A					
7.	Carton Security Method:	<input type="checkbox"/> Carton staples <input checked="" type="checkbox"/> Glue <input type="checkbox"/> Nylon band <input type="checkbox"/> Carton Metal band					
8.	Recycle Symbol:	TYPE: <input type="checkbox"/> Green dot symbol <input type="checkbox"/> Recycle logo					
		ON: <input type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag <input type="checkbox"/> Other					
9.	Language:	<input checked="" type="checkbox"/> English <input type="checkbox"/> See photos attached					
10.	Country of origin:	<input checked="" type="checkbox"/> Made in China <input type="checkbox"/> No " Made in China " found <input type="checkbox"/> Others					
		ON: <input type="checkbox"/> Product <input checked="" type="checkbox"/> Outer carton <input type="checkbox"/> Inner carton <input type="checkbox"/> Color box <input type="checkbox"/> Poly-bag					
11.	Cross trash bin logo on:	ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Batteries					
12.	Safety mark:	TYPE: <input type="checkbox"/> CE <input type="checkbox"/> GS <input type="checkbox"/> UL <input type="checkbox"/> CSA <input type="checkbox"/> ROHS <input type="checkbox"/> PCT <input type="checkbox"/> CCC <input type="checkbox"/> Other:					
		ON: <input type="checkbox"/> Product <input type="checkbox"/> Color box <input type="checkbox"/> Manual <input type="checkbox"/> Poly-bag <input checked="" type="checkbox"/> Other: N/A					
13.	Others:	N/A					

**FOLLOW-UP ACTION :**

<b>PLEASE ADVISE</b>	
<input type="checkbox"/> Issuance of certificate	<input type="checkbox"/> Re-FINAL charge will be covered by supplier
<input type="checkbox"/> Issuance of non-negotiable actual finding report	<input type="checkbox"/> Other
Your Comments.:	

Supplier	Inspector	Supervisor		Your Decision for the Inspection		
Mr. Liu	David	<input type="checkbox"/> Dick F	<input checked="" type="checkbox"/> Mark W	<input type="checkbox"/> Agree with result <input type="checkbox"/> Conditional <input type="checkbox"/> Accept <input type="checkbox"/> Other	Customer Sign.	Sign. Date
		<input type="checkbox"/> Jeff L	<input type="checkbox"/> Allen G		N/A	N/A
Our inspectors have notified supplier/factory not to effect shipment until get final approval from you.				Your Comments.:		

Factory's Co-operation	<input type="checkbox"/> Good	<input checked="" type="checkbox"/> Average	<input type="checkbox"/> Poor	<input type="checkbox"/> Very bad
Weather Conditions	<input type="checkbox"/> Sunny	<input checked="" type="checkbox"/> Cloudy	<input type="checkbox"/> Rainy	<input type="checkbox"/> N/A
Inspection Site	<input checked="" type="checkbox"/> QC Room	<input type="checkbox"/> Warehouse	<input type="checkbox"/> Workshop	<input type="checkbox"/> Harbor

**PHOTO DOCUMENT**

<b>Photos for Products' Marking &amp; Labeling &amp; Packing</b>
Z34LK01





**Carton**



**Shipping mark**



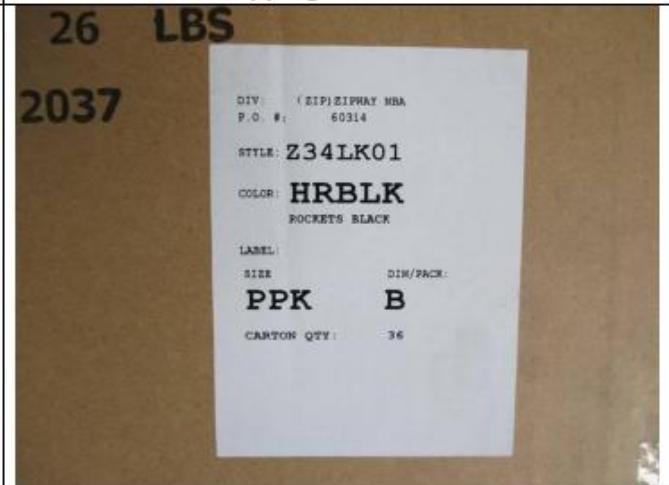
**Shipping mark detail**



**Shipping mark detail**



**Shipping mark**



**Label**



Shipping mark



Carton open



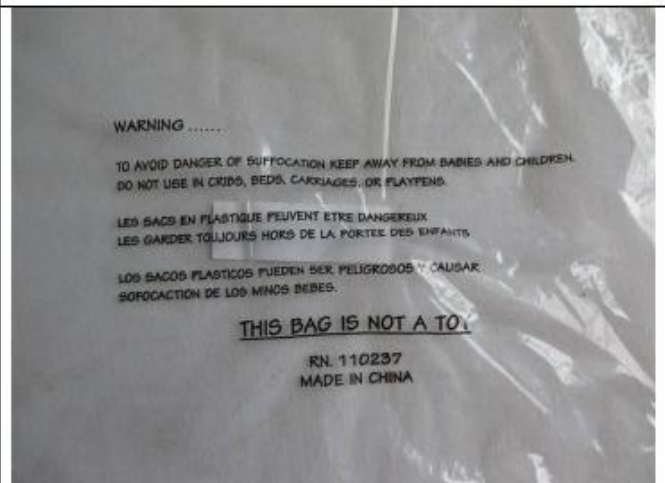
Product



Label



Polybag



Warning



**Air hole**



**Product**



**Desiccant**



**Product**



**Product detail**



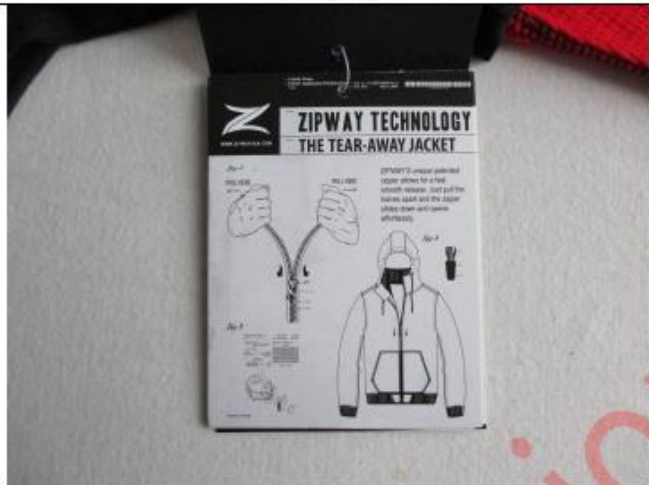
**hangtag**



hangtag



hangtag



hangtag



hangtag



hangtag



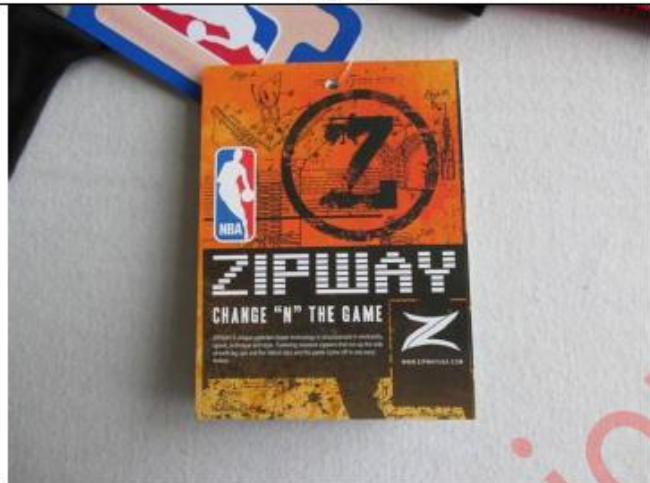
hangtag



hangtag



hangtag



hangtag



Label



Label



Logo



**Product detail**



**Product detail**



**Product detail**



**Product detail**



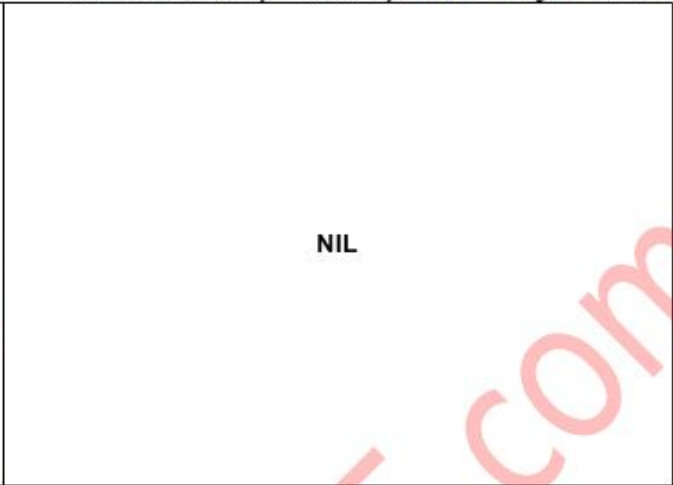
**Product detail**



**Product detail**



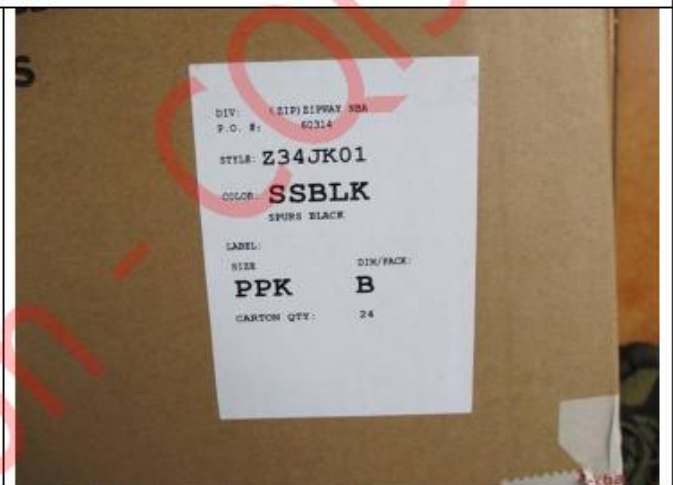
**Product detail**



NIL

**NIL**

**Z34JK01**











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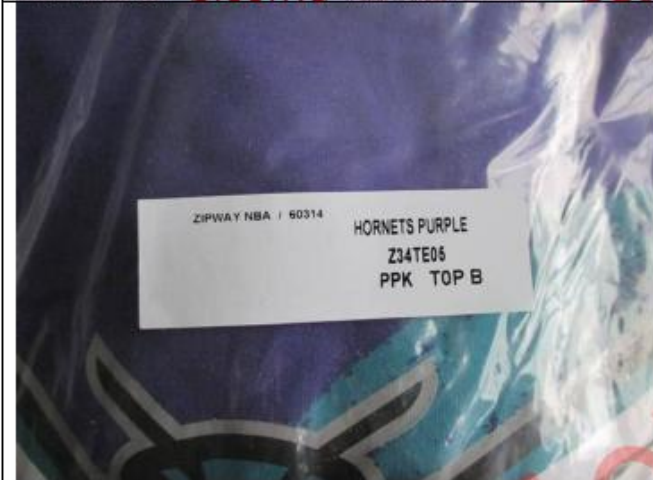




**Z34TE05**



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**Z934TE05**











**Z34SH01**



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Z934SH01



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NIL

Warehouse



**Warehouse**



**Warehouse**



**Warehouse**



**Packed products**

[End of the report](#)